

**NRC-CNRC**

*Institute for  
Research in  
Construction*

**Green in Blue Mountains**

# **High-Performance Vacuum Insulation Panel in Building Envelope Construction**

**Dr. Phalguni Mukhopadhyaya**  
*Senior Research Officer*



National Research  
Council Canada

Conseil national  
de recherches Canada

**Canada** 

# Presentation Outline

- What is high performance thermal insulation?
- Vacuum insulation panel – advantages and challenges
- Various applications
- Conclusions

# Heat Transfer Mechanisms

## ■ Primary mechanisms

- Conduction 
- Convection 
- Radiation 

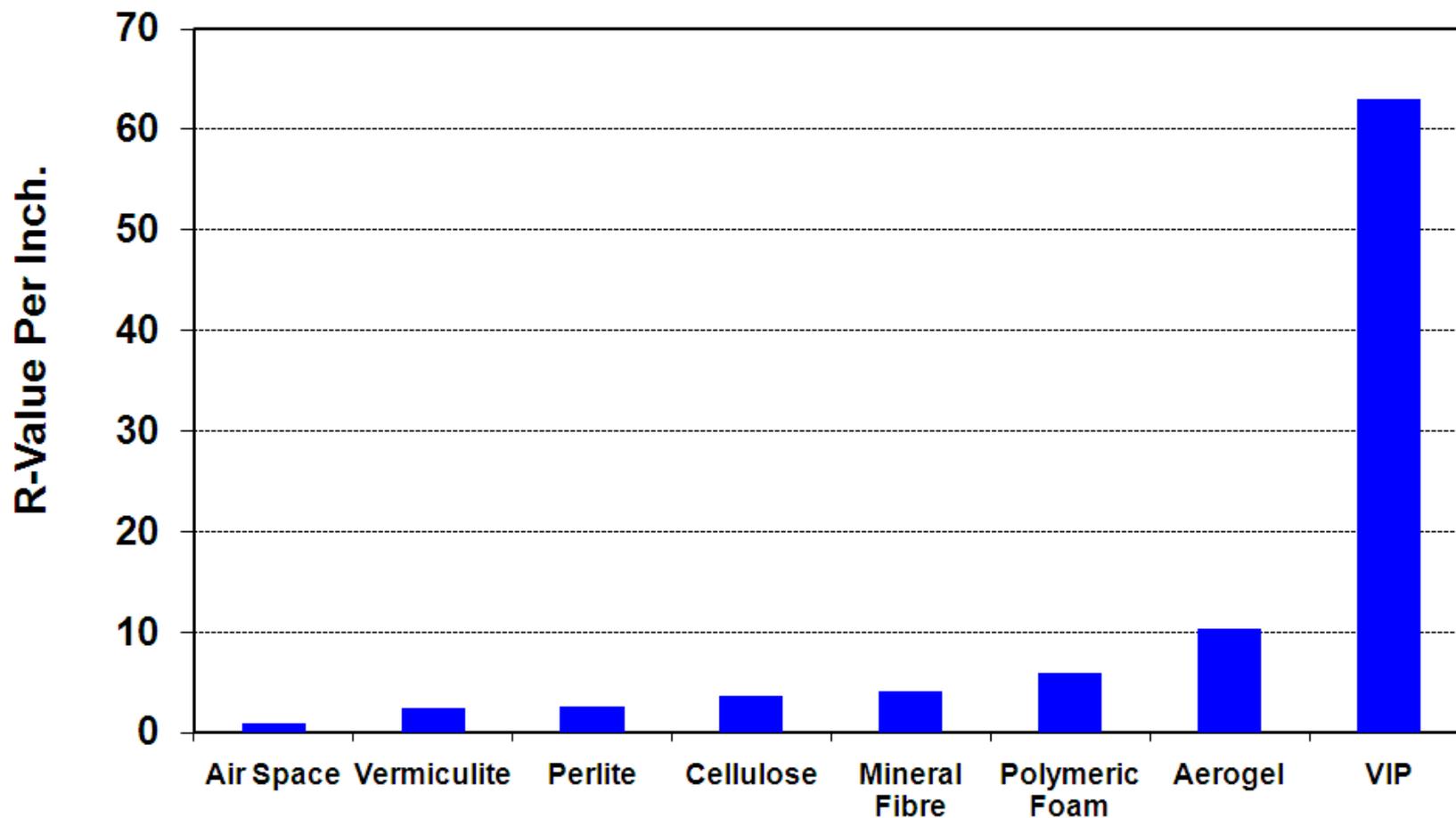
## ■ Influenced by

- Air infiltration
- Air intrusion
- Moisture accumulation

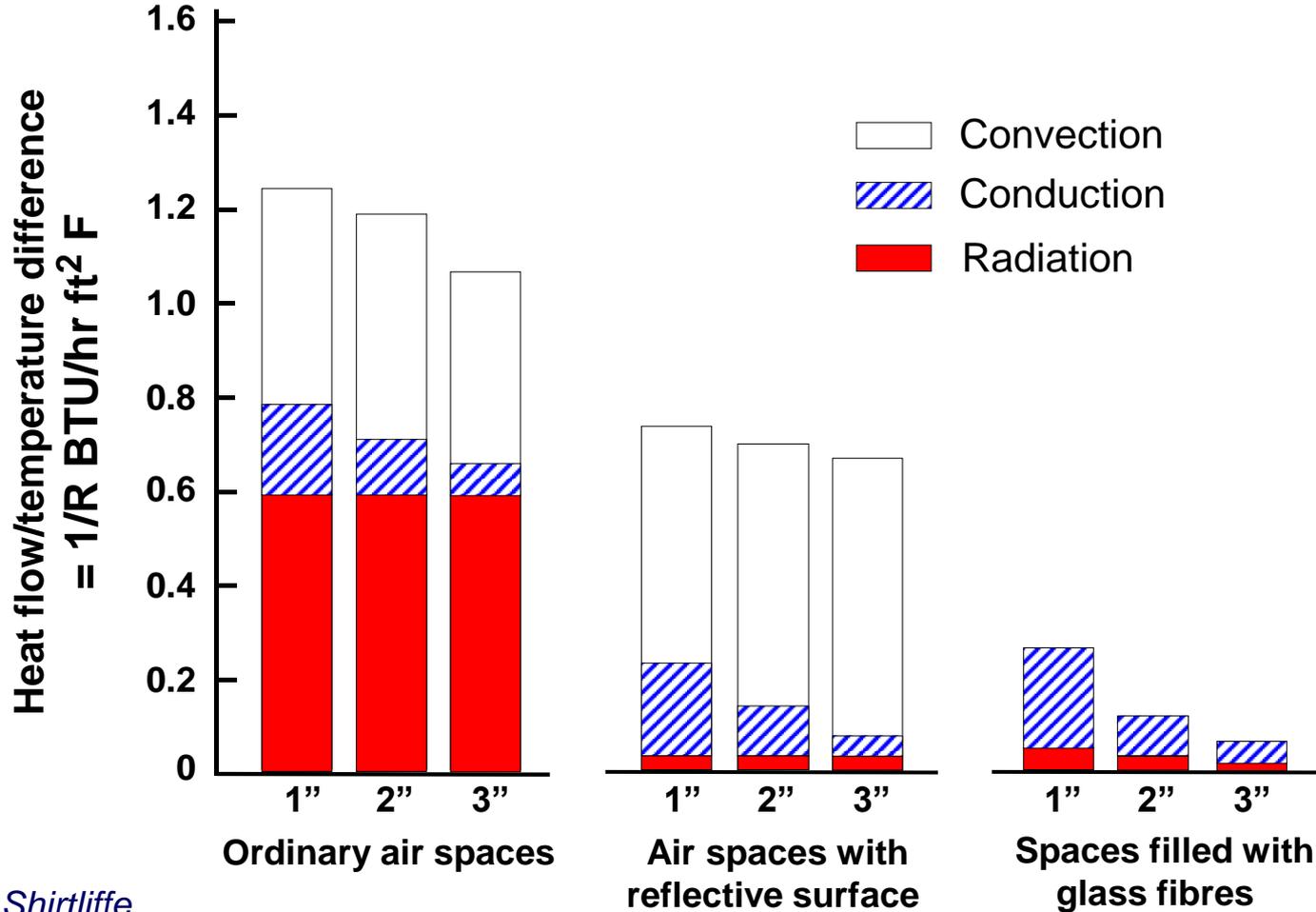
# High Performance Thermal Insulation ?

- Higher thermal resistance
- Long service life
- Environmentally friendly
- Sustainable systems

# Thermal Performance Improvement Continues



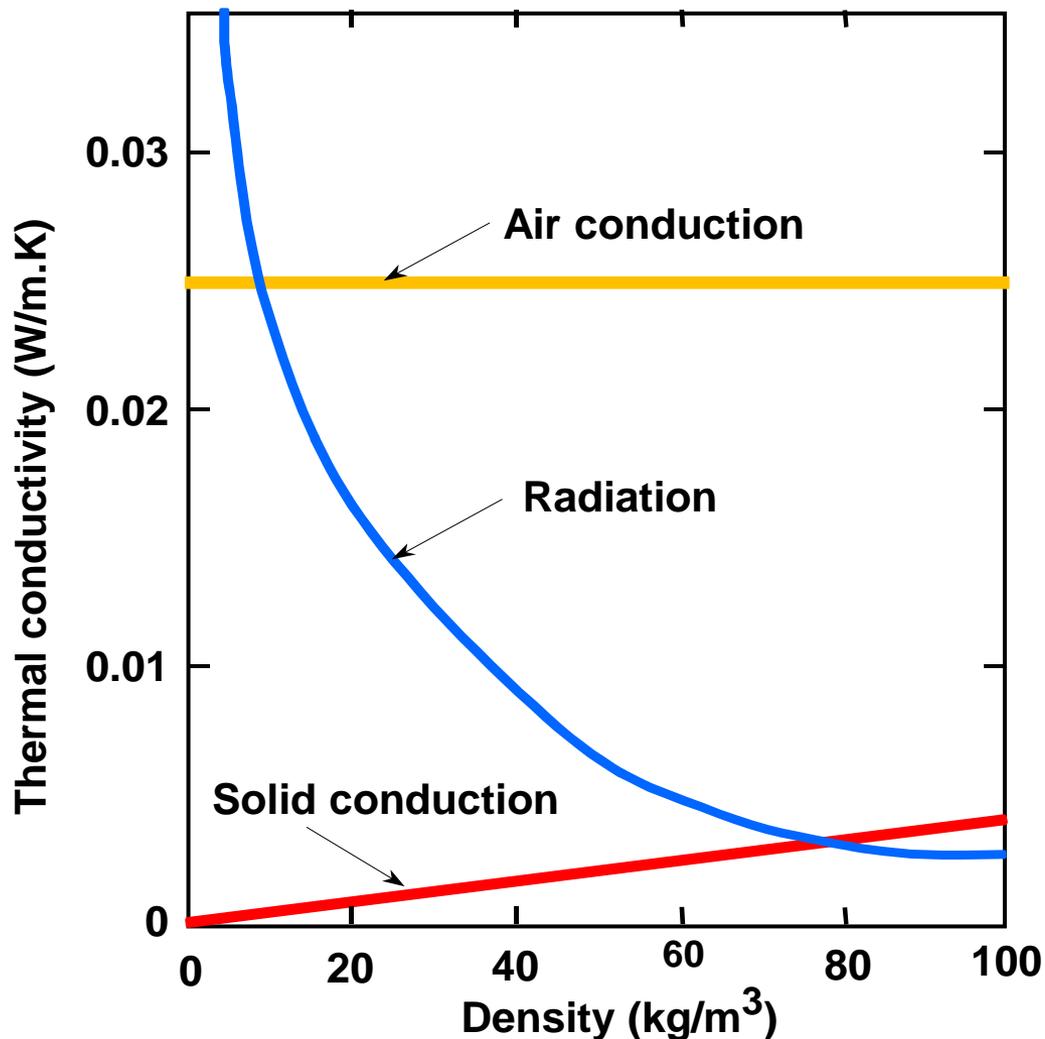
# Basics for High Performance Thermal Insulation



CBD – 149; Shirliffe

**Heat Transfer Across Air Spaces –  
 Contribution by Radiation, Conduction and Convection**

# Insulation – Components for Heat Transfer



Thermal conductivity (W m <sup>-1</sup> K <sup>-1</sup> )	R-value per inch
0.040	3.6
0.035	4.1
0.030	4.8
0.025	5.8
0.020	7.2
0.015	9.6
0.010	14.4
0.005	28.9

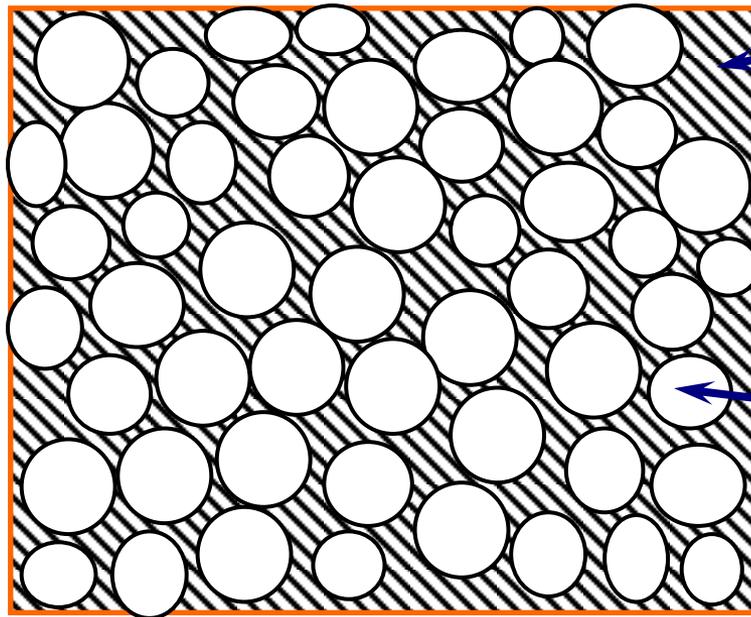
**Reduce Air Conduction Component – High Thermal Resistance**

# High Performance Thermal Insulation

- Closed-cell foam insulation
  - Blowing agent conductivity  $<$  Air conductivity
- Aerogel
  - Air conductivity (nanopore)  $<$  Air conductivity (macropore)
- Vacuum insulation
  - Air conductivity  $\cong$  Zero

# High Performance Thermal Insulation

- Closed cell foam insulation

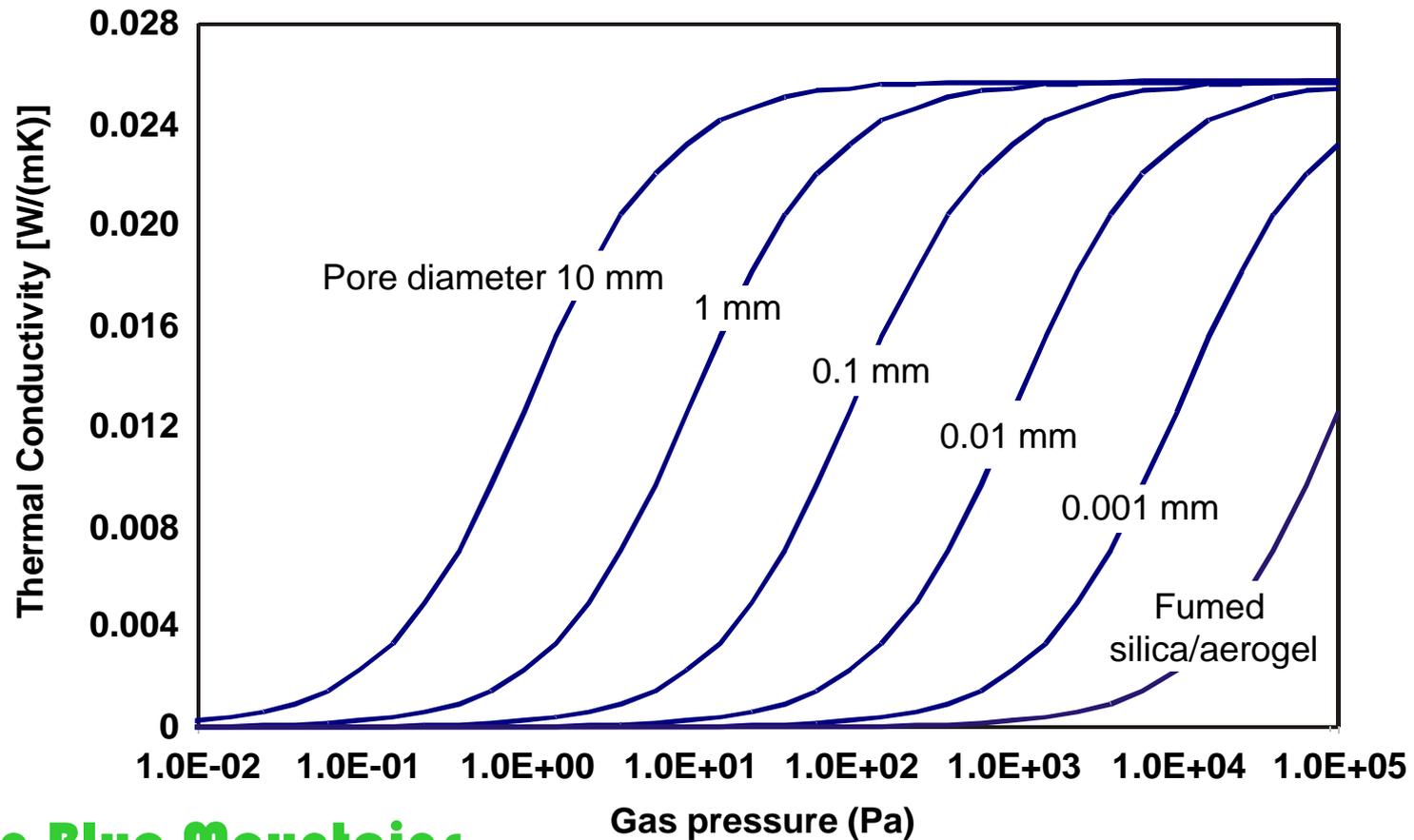


Solid polymer matrix

Closed cell  
(Blowing agent)

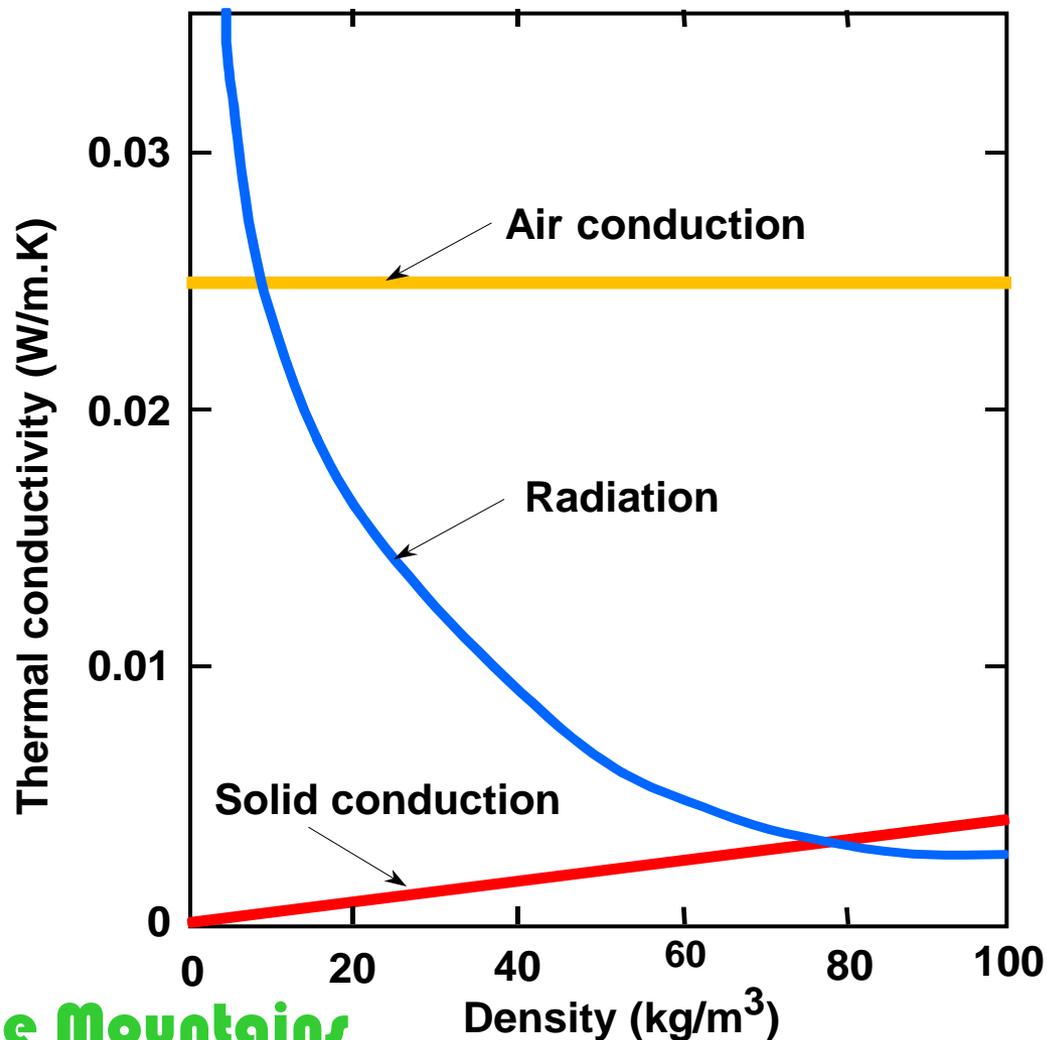
# High Performance Thermal Insulation

- Aerogel: Air conductivity (nanopore) < Air conductivity (macropore)



# High Performance Thermal Insulation

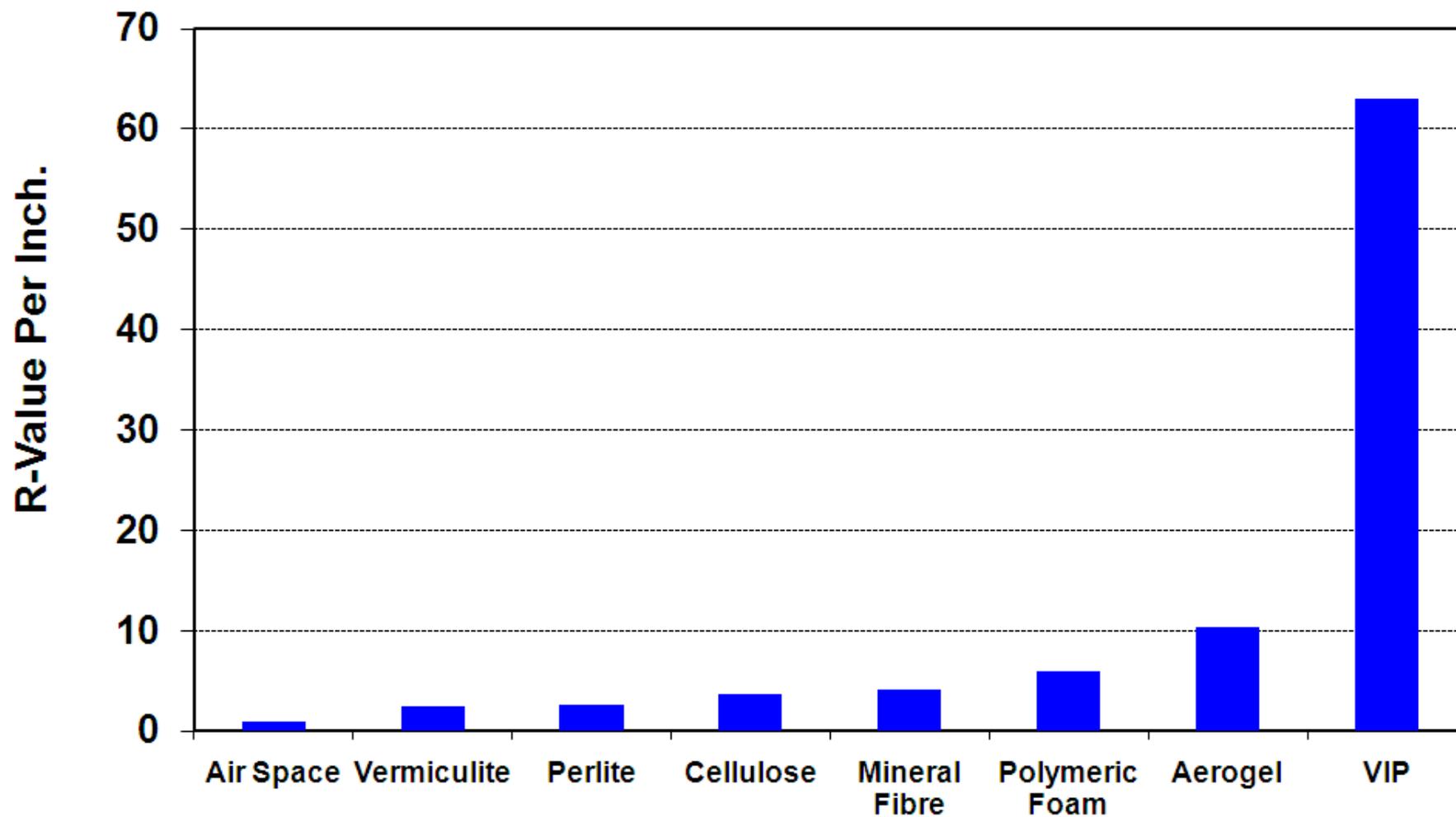
- VIP: Air conductivity component  $\approx$  zero



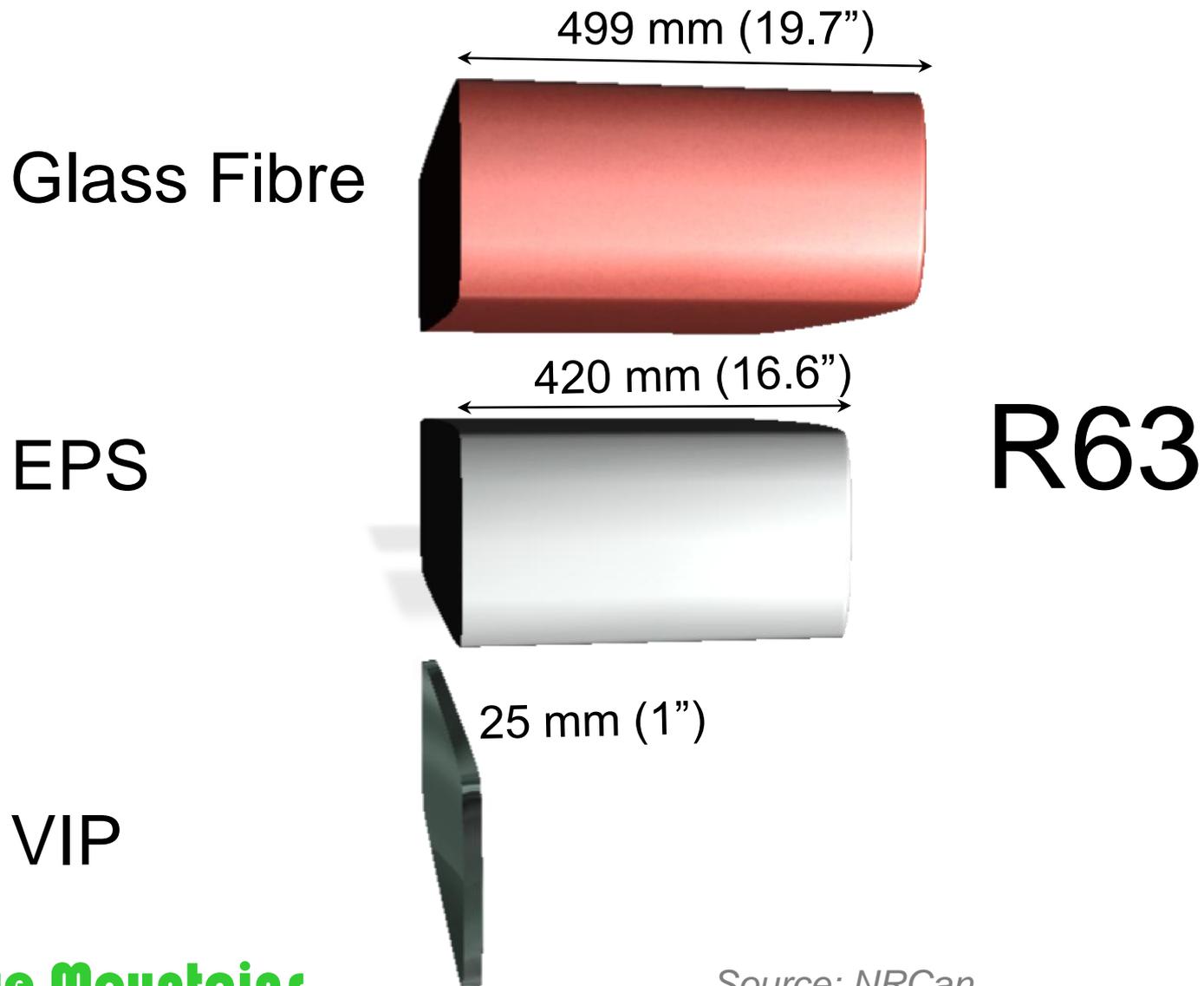
# Vacuum Insulation Panel (VIP)



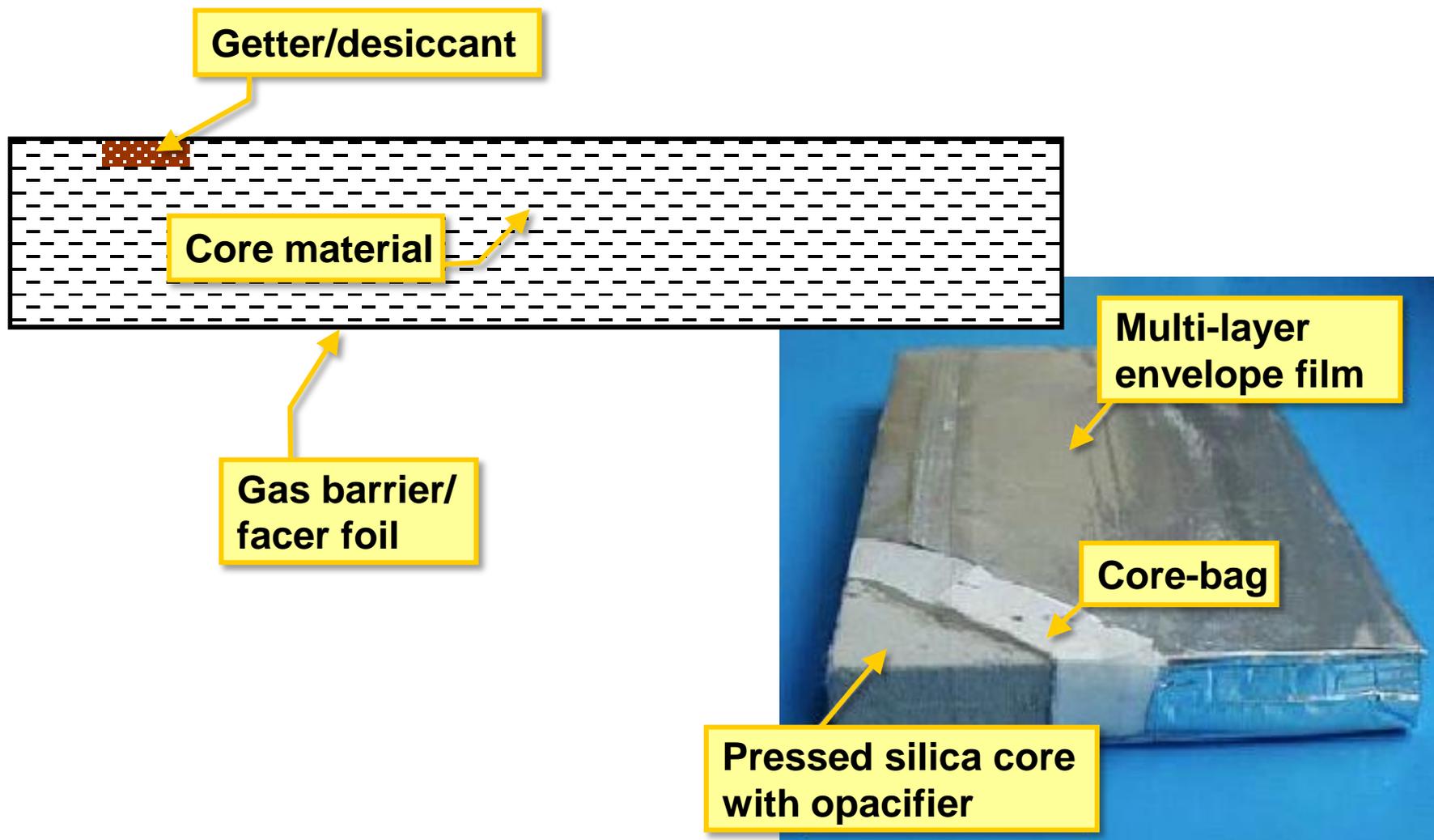
# Vacuum Insulation Panel (VIP)



# Vacuum Insulation Panel (VIP)



# Vacuum Insulation Panel (VIP)



# Vacuum Insulation Panel (VIP)

1. Core Material – imparts mechanical strength and thermal insulating capacity
2. Gas Barrier / Facer Foil – provides air and vapour tight enclosure for core material
3. Getter / Desiccant – adsorbs residual or permeating atmospheric gases or water vapour in the VIP enclosure

# Vacuum Insulation Panel (VIP)

- Inherent advantages

- Higher thermal resistance\*
- Reduced thickness of the component
- Recyclable

\* *Any damage in the vacuum system (even a small pinhole) will severely destroy the thermal insulating capacity of VIPs*

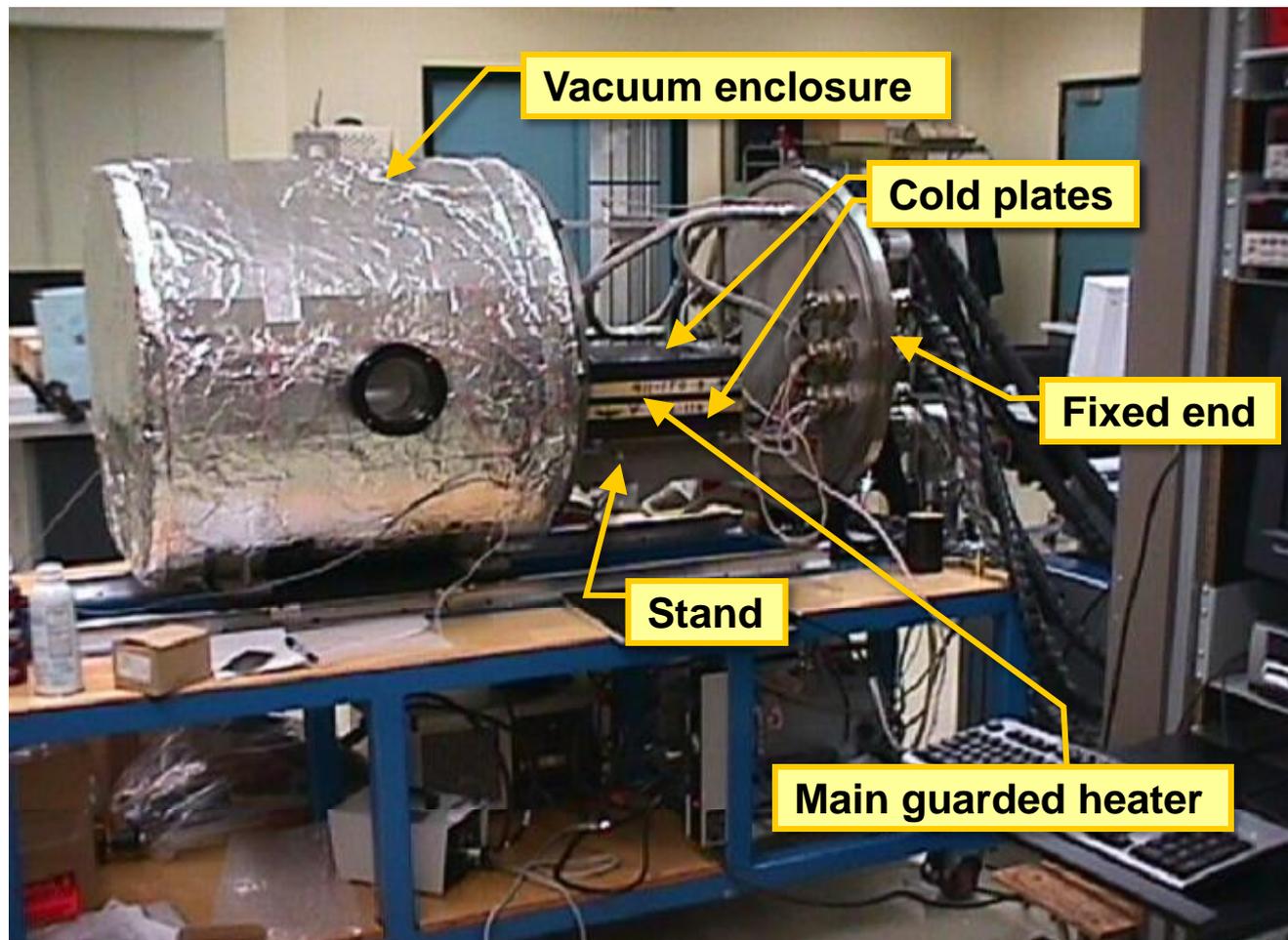
# Vacuum Insulation Panel (VIP)

- Challenges
  - Cost (relatively expensive)
  - Building physics and engineering
    - Aging and durability
    - Thermal bridge effects at edges
    - Condensation

## Alternative Core Materials for VIP

- Precipitated silica, fumed silica, nanogel (silica aerogel) are used as core materials
- Core materials are expensive
- Alternative core materials can reduce the cost of VIP

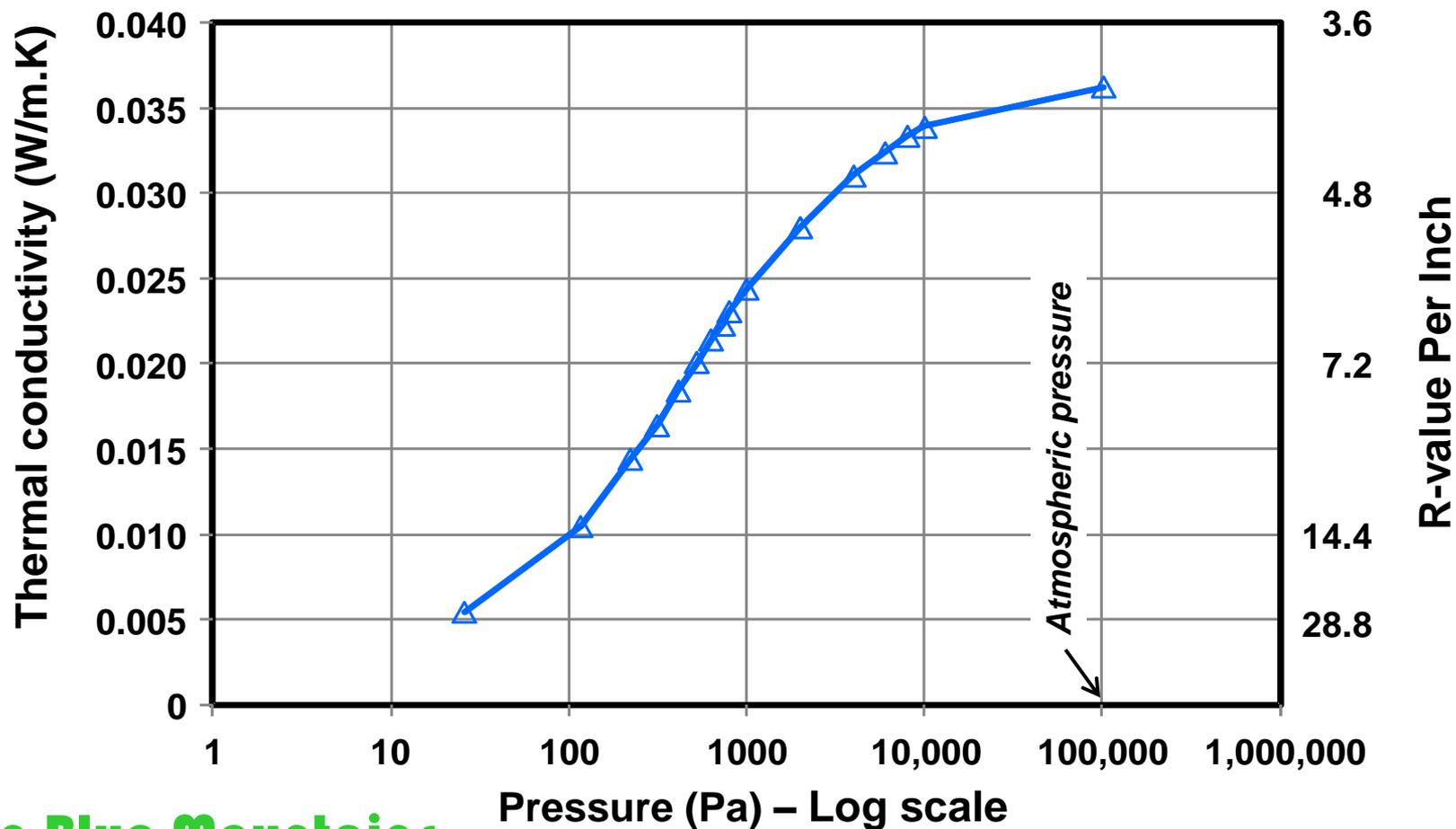
# Vacuum Guarded Hot Plate (VGHP)



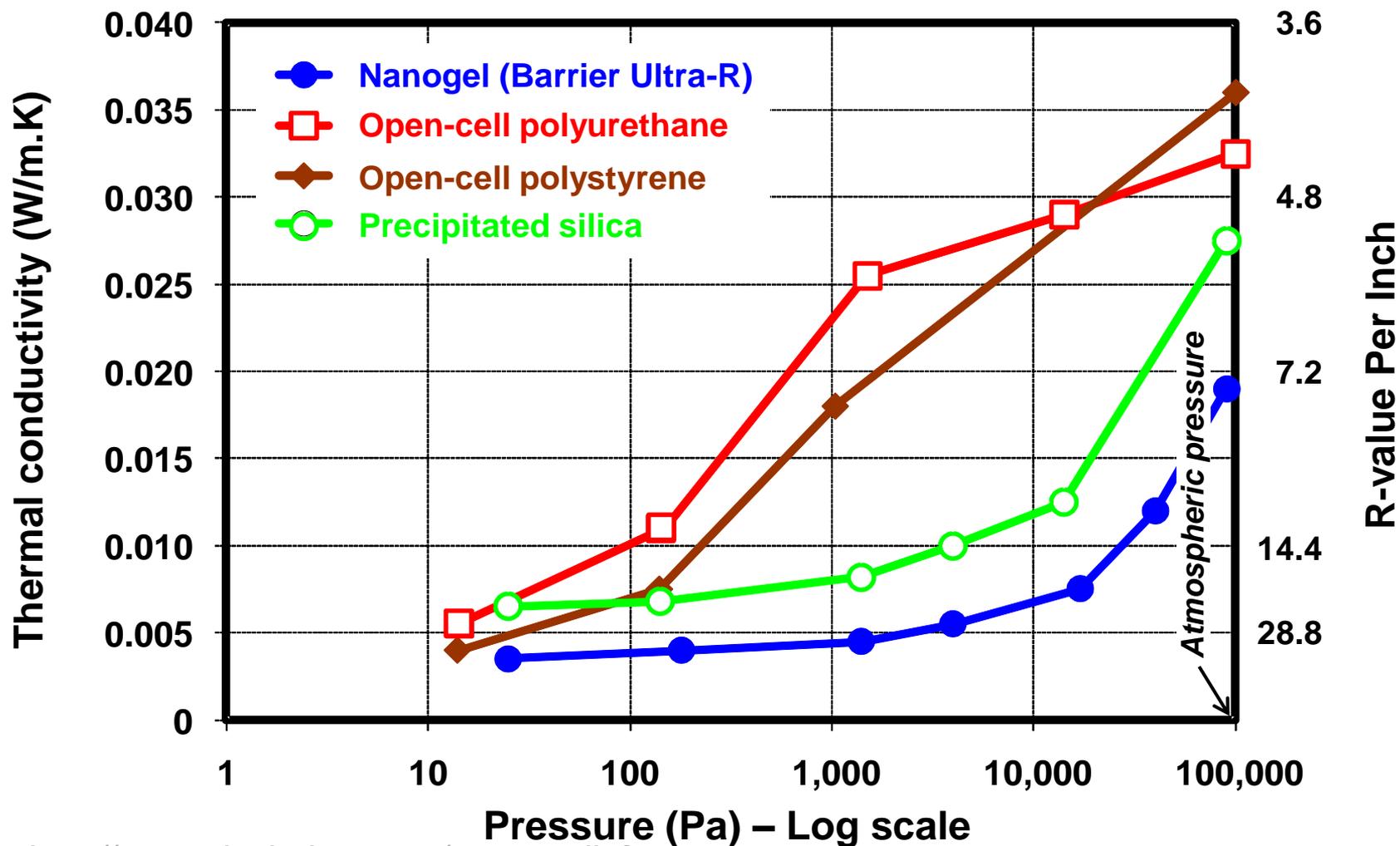
*VGHP Operation*

# Thermal Characteristics of Core Materials

**Thermal Characteristics vs. Pore Pressure**  
**(Mineral Oxide Fibre Board)**



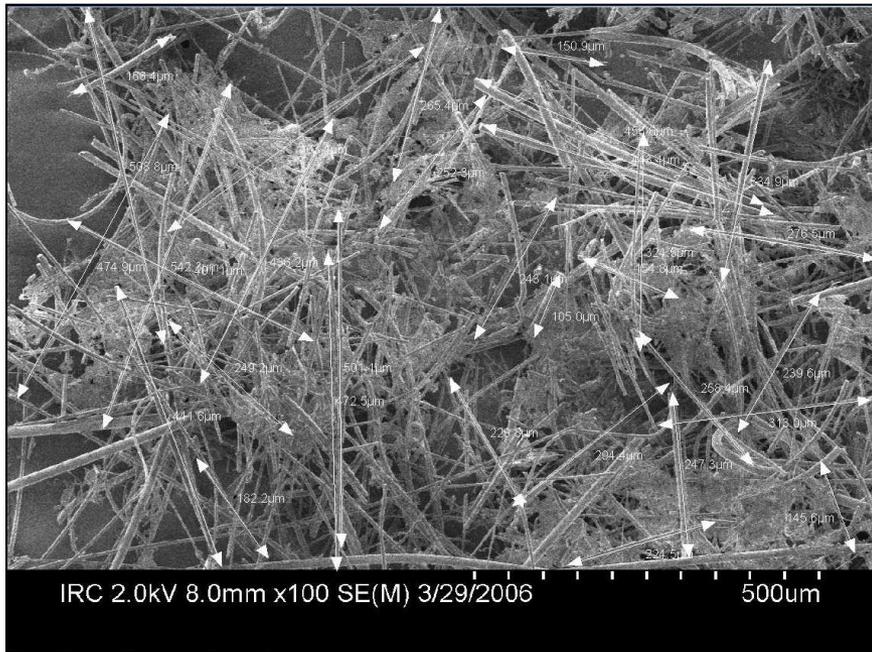
# Thermal Characteristics of Core Materials



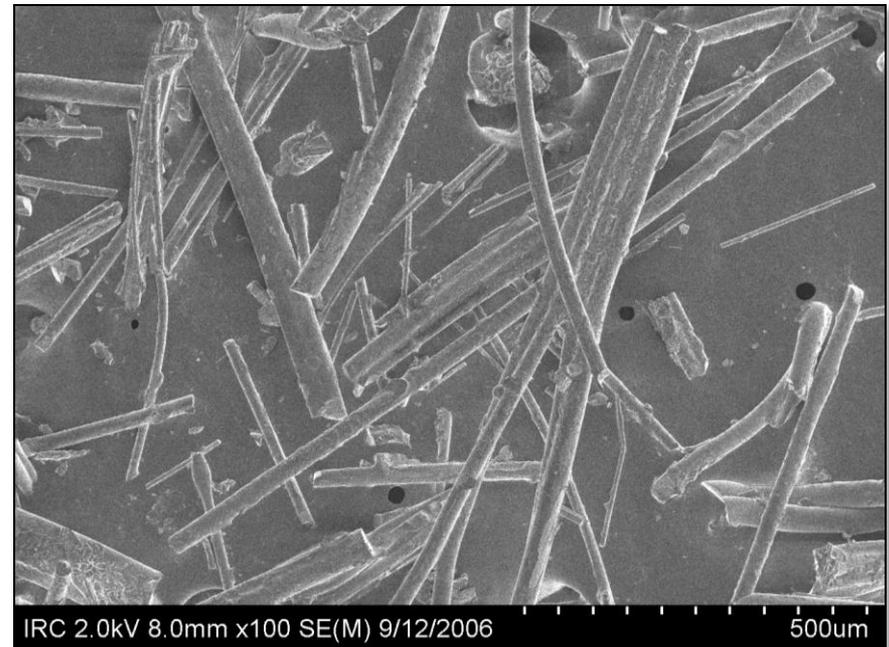
Source: <http://www.glacierbay.com/vacpanelinfo.asp>

# Alternative Nano-Porous Core Materials

## Pore Structure Analysis – Scanning Electron Microscopic



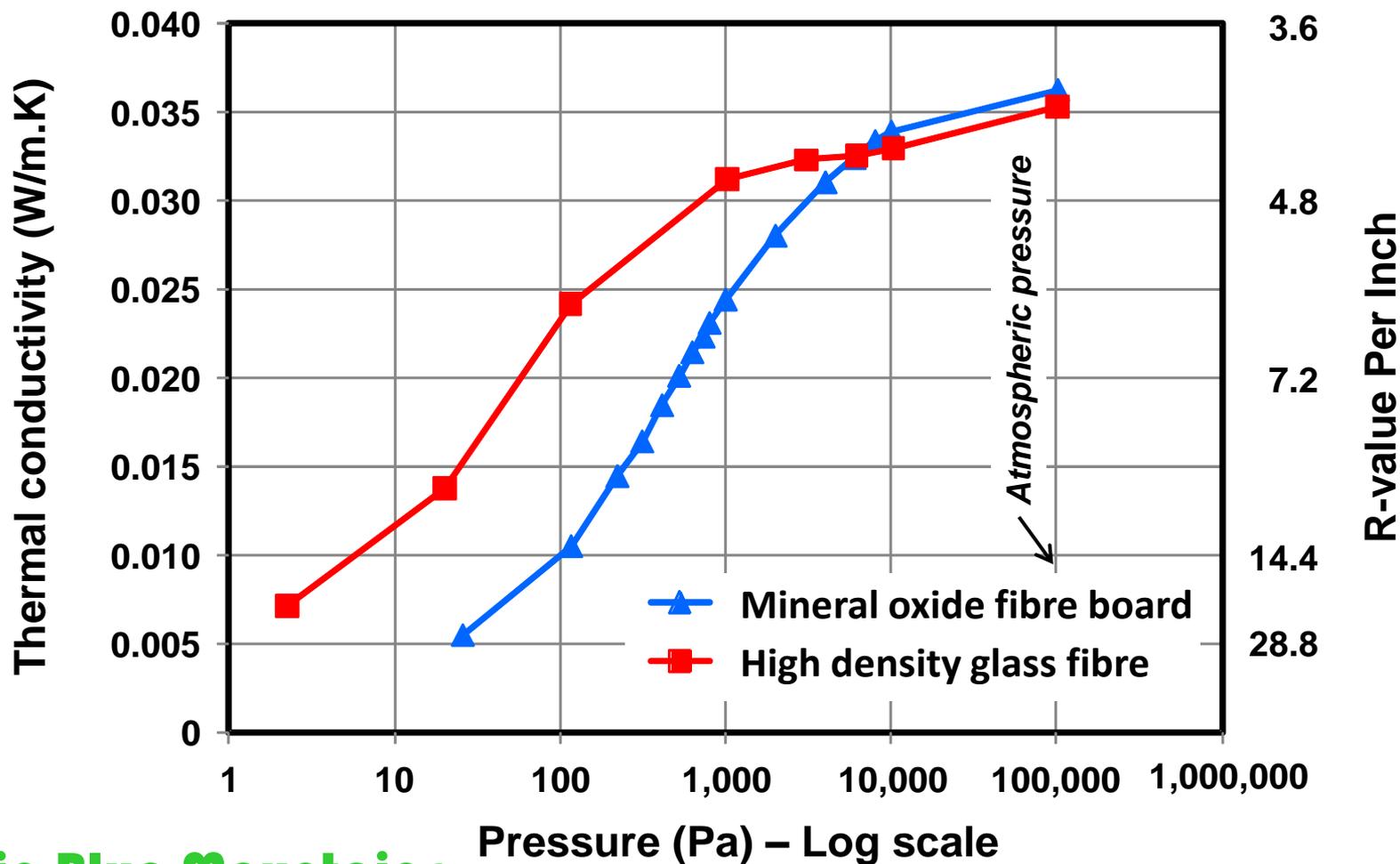
*Mineral Oxide Fibre Board (MOFB)*



*High Density Glass Fibre (HDGF)*

# Alternative Nano-Porous Core Materials

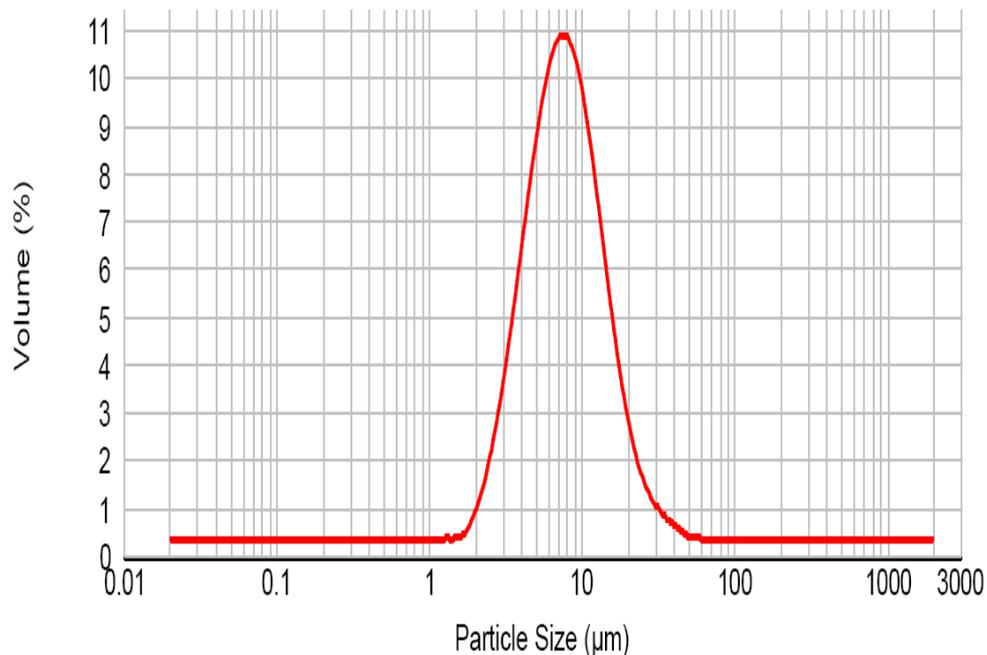
## Thermal Characteristics of MOFB and HDGF



# Alternative Nano-Porous Core Materials

## Particle Size Analysis – Output from Particle Analyzer

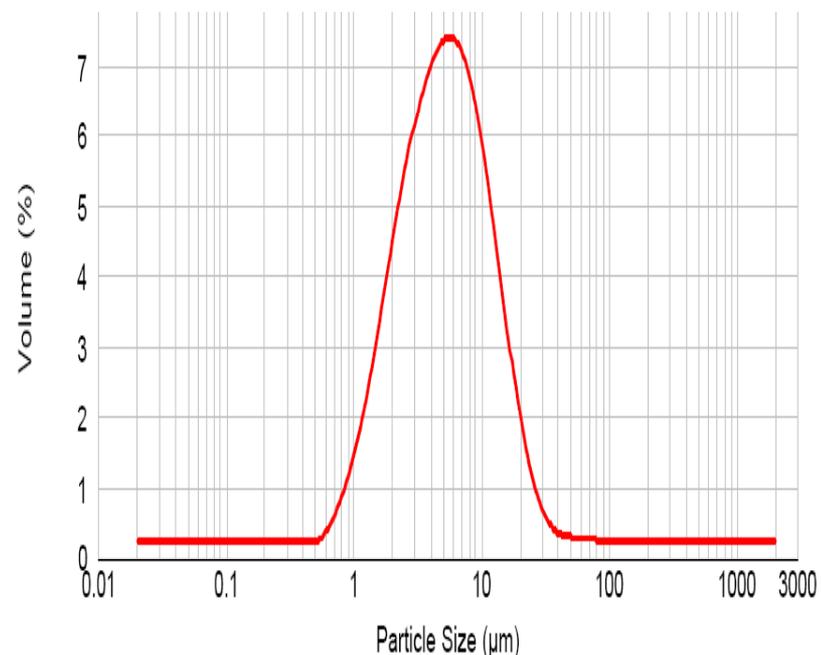
Particle Size Distribution



—Pumice - Average, March 23, 2006 10:41:33 AM

*Pumice*

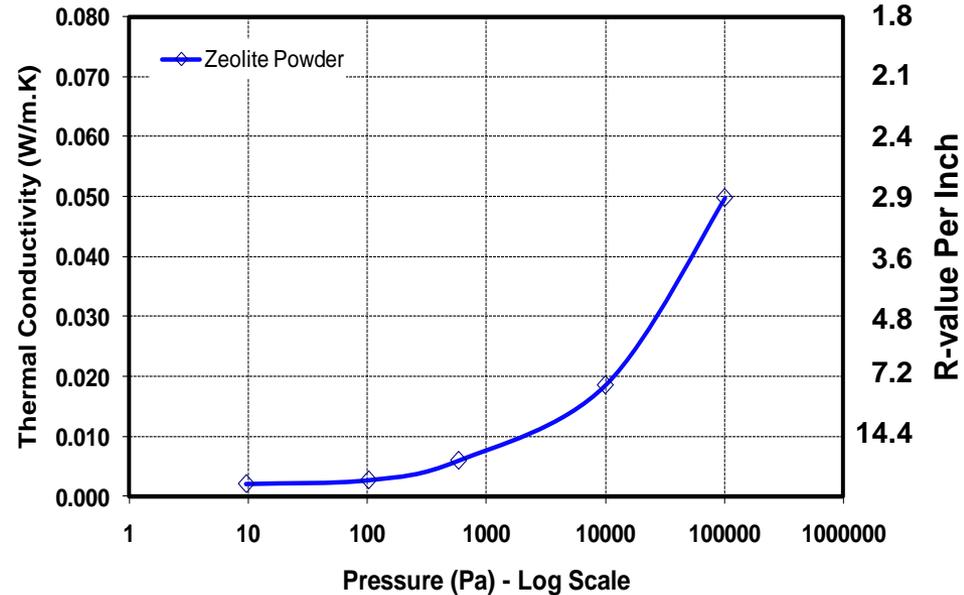
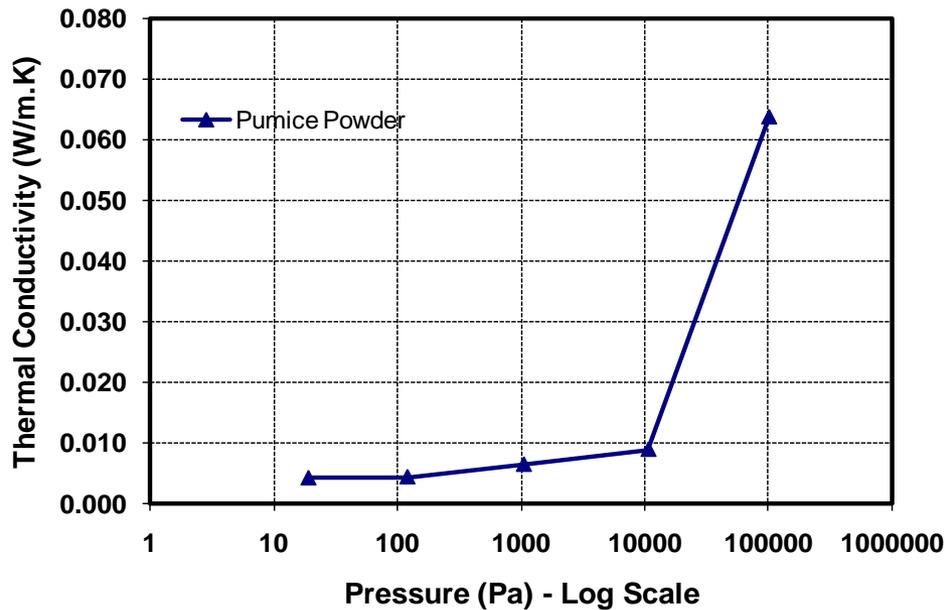
Particle Size Distribution



*Zeolite*

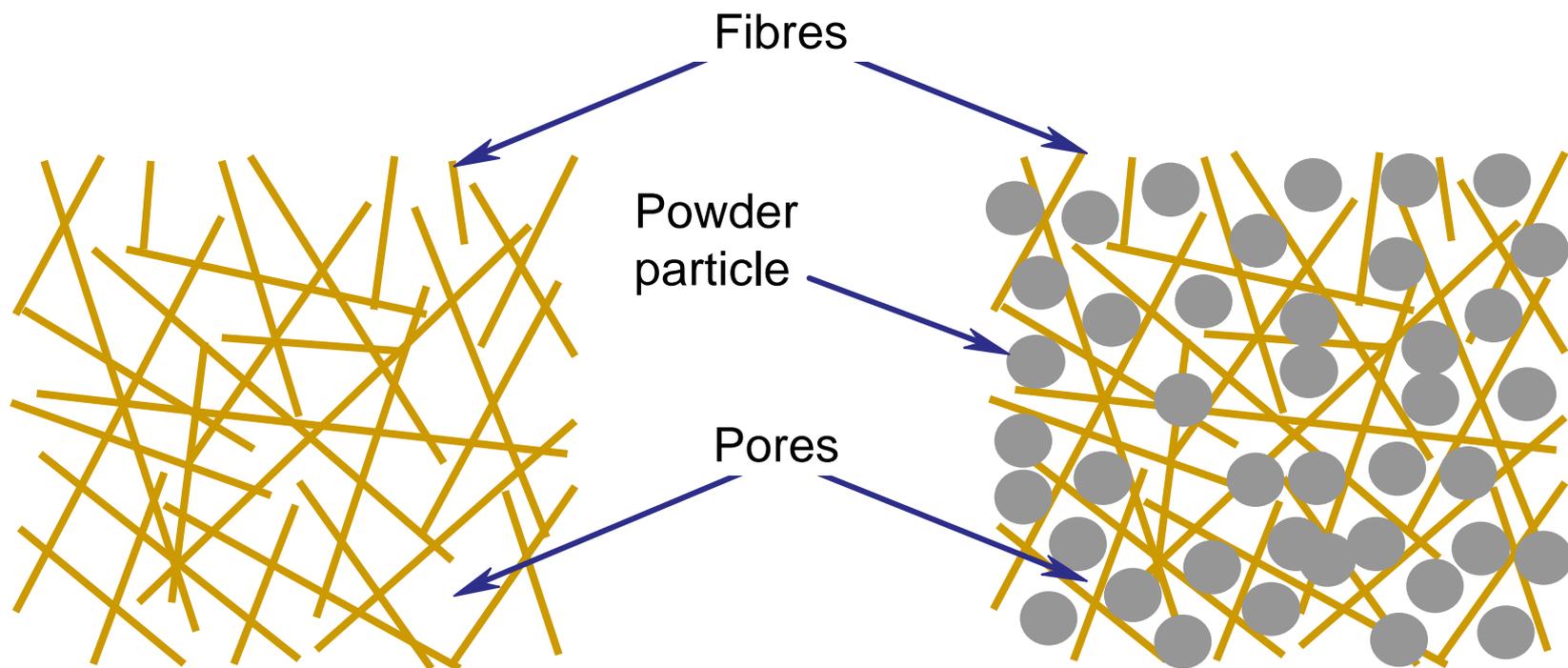
# Alternative Nano-Porous Core Materials

## Thermal Characteristics of Pumice and Zeolite Powders



# Alternative Nano-Porous Core Materials

## Basic Hypothesis of Fibre-Powder Composite

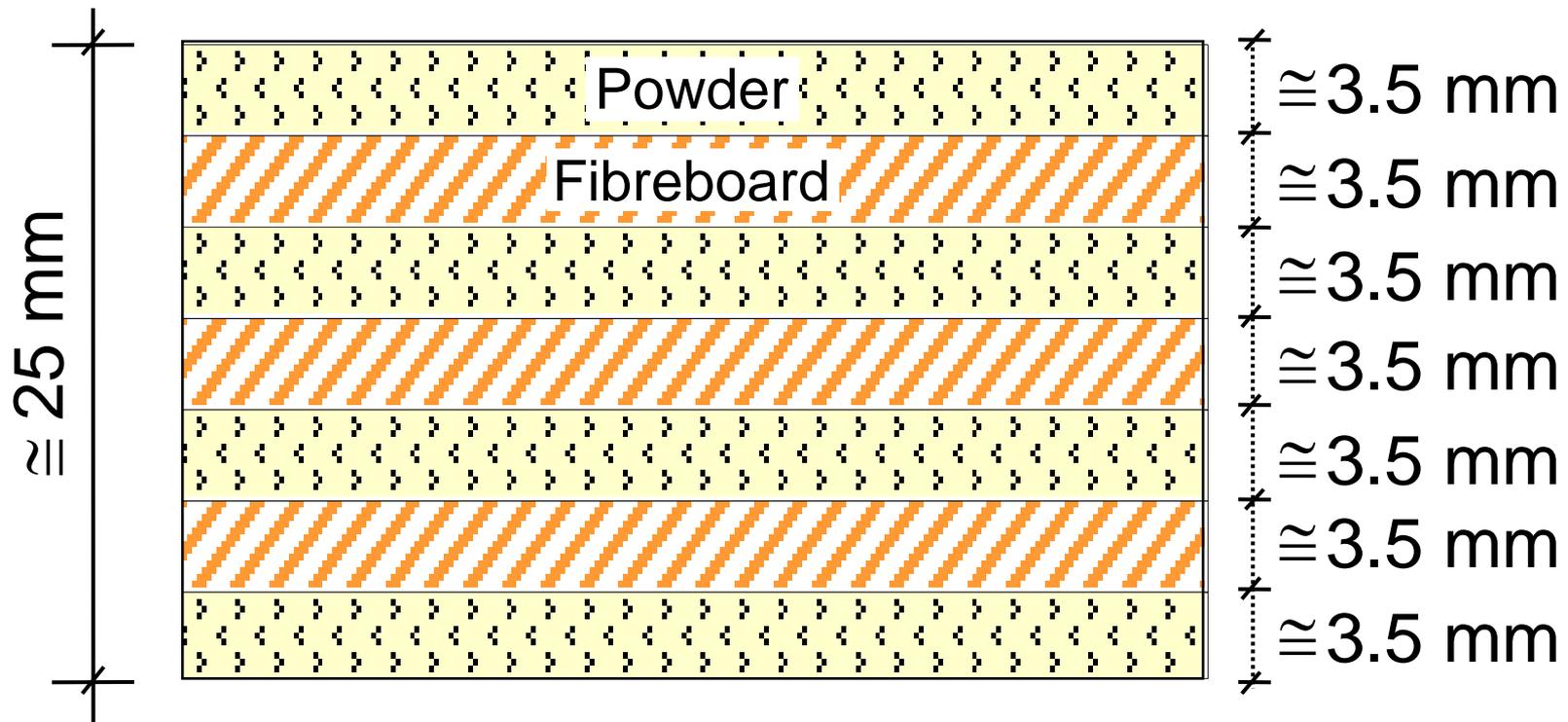


(a) Fibrous pore structures

(b) Fibrous pore structures packed with particles

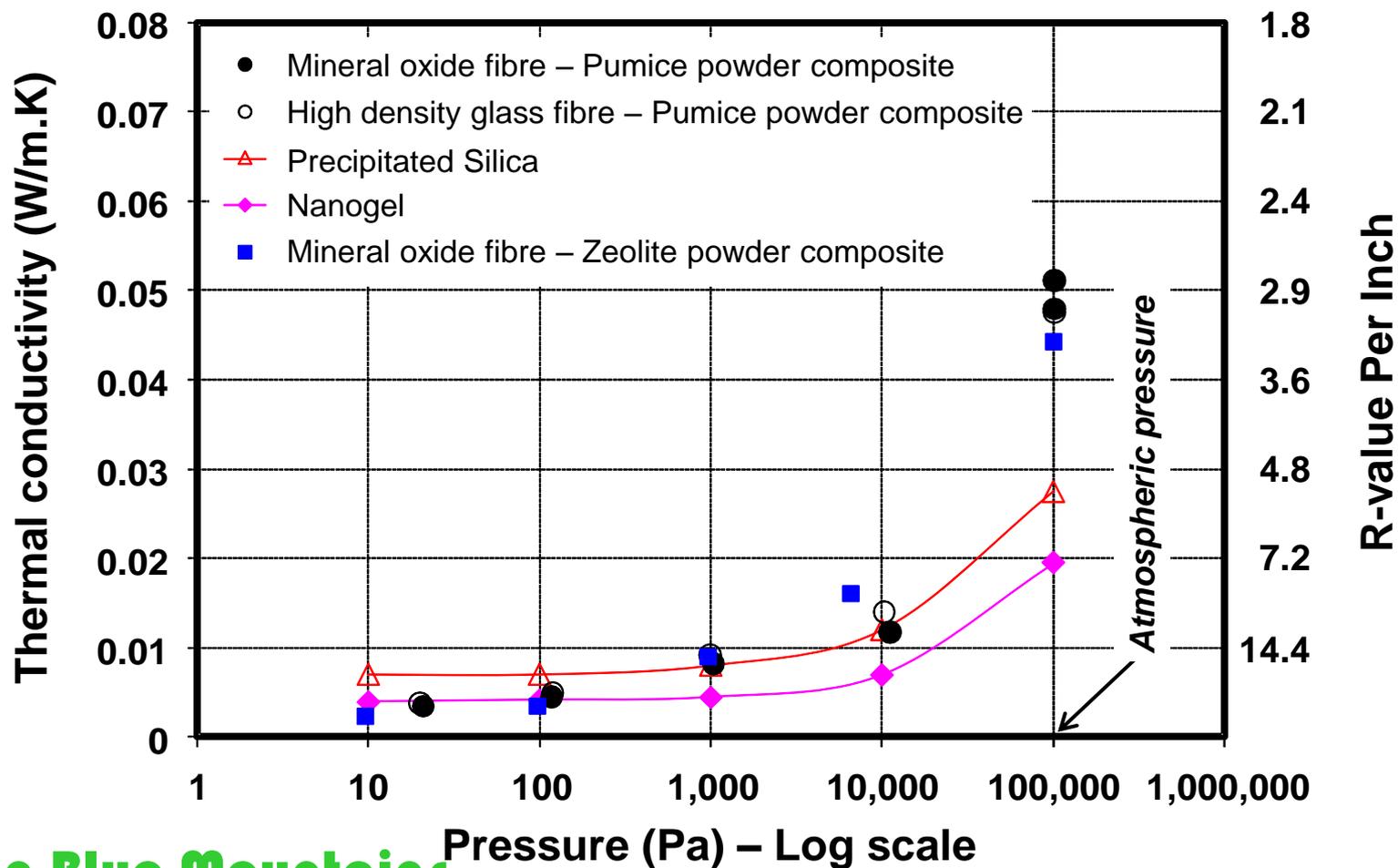
# Alternative Nano-Porous Core Materials

## Basic Hypothesis of Fibre-Powder Composite



# Alternative Nano-Porous Core Materials

**Comparison of Thermal Characteristics –  
New/Alternative Core Materials vs. Nanogel and Precipitated Silica**



# Alternative Nano-Porous Core Materials

## New Vacuum Packaging Facility at NRC-IRC



# Vacuum Insulation Panel

- Challenges
  - Building physics and engineering
    - Aging and durability
    - Thermal bridge effects at edges
    - Condensation

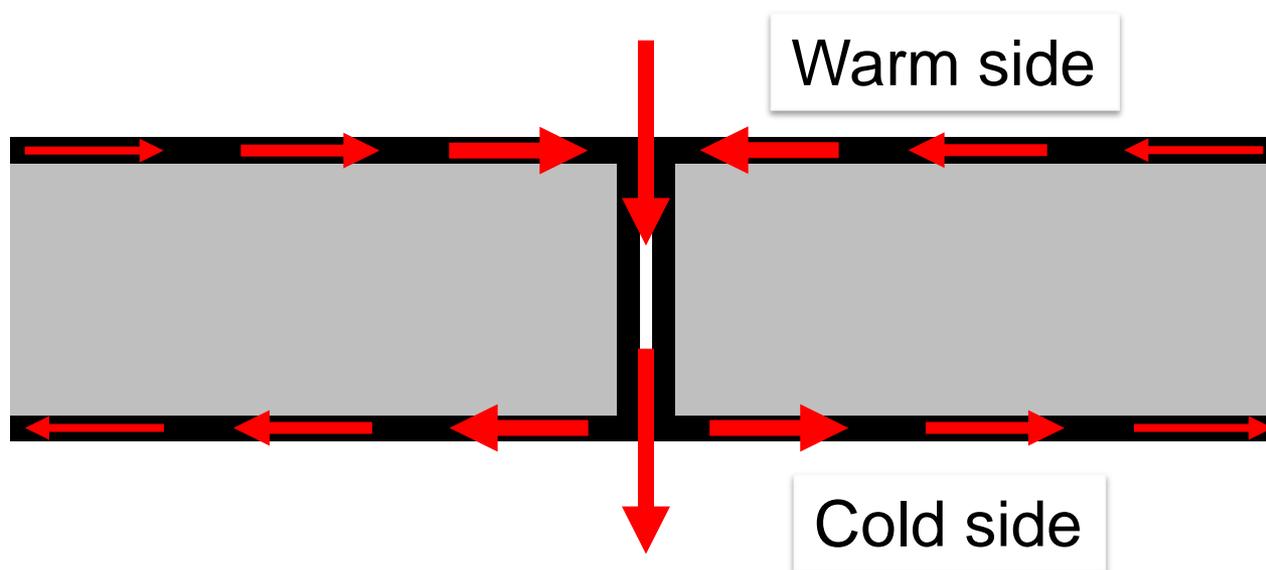
# Aging and Durability

- Manufacturing
- Properties of core materials
- Handling and exposure



# Thermal Bridge

- Use large panels
- Overlap panels
- Fill gaps at edges with insulating materials



# Condensation

- VIP is an absolute vapour barrier
- Avoid damp construction materials
- Consequences of vacuum failure

# Various Applications



# Various Applications



Floor



Wall



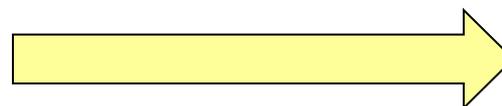
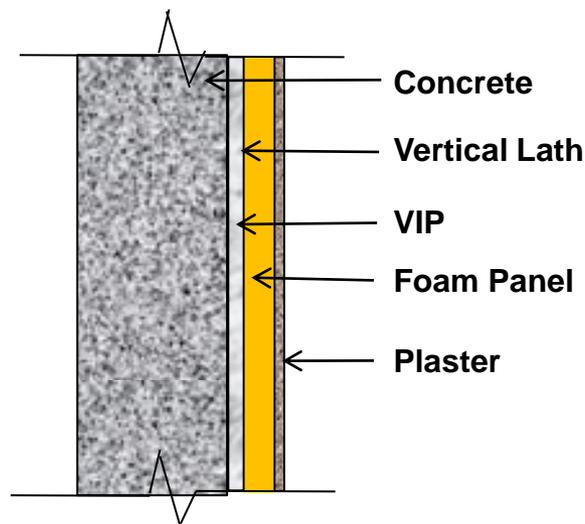
Ceiling



Wall

# Apartment and Office Block (Europe)

## *Façade Renovation*



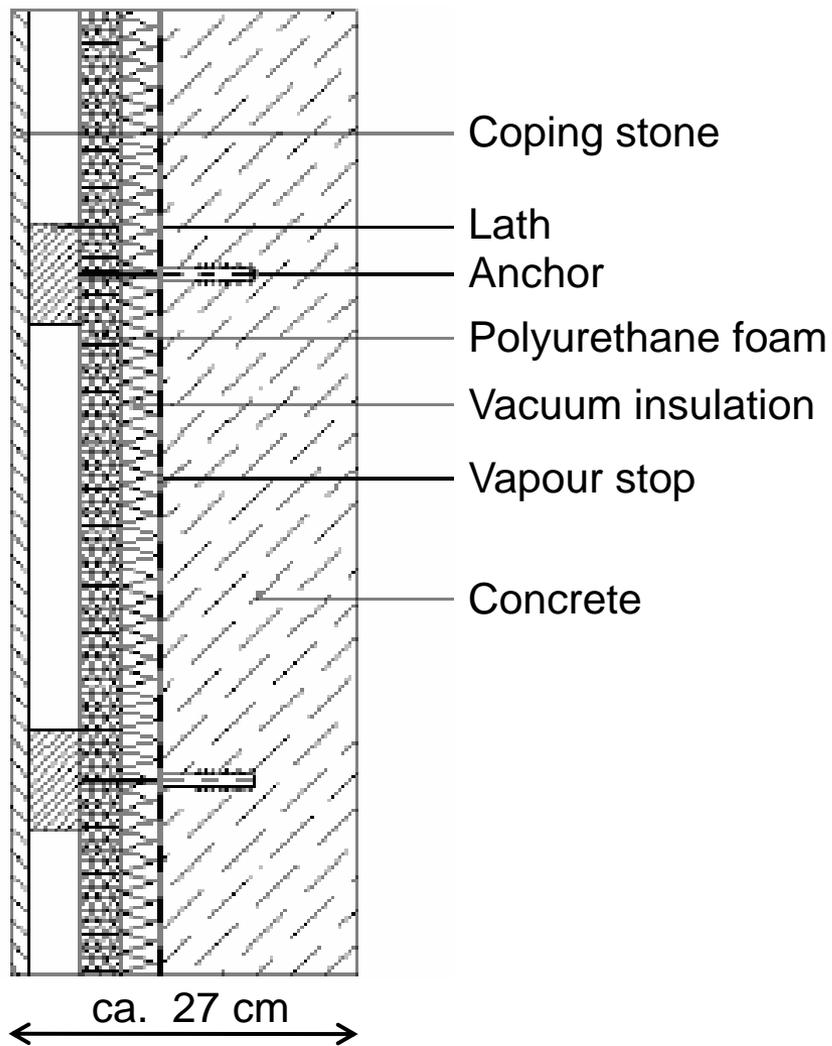
***After***

# Office Building (Europe)

## Insulated Prefabricated Concrete Elements



# Prefabricated Wall Elements



# Semi-detached House (Europe)

## Façade Renovation



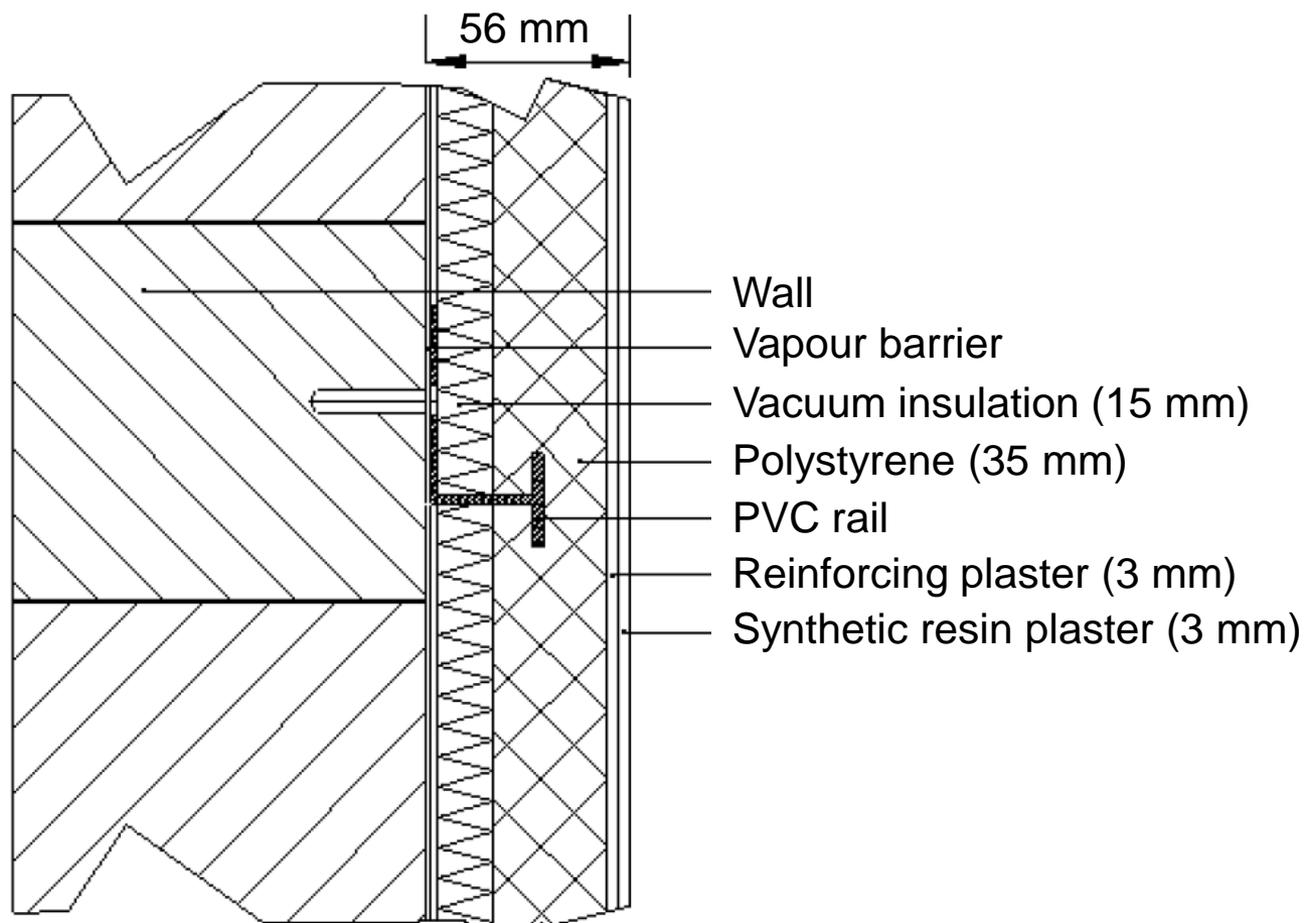
*Before*



*After*

# Semi-detached House

## Cross-section of Insulated Wall



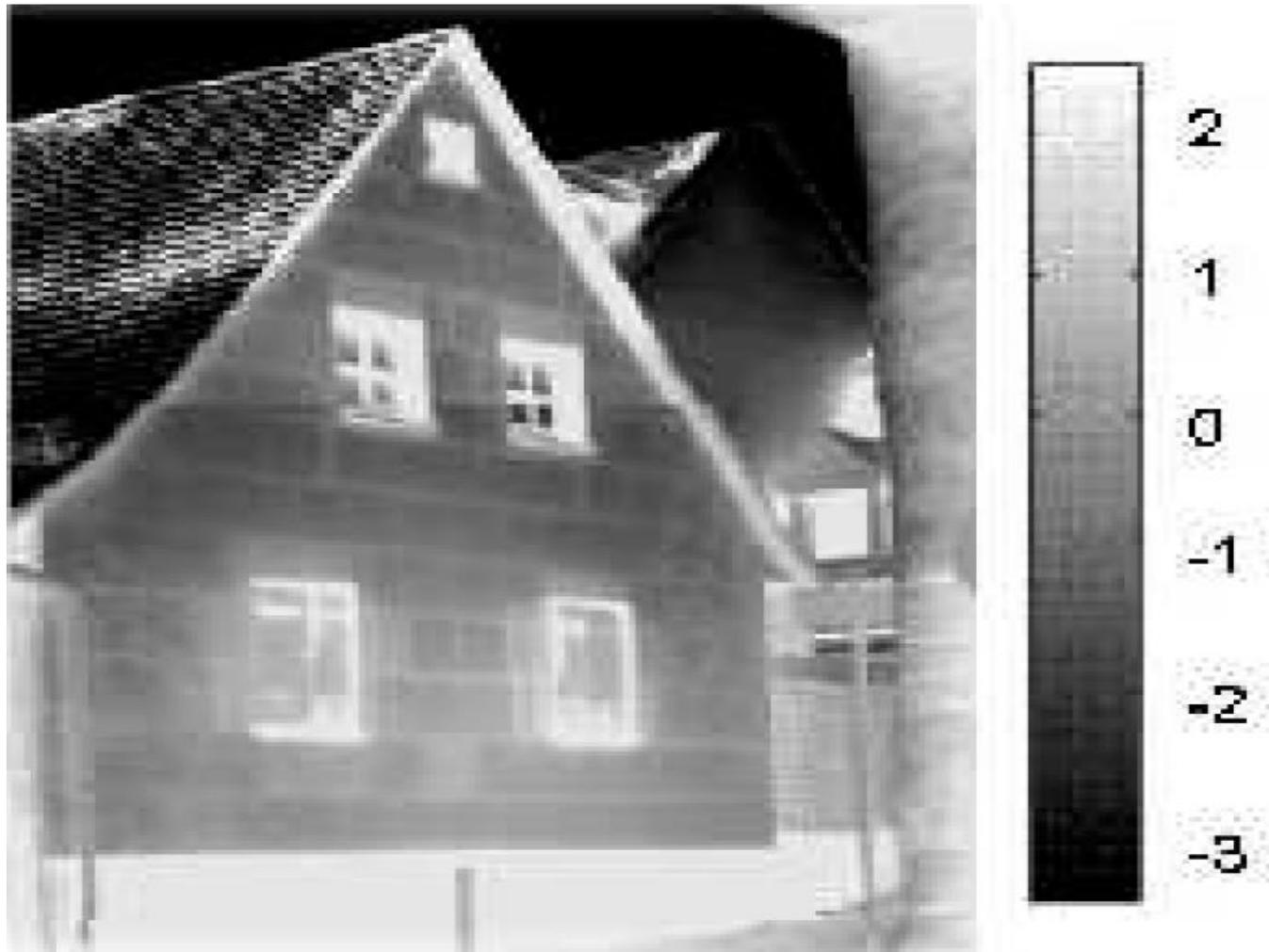
# Semi-detached House



*Installation*

Source: IEA/ECBCS Annex 39

# Performance Assessment



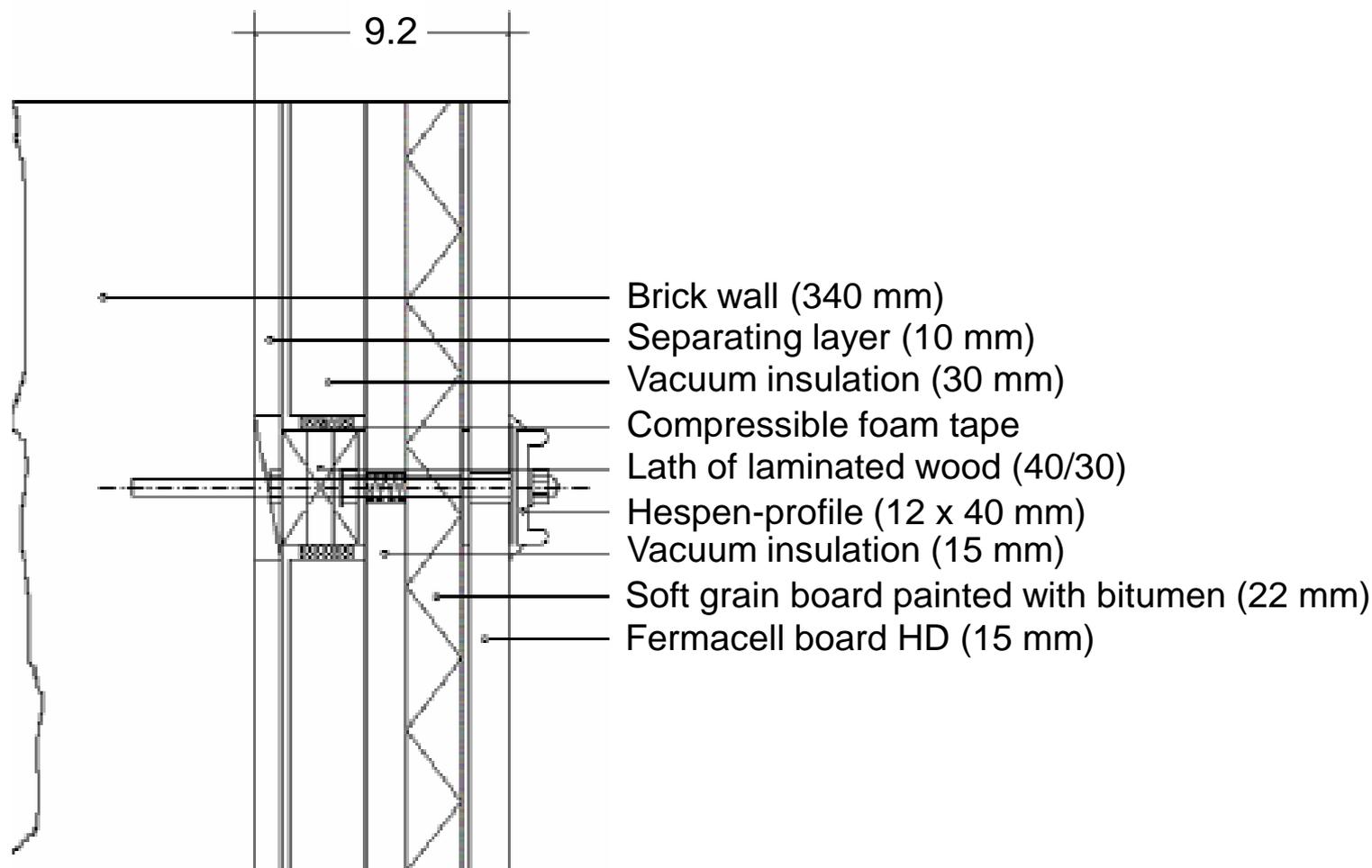
# Terraced House (Europe)

## Building Envelope Renovation



# Terraced House

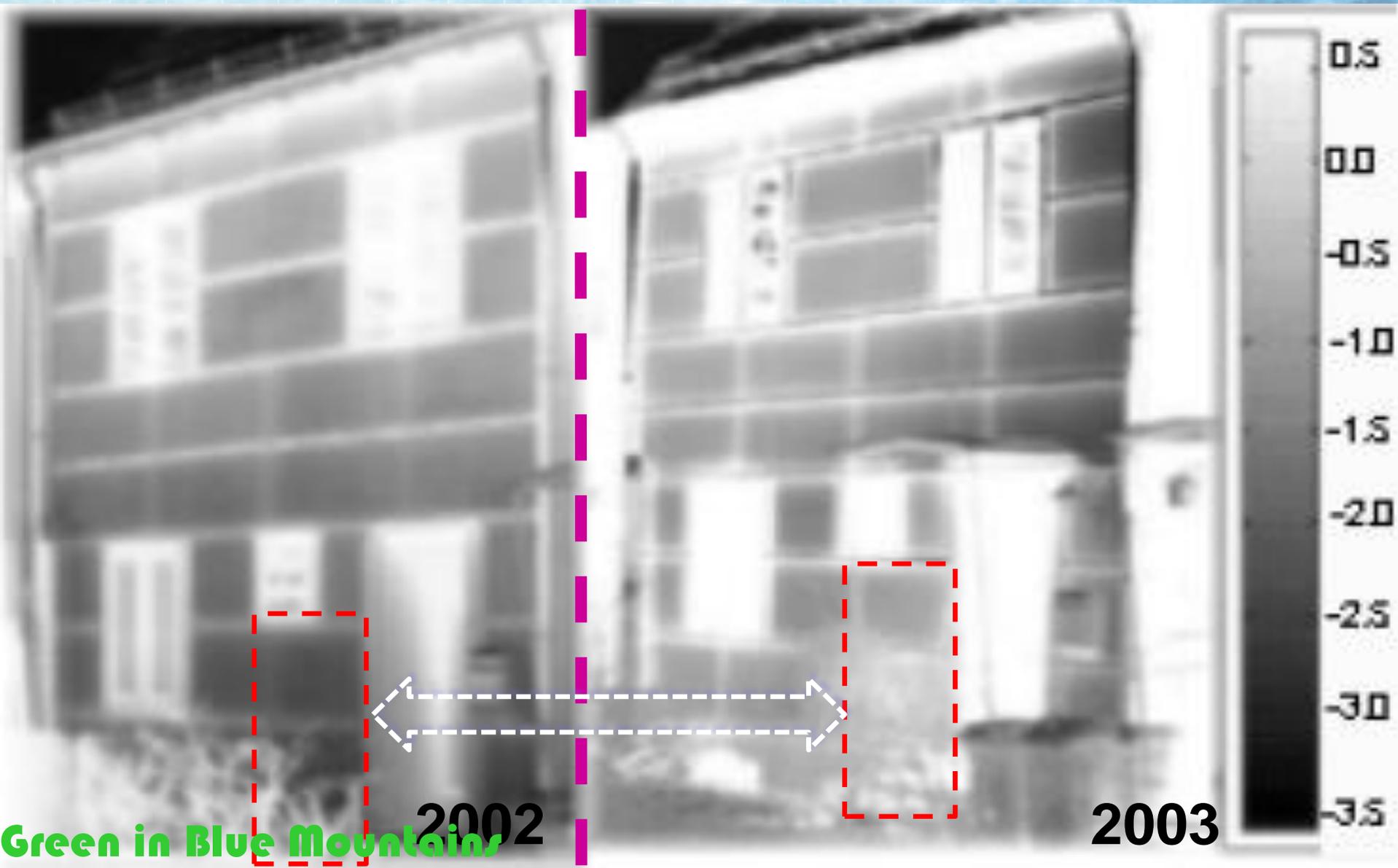
## Cross-section of Insulated Wall



# Performance Assessment

## Green in Blue Mountains

Source: IEA/ECBCS Annex 39

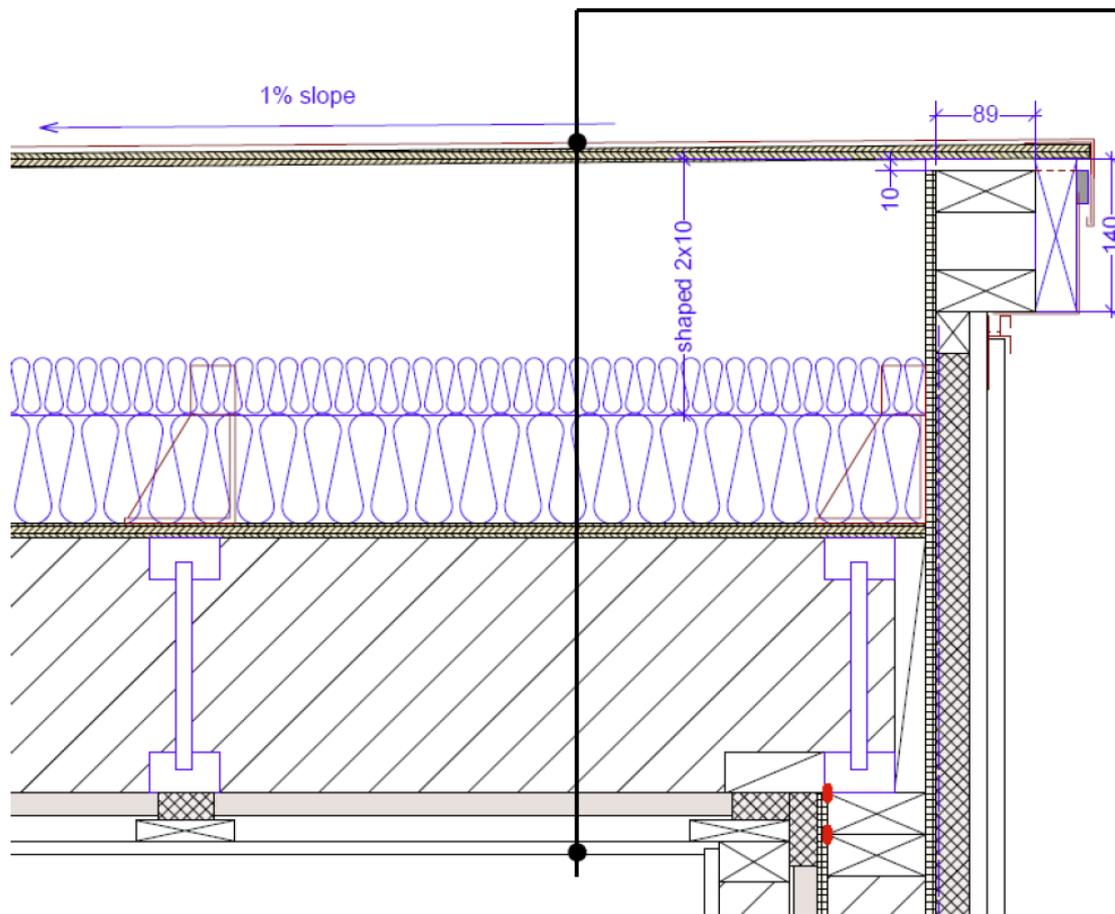


# Net Zero Energy Super E House (Japan)



Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

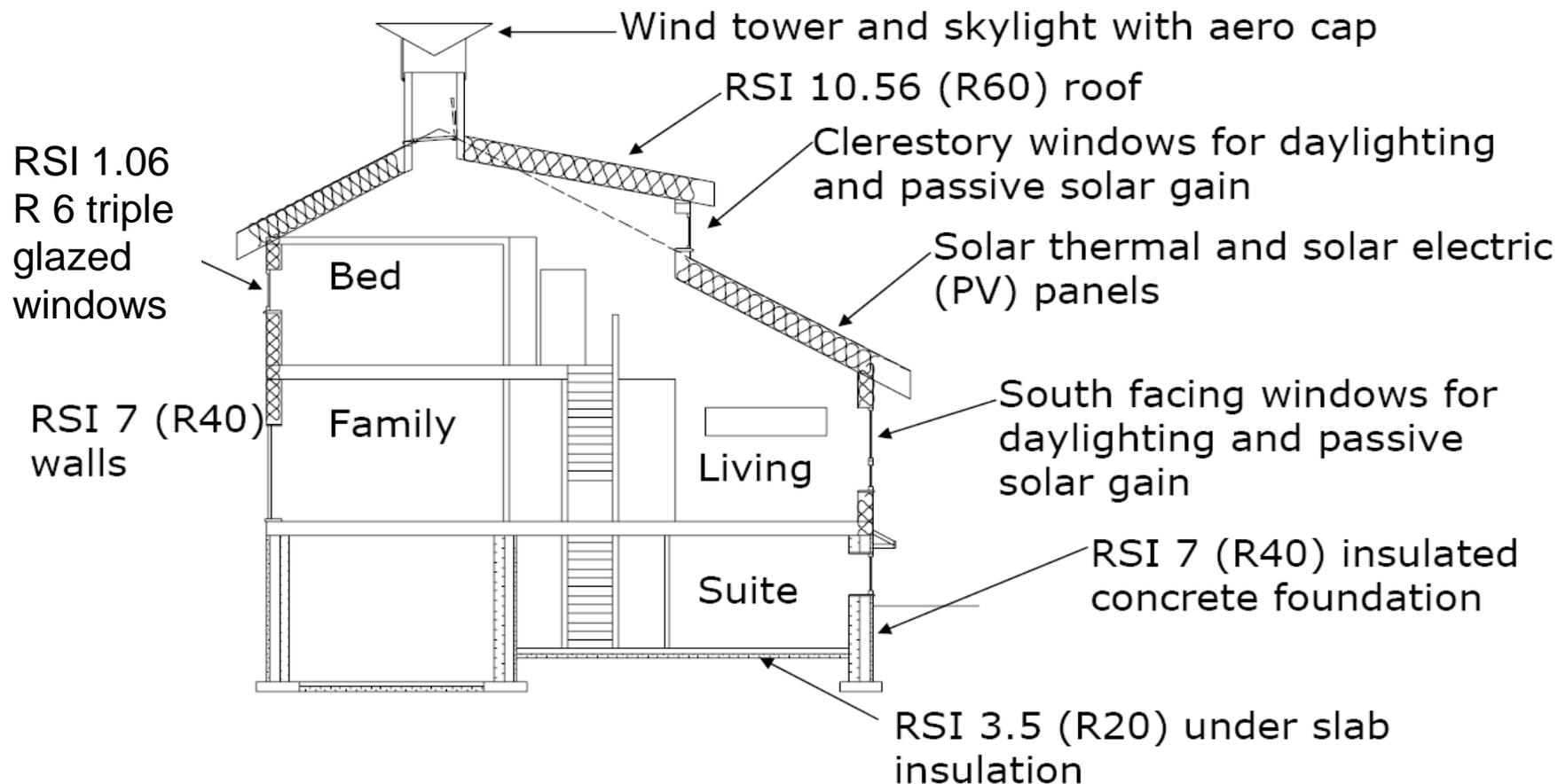
# Flat Roof Assembly



- TYPICAL FLAT ROOF**
- Metal roof
  - Roofing paper
  - 12.5 mm plywood sheathing
  - shaped 38x184 @ 610mm o.c.
  - Fibreglass bracket
  - 150 mm Rock wool (R22)
  - Roofing paper
  - 12.5 mm plywood sheathing
  - 241 mm I-joist @610mm o.c.
  - 241 mm Icynene A.B. (R34.2)
  - 21 mm VIP (R43)
  - 19x89 strapping @610mm o.c.
  - 12.5mm drywall ceiling
  - Paint finish

Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

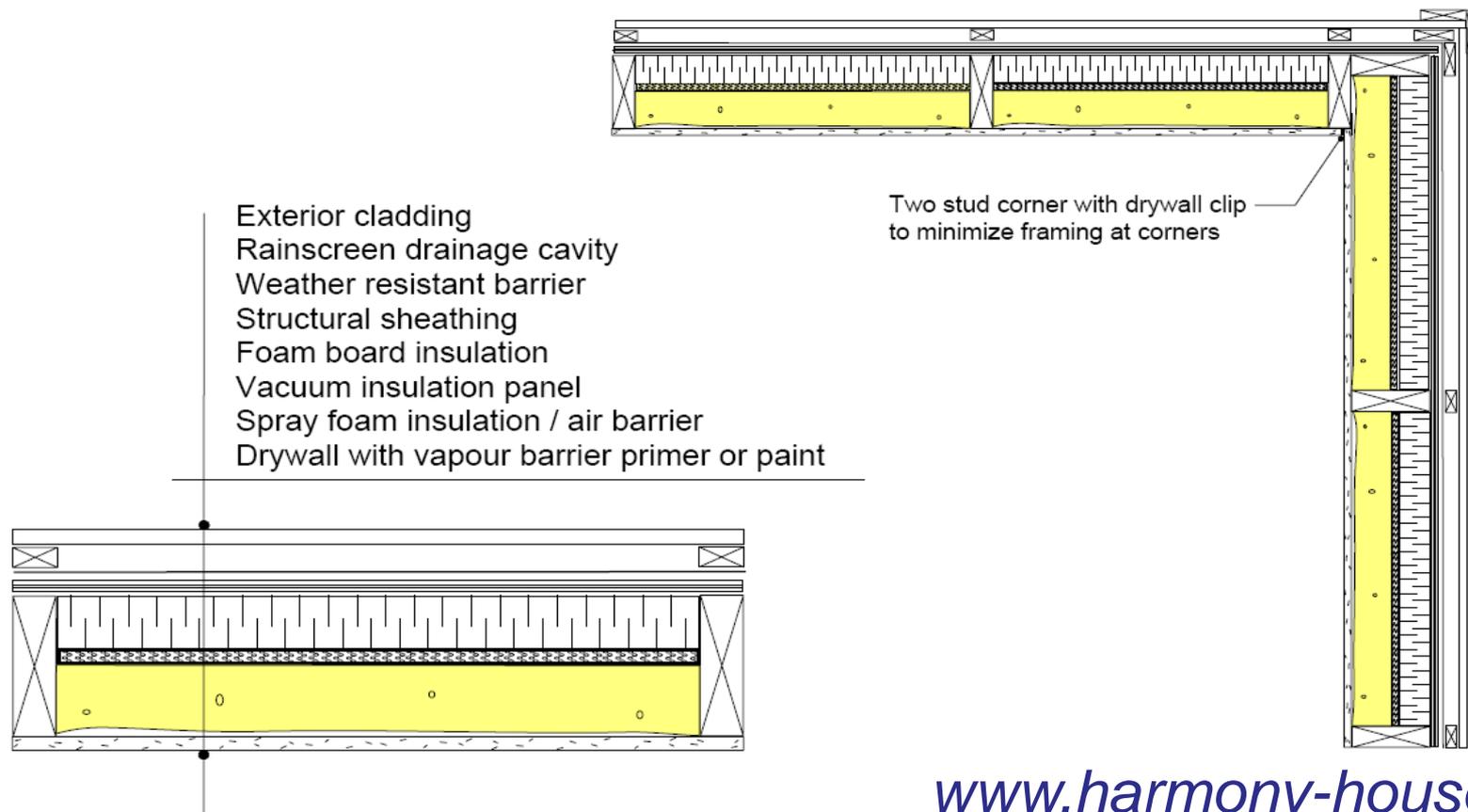
# Harmony House Equilibrium Project (Canada)



Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

# Wall Assembly

RSI 11.9 (R 67.6) Nominal  
RSI 6.6 (R 37.7) Composite



[www.harmony-house.ca](http://www.harmony-house.ca)

Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

# Upcoming Northern Canada Project

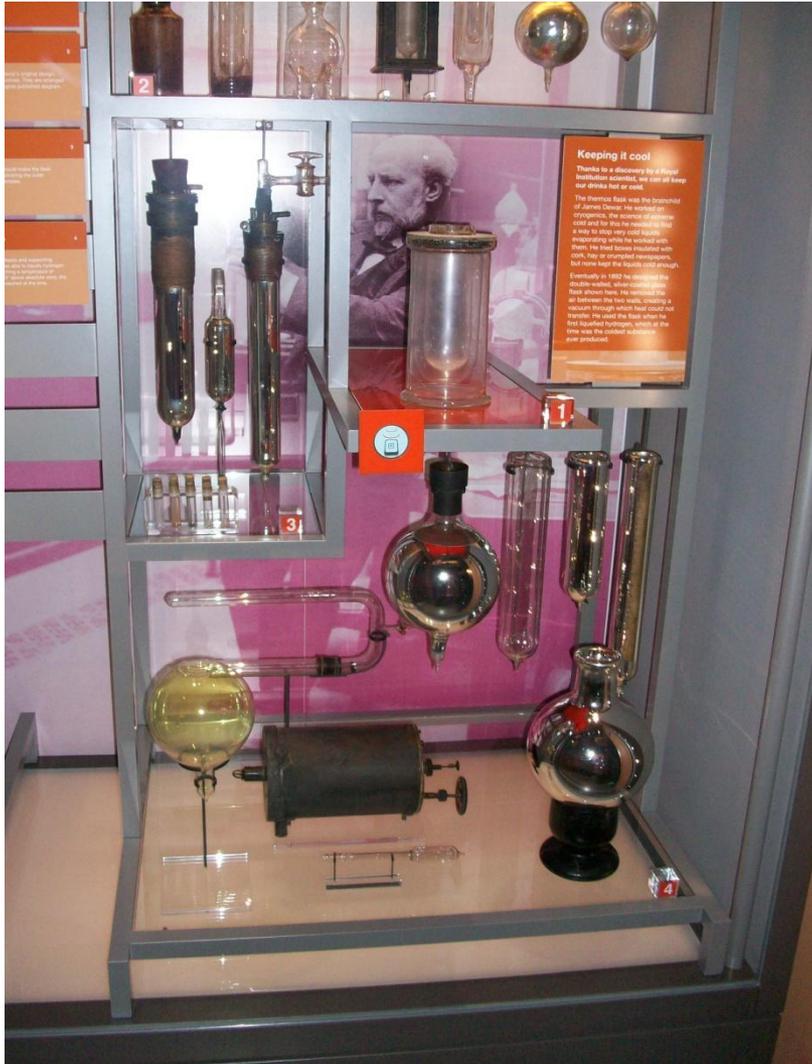


House in Yukon

# Conclusions

- High performance thermal insulation can be used in various components of the exterior building envelopes.
- Vacuum Insulation Panel (VIP) offers a great new opportunity for the thermal insulation industry in Canada.
- NRC-IRC is in the forefront of VIP technology research and application.

# Parting Shot



## Keeping it cool

Thanks to a discovery by a Royal Institution scientist, we can all keep our drinks hot or cold.

The thermos flask was the brainchild of James Dewar. He worked on cryogenics, the science of extreme cold and for this he needed to find a way to stop very cold liquids evaporating while he worked with them. He tried boxes insulated with cork, hay or crumpled newspapers, but none kept the liquids cold enough.

Eventually in 1892 he designed the double-walled, silver-coated glass flask shown here. He removed the air between the two walls, creating a vacuum through which heat could not transfer. He used the flask when he first liquefied hydrogen, which at the time was the coldest substance ever produced.

## Parting Remarks

All the forces in the world are not so powerful as an idea whose time has come.

Victor Hugo

# Insulation and Building Materials Laboratory (IBML)

## Measurement to Innovation

### Focus Areas

- ❑ Thermal and moisture performance assessment of insulation and building materials
- ❑ National thermal measurement calibration laboratory
- ❑ Research support to CCMC and CCC
- ❑ Development of standard test methods
- ❑ Analytical techniques for thermal and moisture transport process
- ❑ Maintain and enhance unique hygrothermal material property database
- ❑ Research on innovative building materials



*Heat flow metre – thermal conductivity*



*Vacuum guarded hot plate – thermal conductivity*



*Guarded hot plate – thermal conductivity*



*Pressure plate apparatus – desorption isotherm*



*Air permeability apparatus – air permeability*



*Partial immersion – water absorption coefficient*



*Sorption / desorption measurement – sorption / desorption isotherm*



*Constant temperature and humidity chambers – water vapour diffusion*

# Thank You

- Natural Resources Canada (NRCan)
- Canada Mortgage and Housing Corporation (CMHC)
- Kingspan Insulated Panels
- Yukon Housing
- Yukon Cold Climate Innovation Centre
- Panasonic Canada
- Energy Solutions Centre
- Yukon College

# Upcoming International VIP Conference



## NRC-IRC to host 10<sup>th</sup> International Vacuum Insulation Symposium (IVIS-X)

On 15-16 September 2011, the 10th International Vacuum Insulation Symposium (IVIS-X) will be held in Ottawa with the focus on 'Advances in Applications'.

For more information, visit the website at

[www.ivis2011.org](http://www.ivis2011.org)

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