

NRC-CNRC

*Institute for
Research in
Construction*

Green in Blue Mountains

High-Performance Vacuum Insulation Panel in Building Envelope Construction

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National Research
Council Canada

Conseil national
de recherches Canada

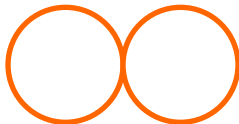


Canada 

Presentation Outline

- What is high performance thermal insulation?
- Vacuum insulation panel – advantages and challenges
- Various applications
- Conclusions

Heat Transfer Mechanisms

■ Primary mechanisms

- Conduction 
- Convection 
- Radiation 

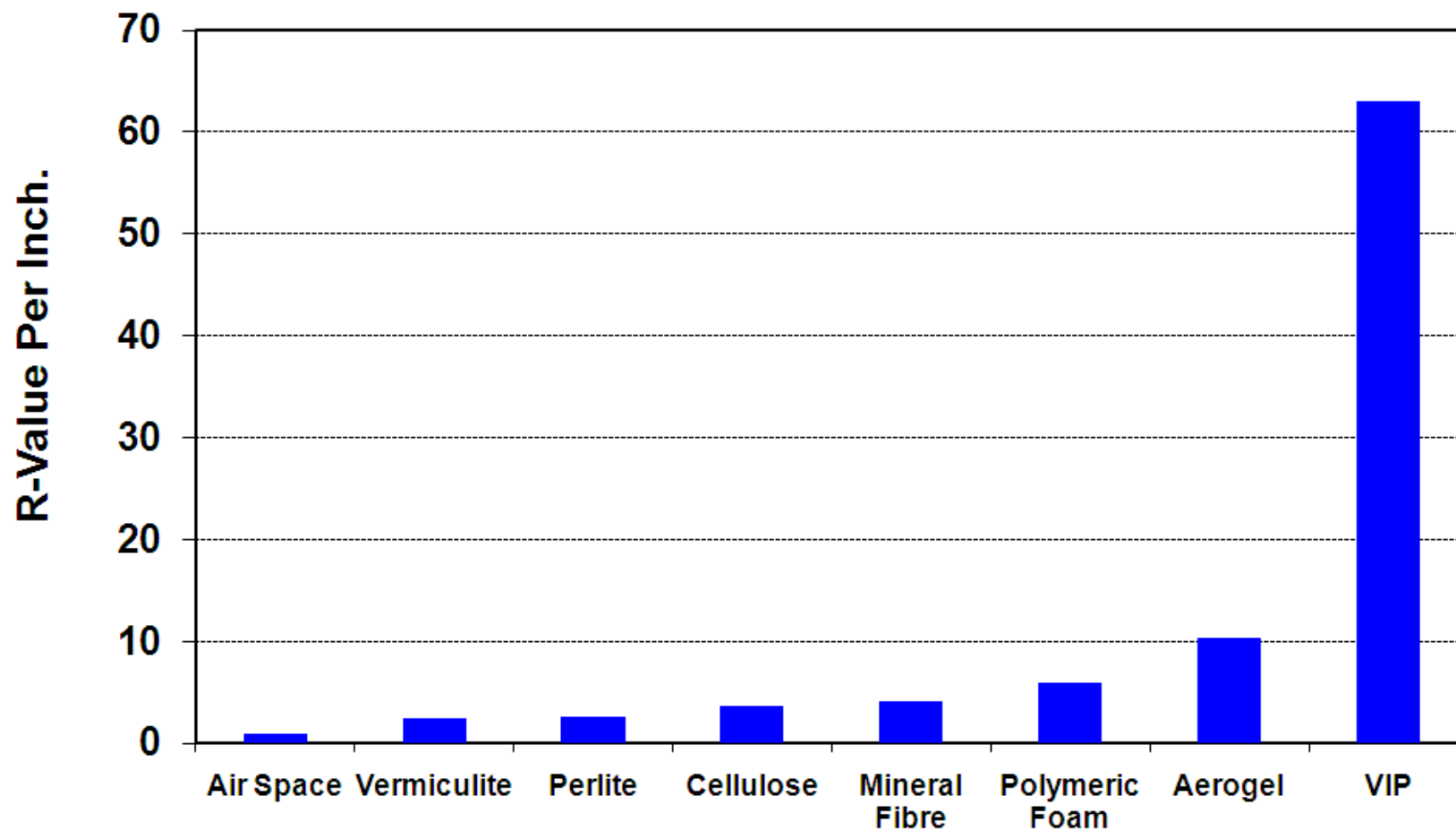
■ Influenced by

- Air infiltration
- Air intrusion
- Moisture accumulation

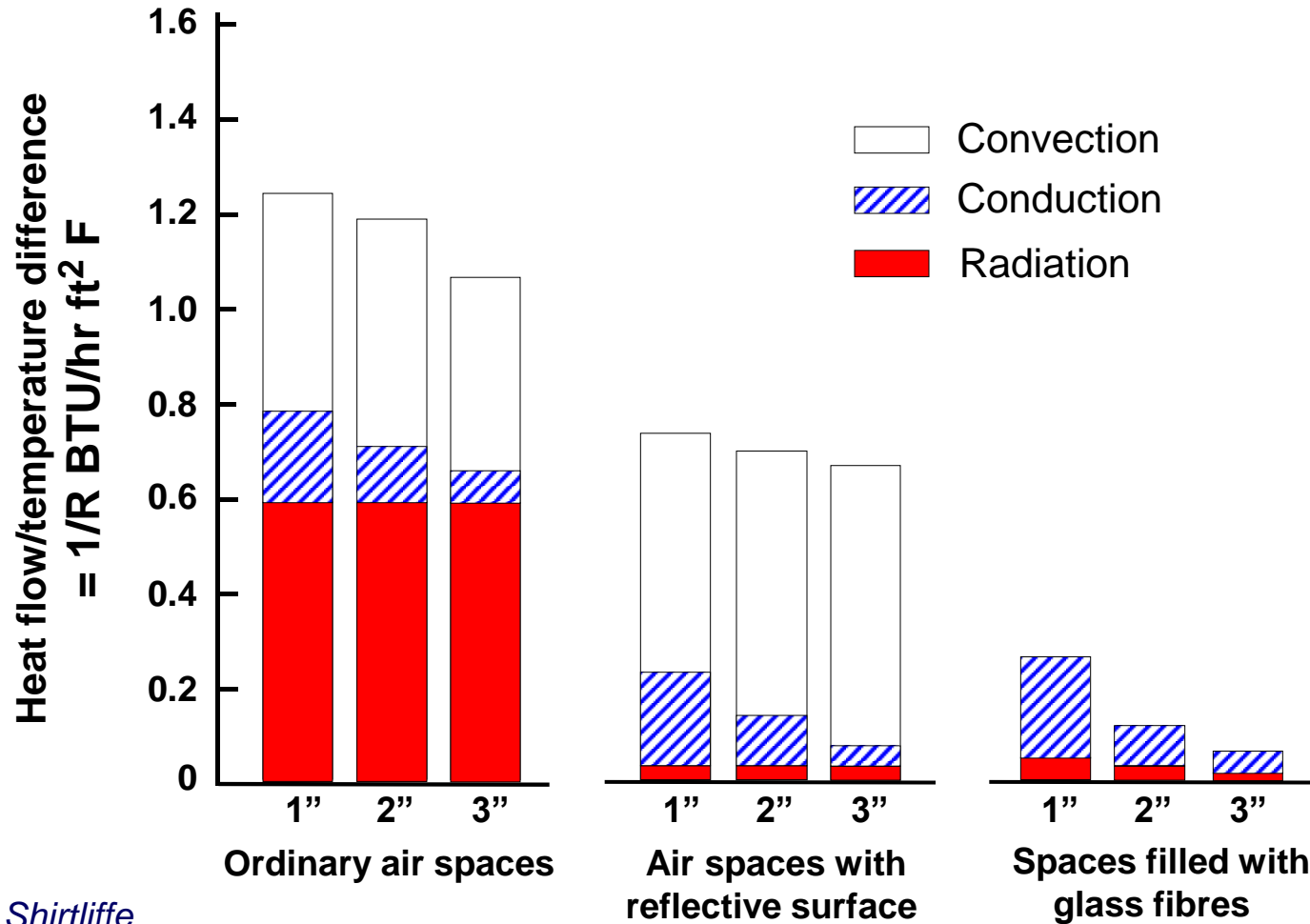
High Performance Thermal Insulation ?

- Higher thermal resistance
- Long service life
- Environmentally friendly
- Sustainable systems

Thermal Performance Improvement Continues



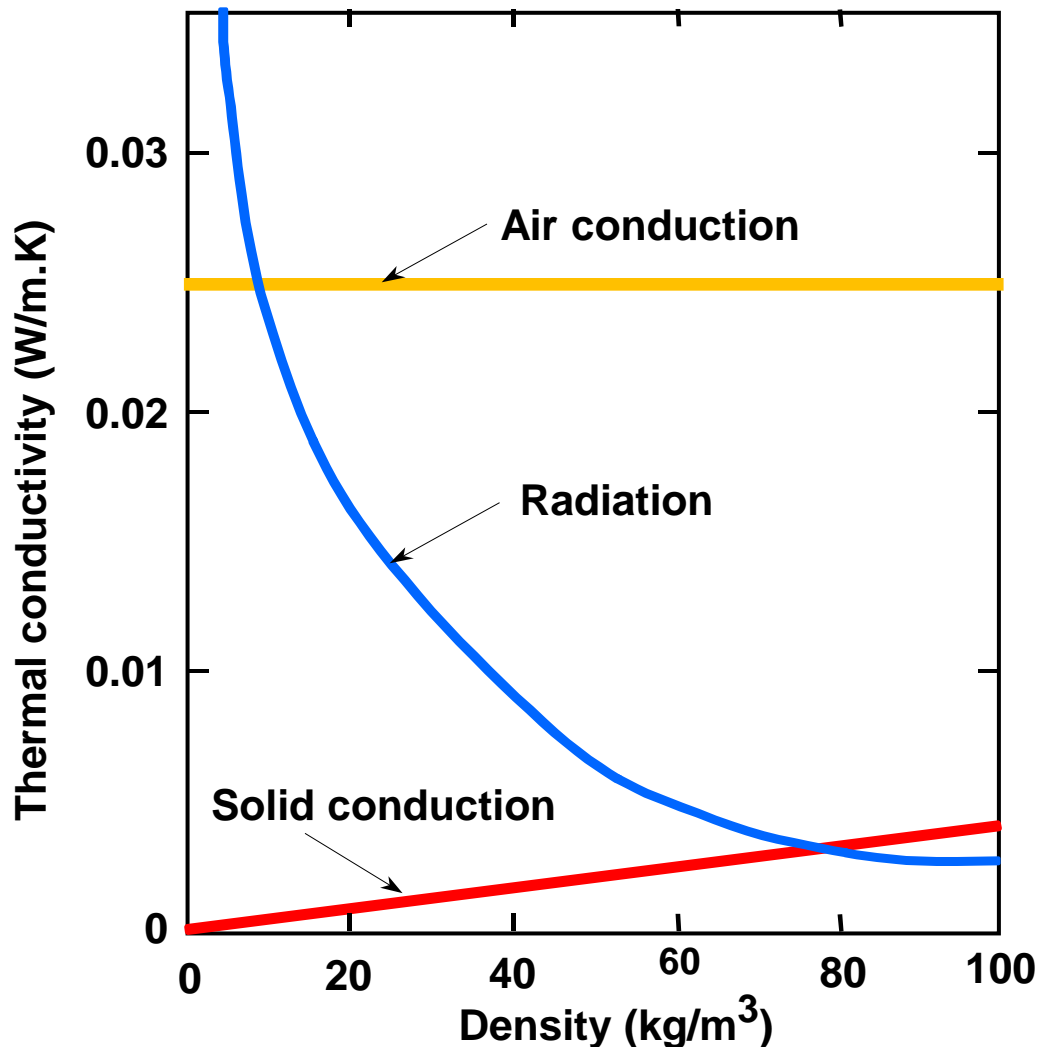
Basics for High Performance Thermal Insulation



CBD – 149; Shirliffe

**Heat Transfer Across Air Spaces –
Contribution by Radiation, Conduction and Convection**

Insulation – Components for Heat Transfer



Thermal conductivity ($\text{W m}^{-1} \text{K}^{-1}$)	R-value per inch
0.040	3.6
0.035	4.1
0.030	4.8
0.025	5.8
0.020	7.2
0.015	9.6
0.010	14.4
0.005	28.9

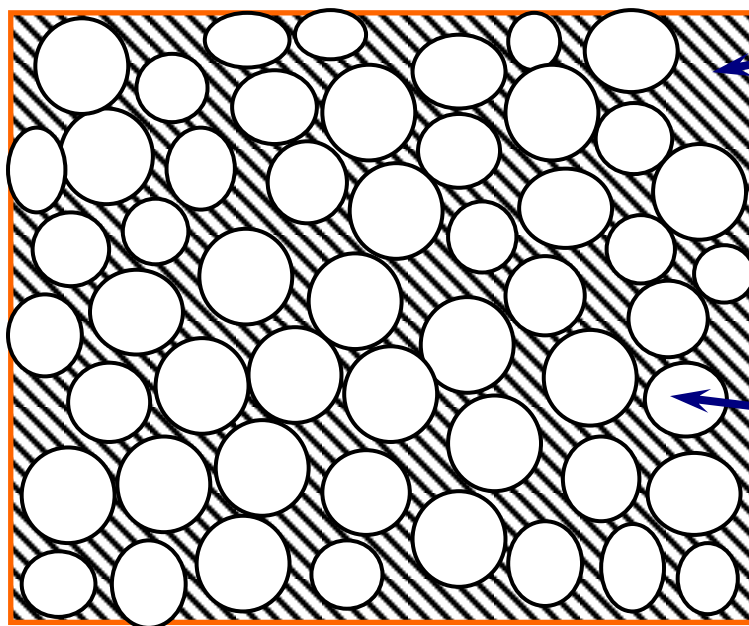
Reduce Air Conduction Component – High Thermal Resistance

High Performance Thermal Insulation

- Closed-cell foam insulation
 - Blowing agent conductivity $<$ Air conductivity
- Aerogel
 - Air conductivity (nanopore) $<$ Air conductivity (macropore)
- Vacuum insulation
 - Air conductivity \cong Zero

High Performance Thermal Insulation

- Closed cell foam insulation

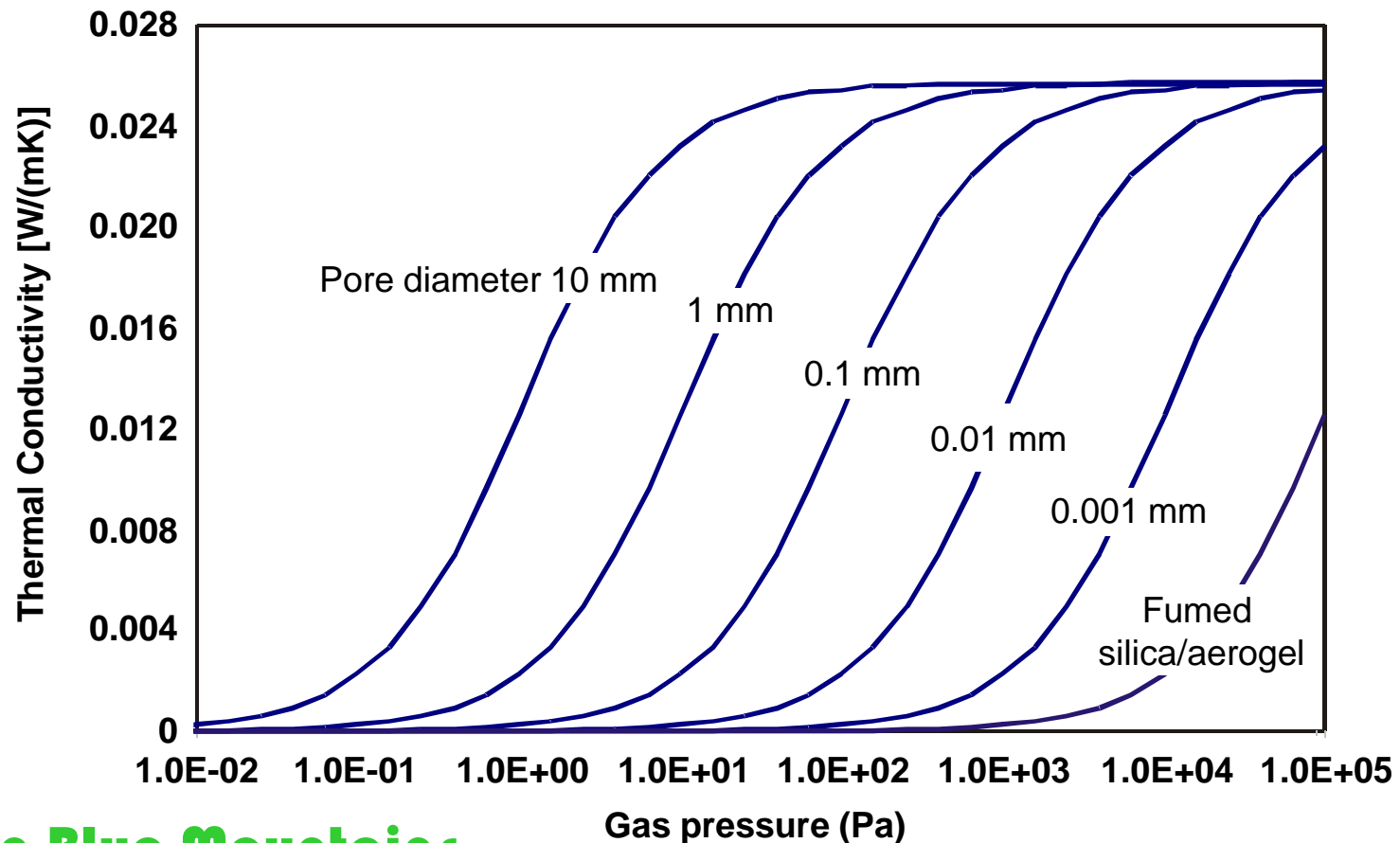


Solid polymer
matrix

Closed cell
(Blowing agent)

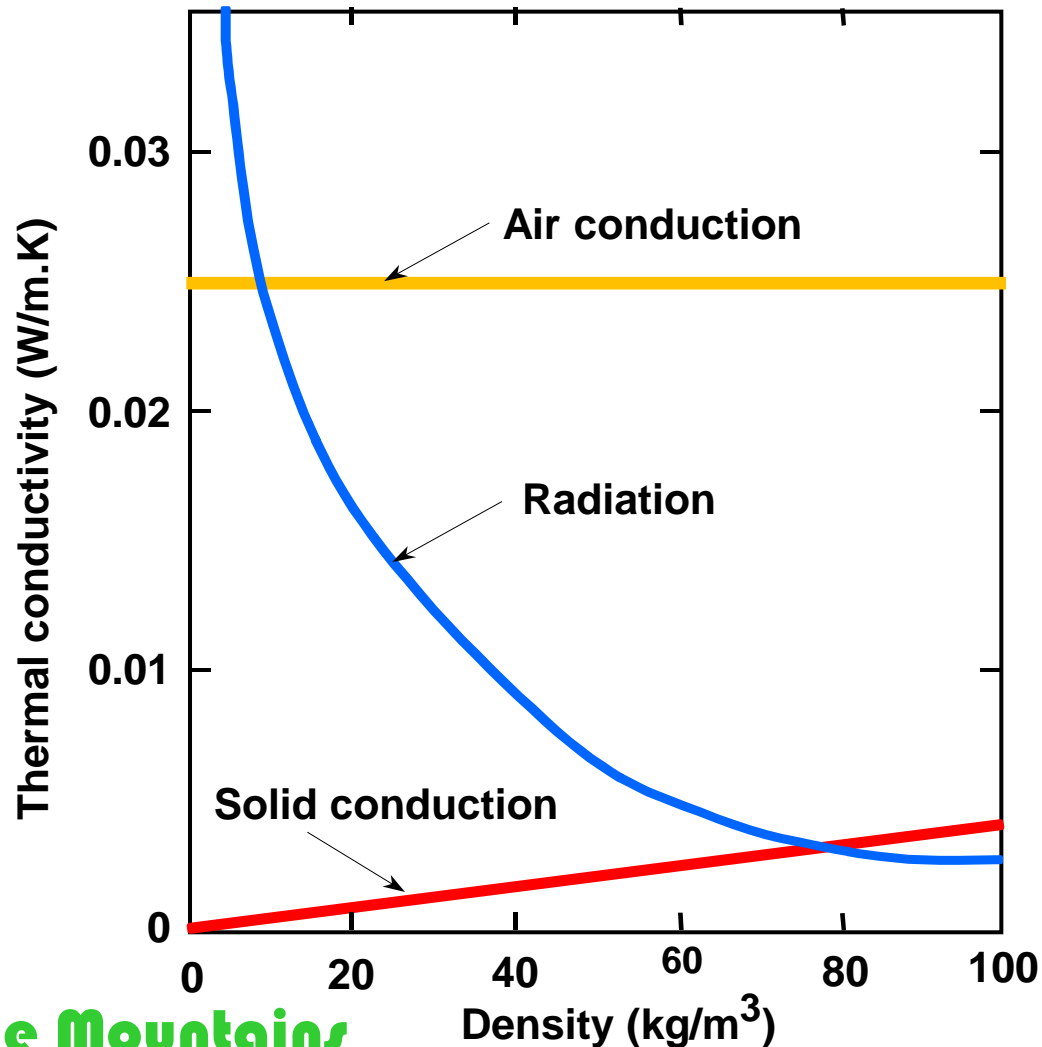
High Performance Thermal Insulation

- Aerogel: Air conductivity (nanopore)
< Air conductivity (macropore)



High Performance Thermal Insulation

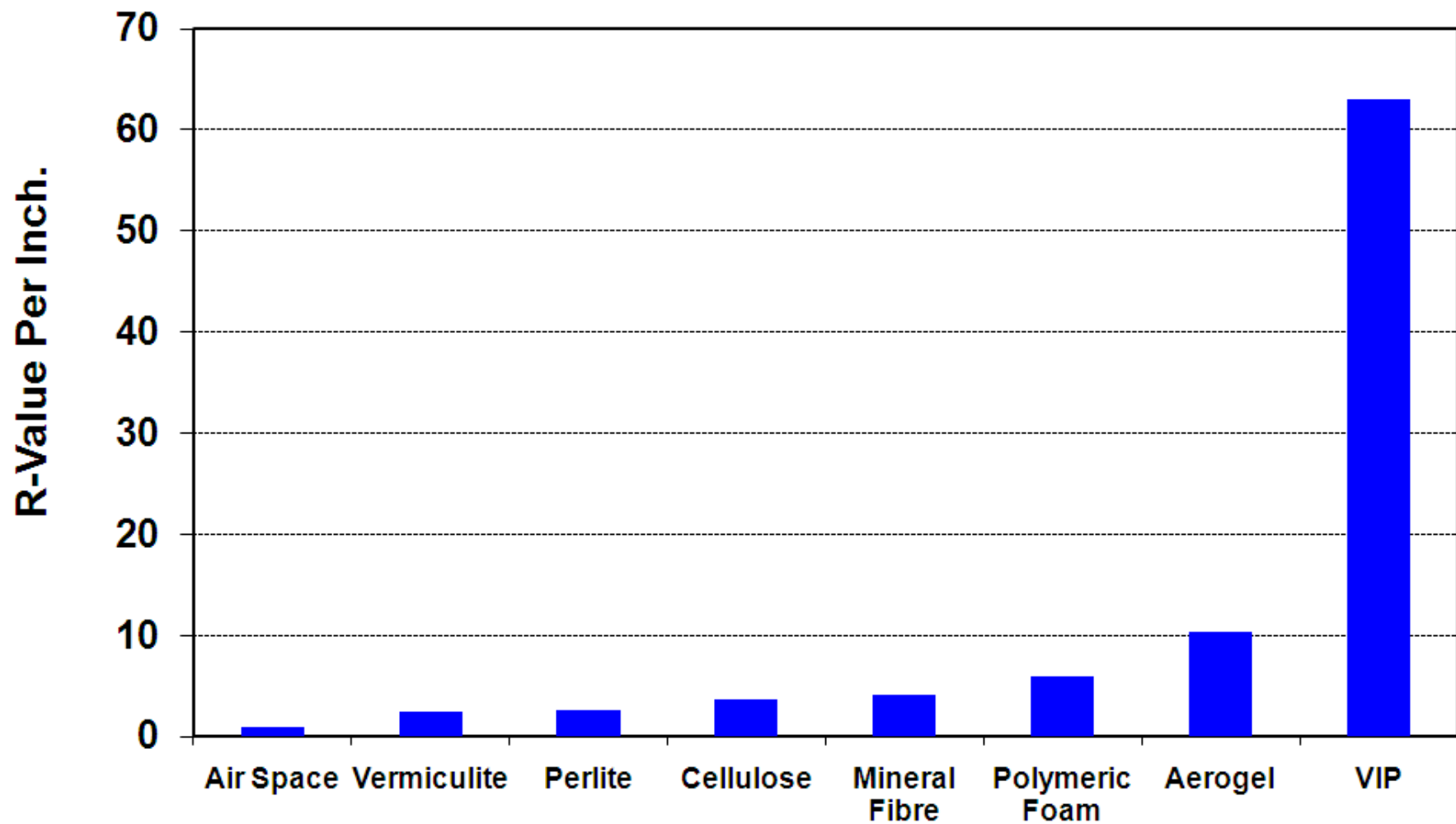
- VIP: Air conductivity component \approx zero



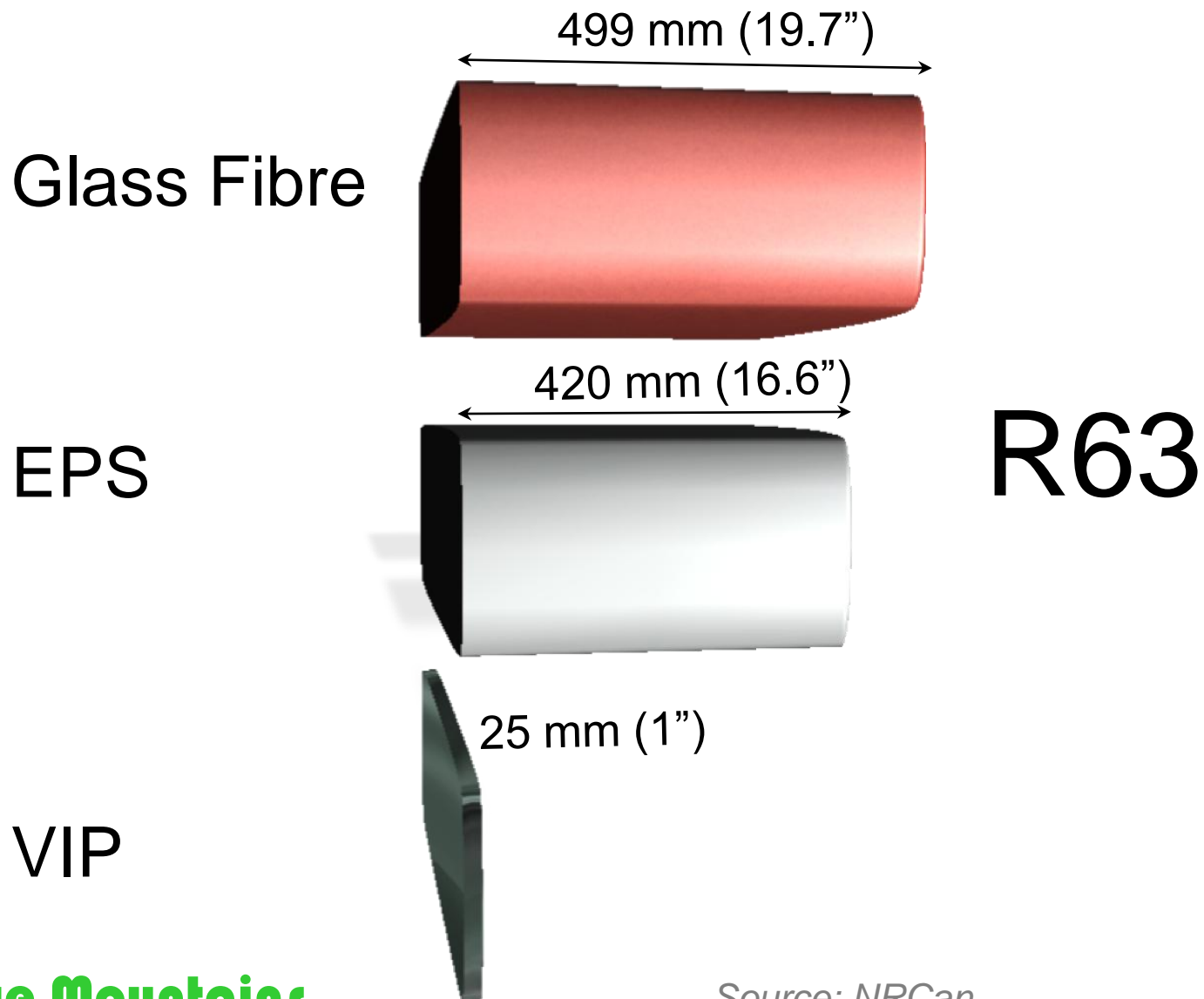
Vacuum Insulation Panel (VIP)



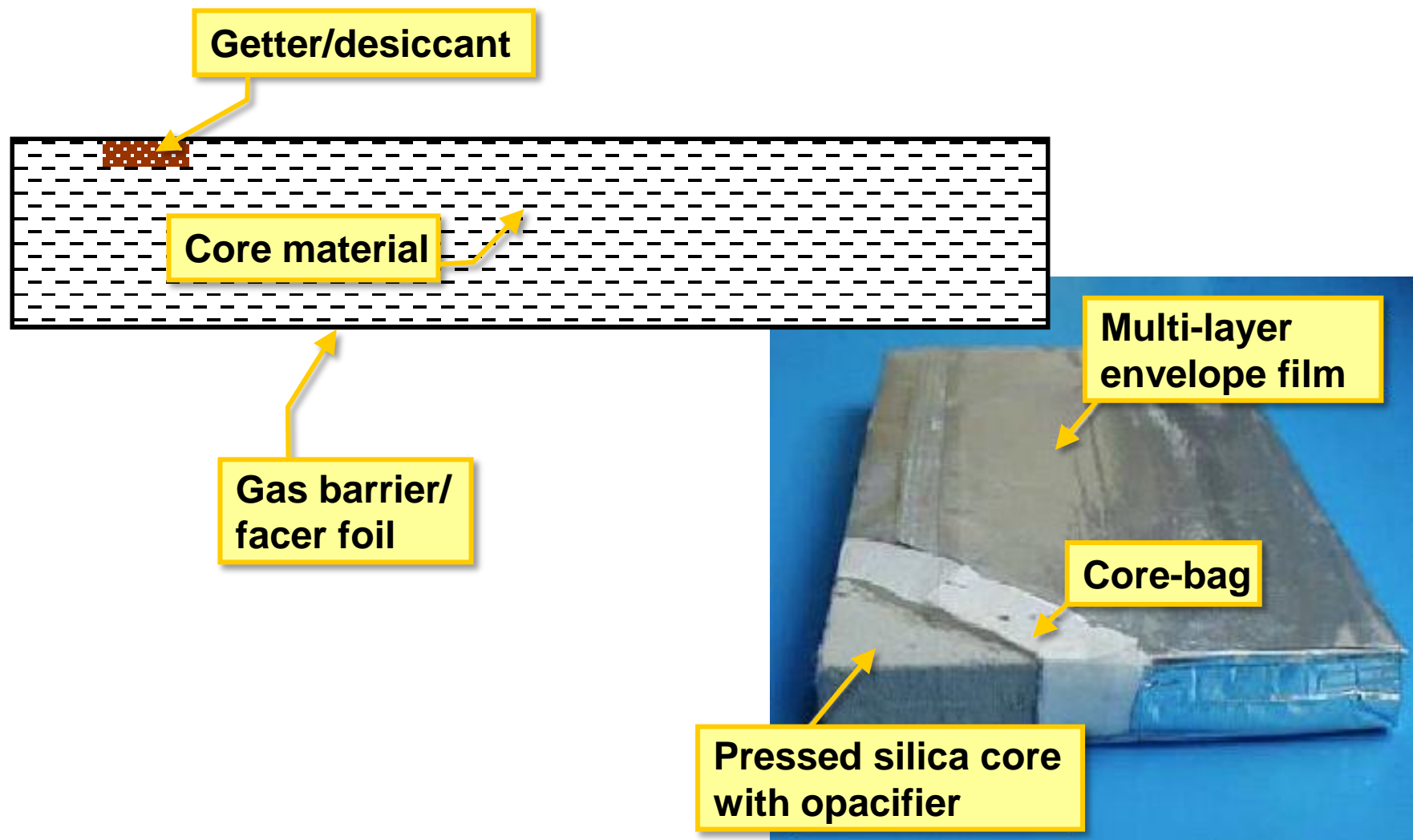
Vacuum Insulation Panel (VIP)



Vacuum Insulation Panel (VIP)



Vacuum Insulation Panel (VIP)



Vacuum Insulation Panel (VIP)

1. Core Material – imparts mechanical strength and thermal insulating capacity
2. Gas Barrier / Facer Foil – provides air and vapour tight enclosure for core material
3. Getter / Desiccant – adsorbs residual or permeating atmospheric gases or water vapour in the VIP enclosure

Vacuum Insulation Panel (VIP)

■ Inherent advantages

- Higher thermal resistance*
- Reduced thickness of the component
- Recyclable

** Any damage in the vacuum system (even a small pinhole) will severely destroy the thermal insulating capacity of VIPs*

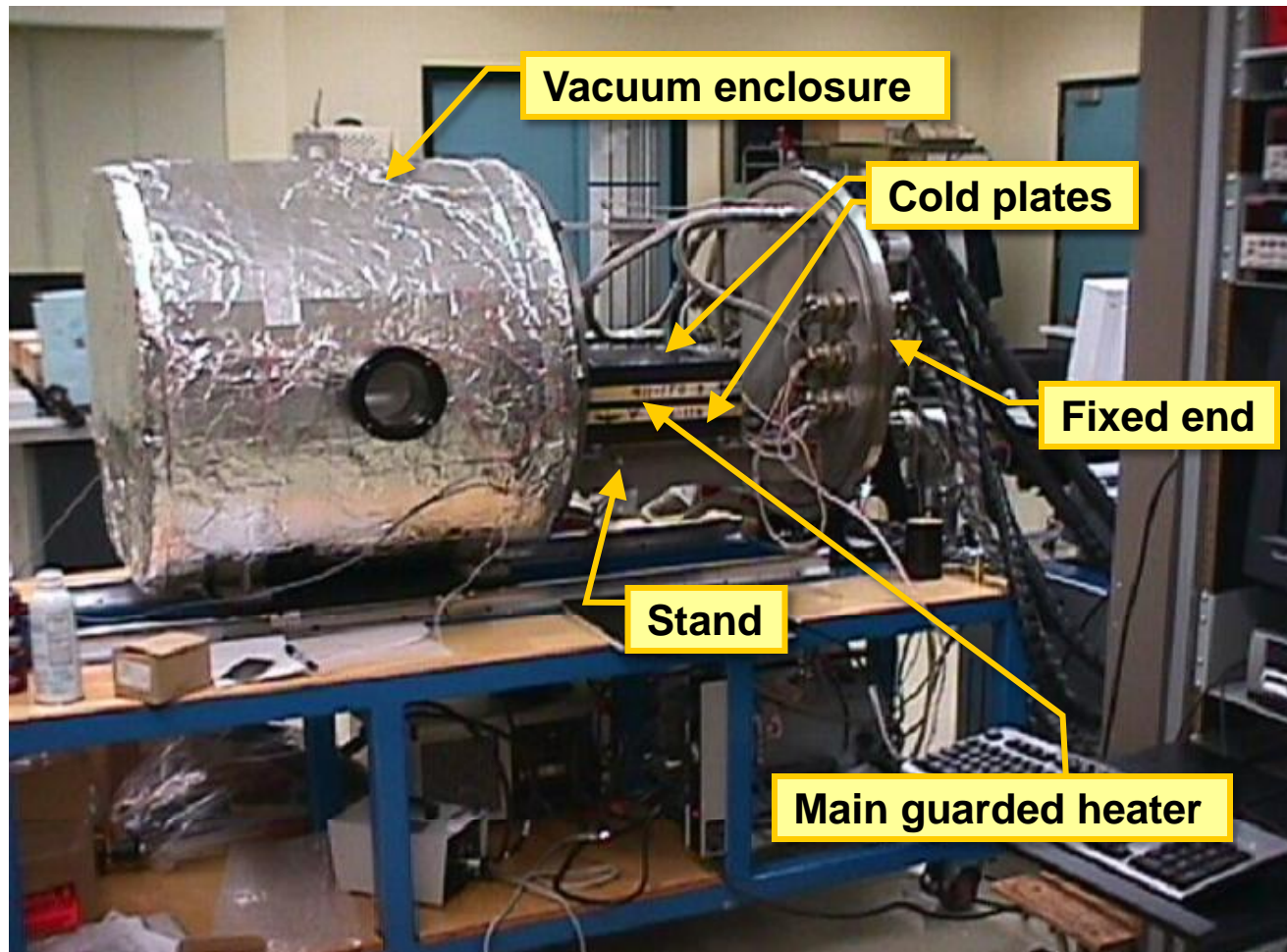
Vacuum Insulation Panel (VIP)

- Challenges
 - Cost (relatively expensive)
 - Building physics and engineering
 - Aging and durability
 - Thermal bridge effects at edges
 - Condensation

Alternative Core Materials for VIP

- Precipitated silica, fumed silica, nanogel (silica aerogel) are used as core materials
- Core materials are expensive
- Alternative core materials can reduce the cost of VIP

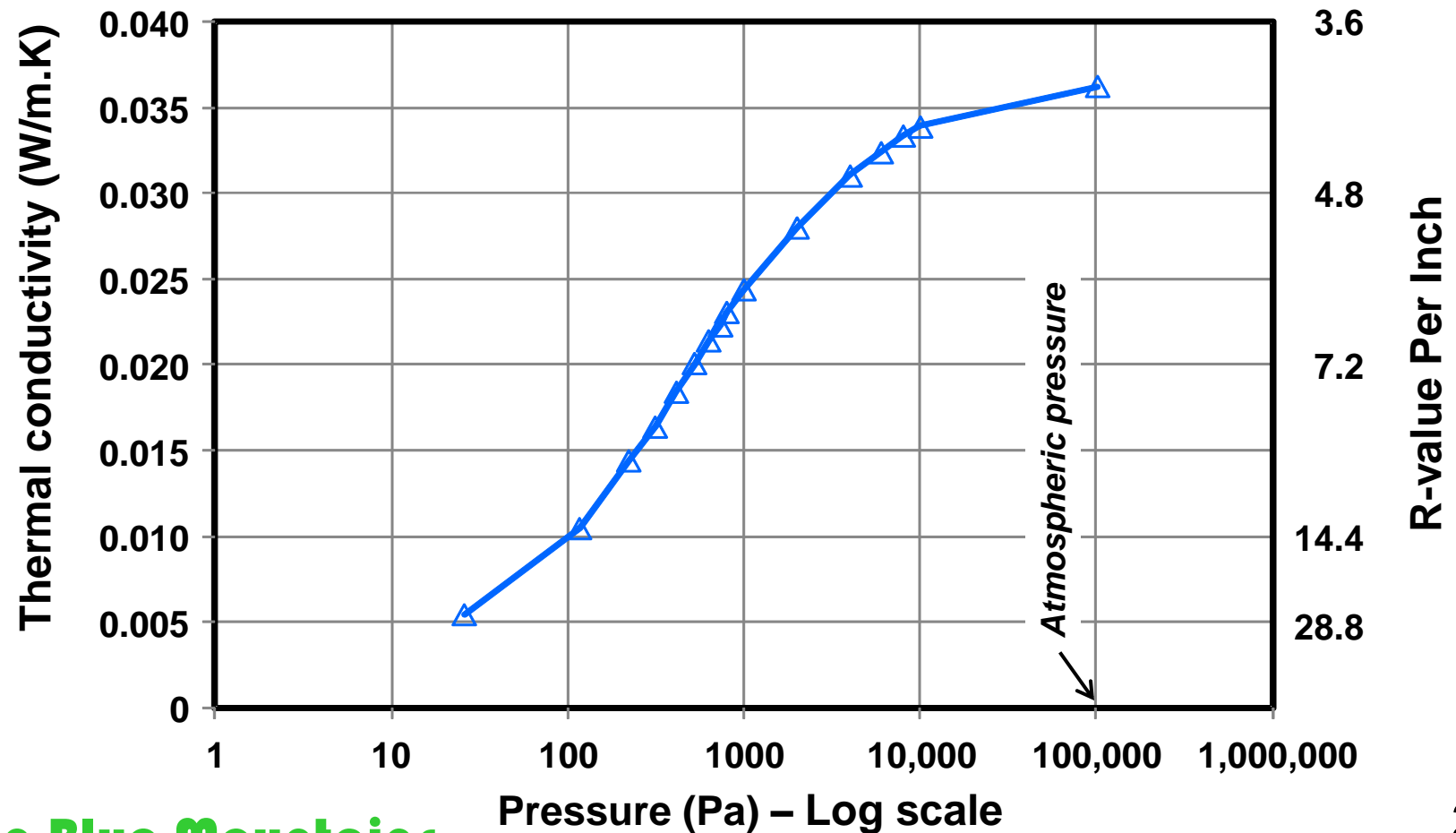
Vacuum Guarded Hot Plate (VGHP)



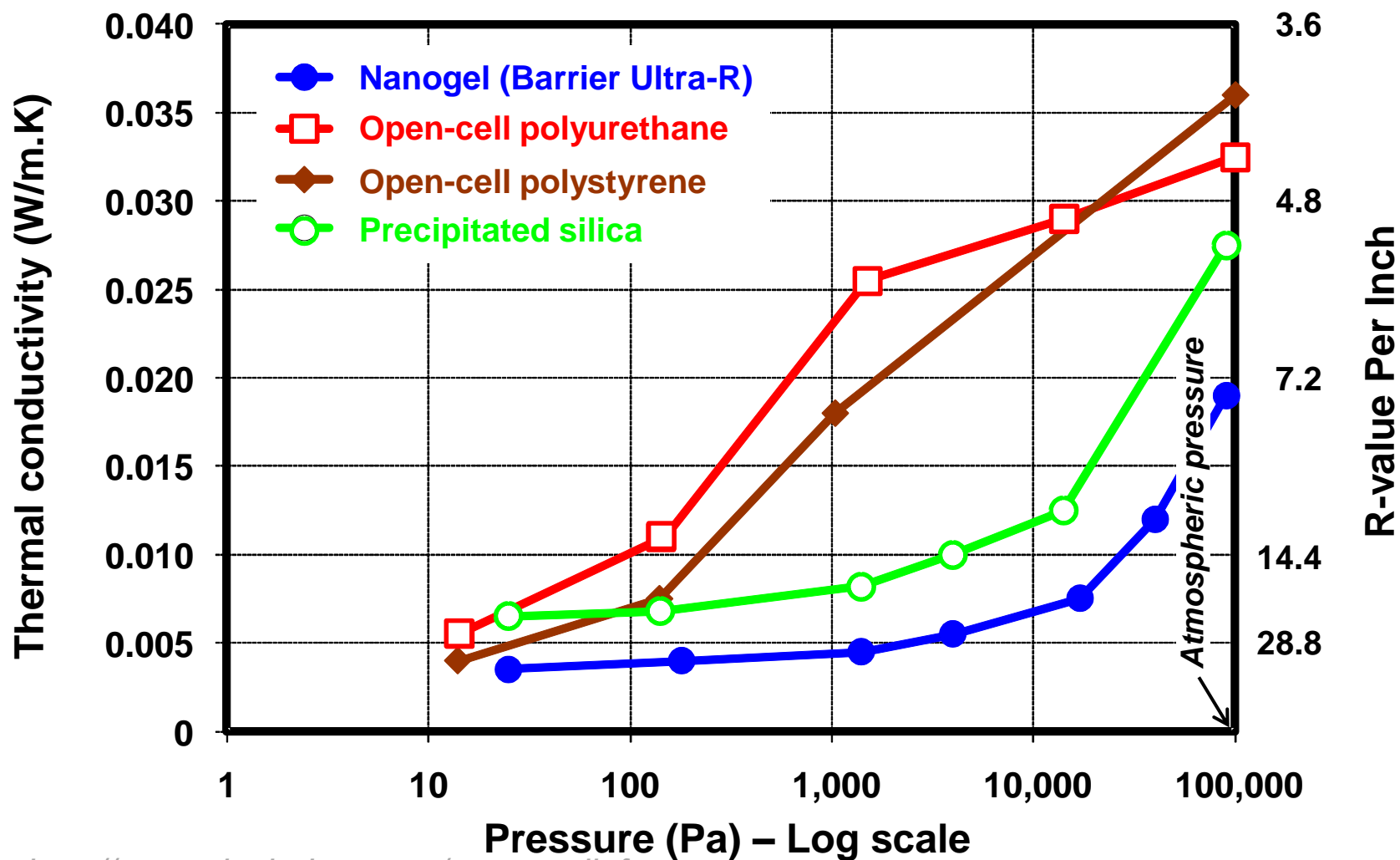
VGHP Operation

Thermal Characteristics of Core Materials

*Thermal Characteristics vs. Pore Pressure
(Mineral Oxide Fibre Board)*



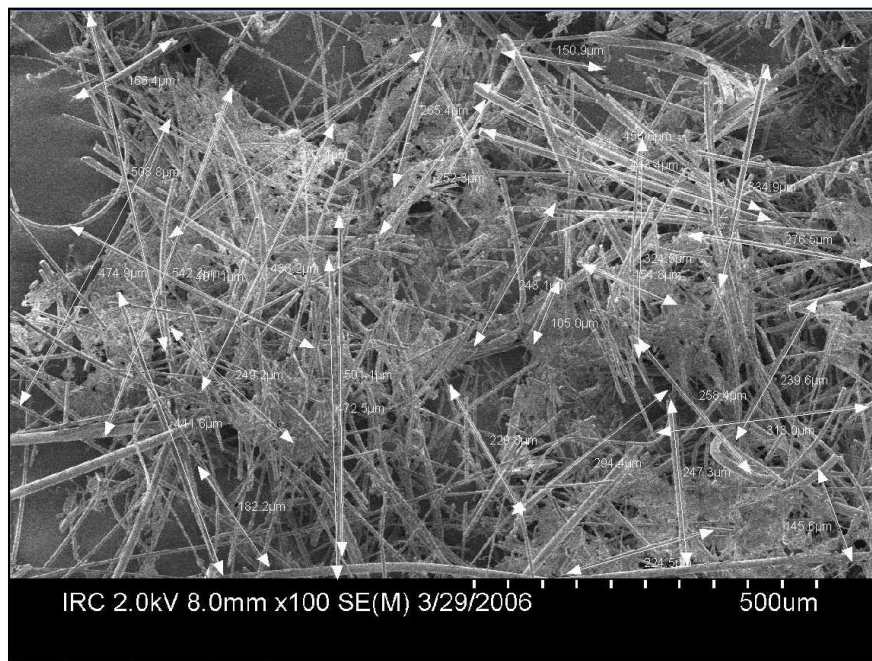
Thermal Characteristics of Core Materials



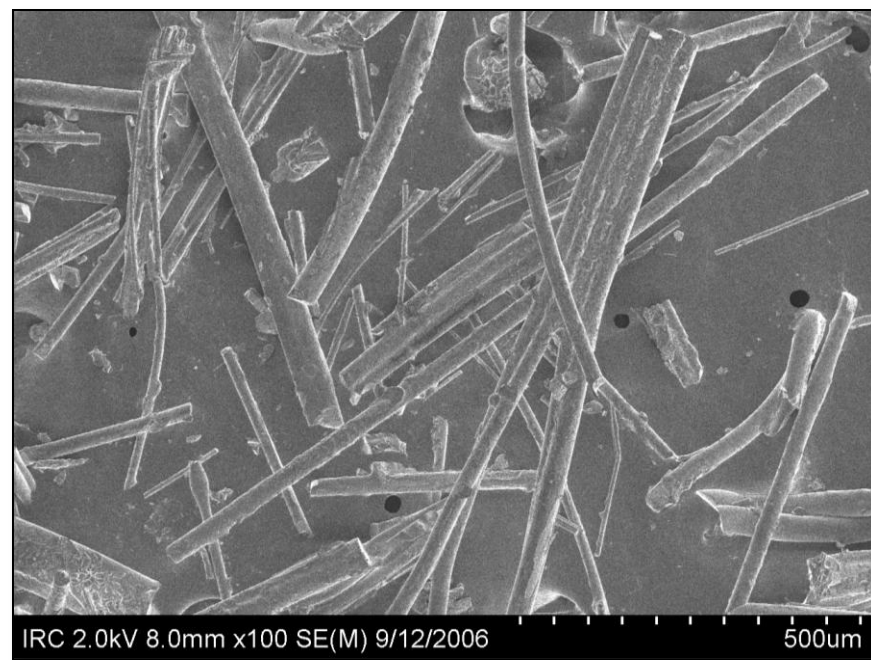
Source: <http://www.glacierbay.com/vacpanelinfo.asp>

Alternative Nano-Porous Core Materials

Pore Structure Analysis – Scanning Electron Microscopic



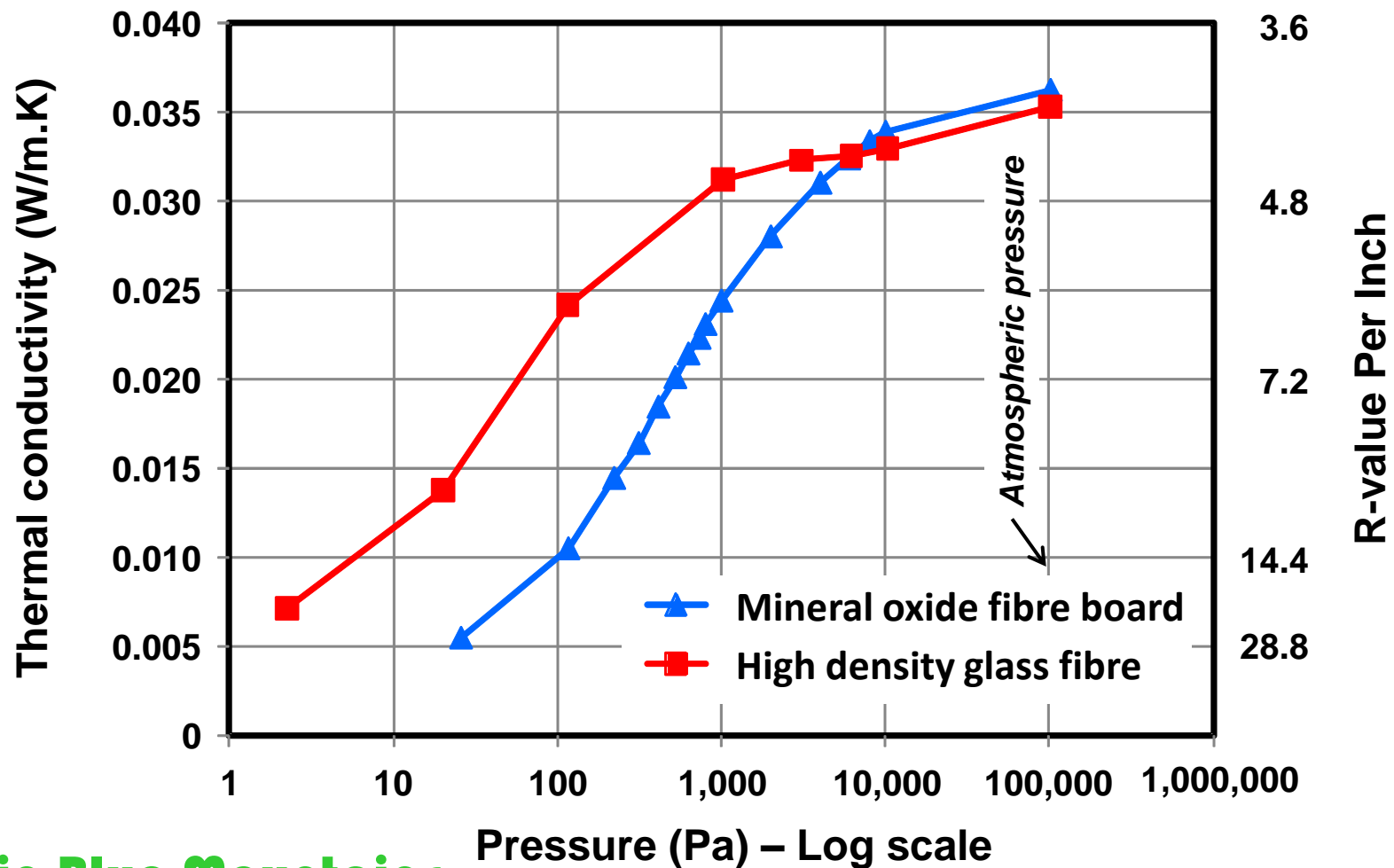
Mineral Oxide Fibre Board (MOFB)



High Density Glass Fibre (HDGF)

Alternative Nano-Porous Core Materials

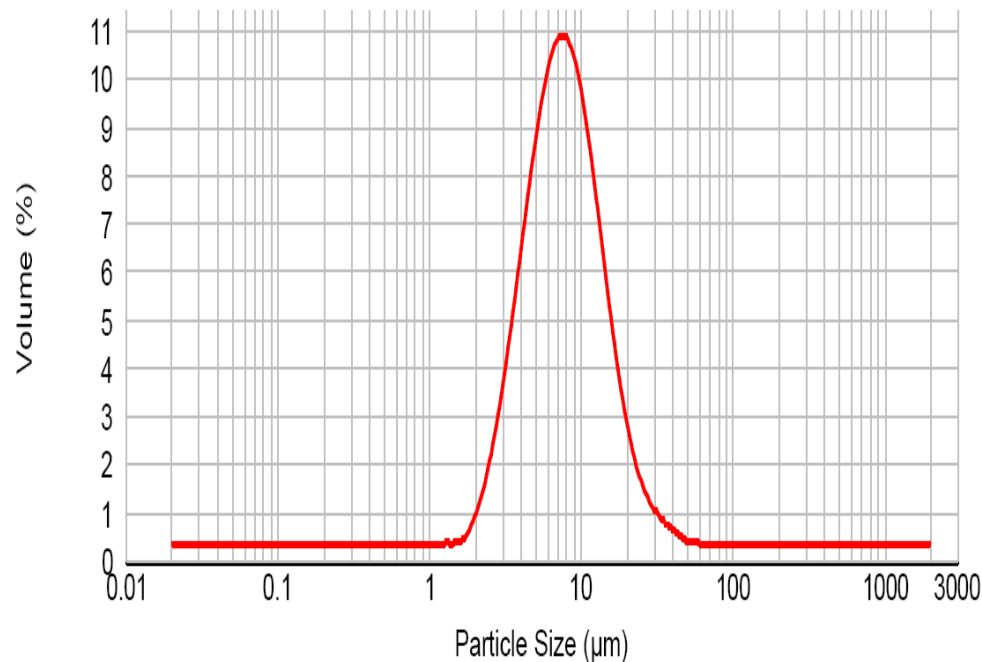
Thermal Characteristics of MOFB and HDGF



Alternative Nano-Porous Core Materials

Particle Size Analysis – Output from Particle Analyzer

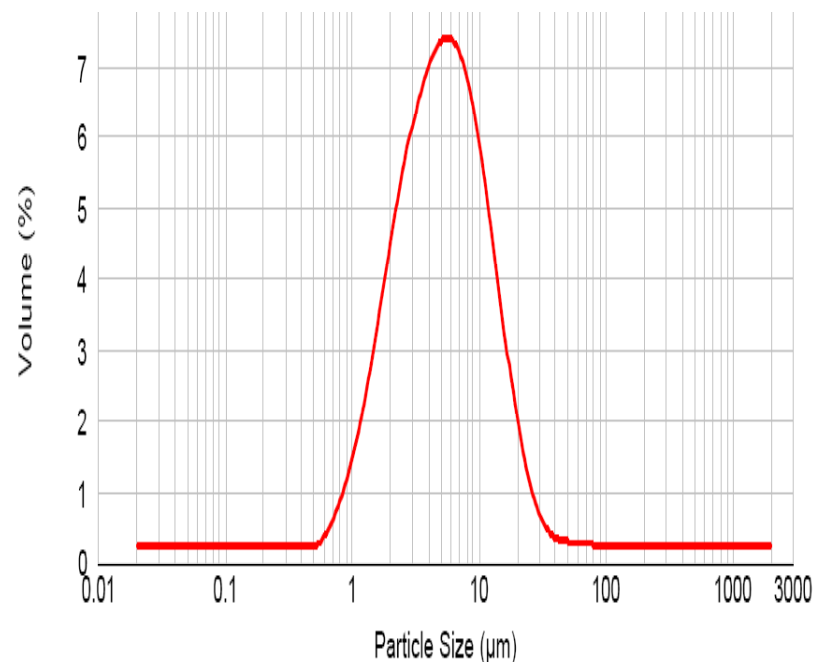
Particle Size Distribution



—Pumice - Average, March 23, 2006 10:41:33 AM

Pumice

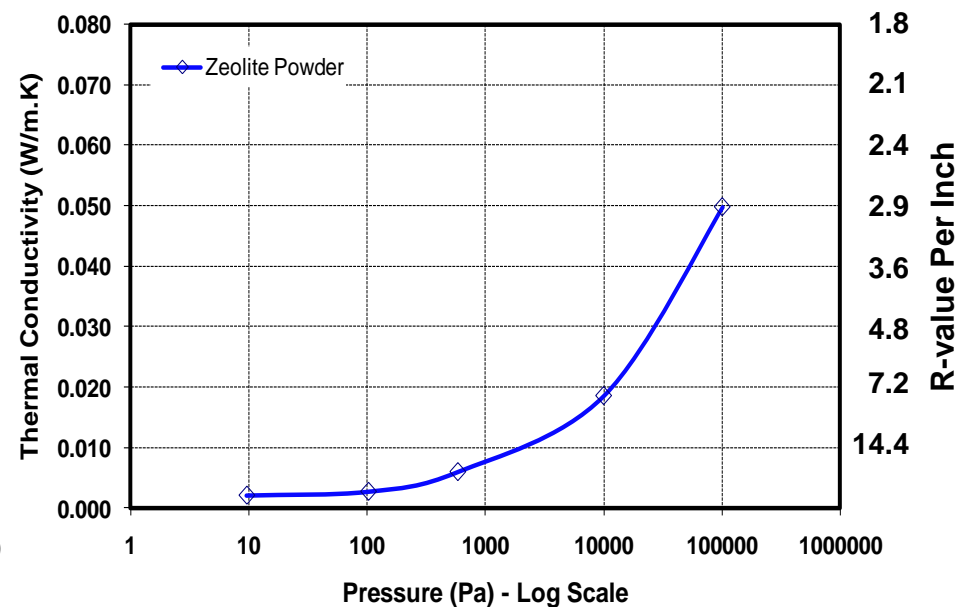
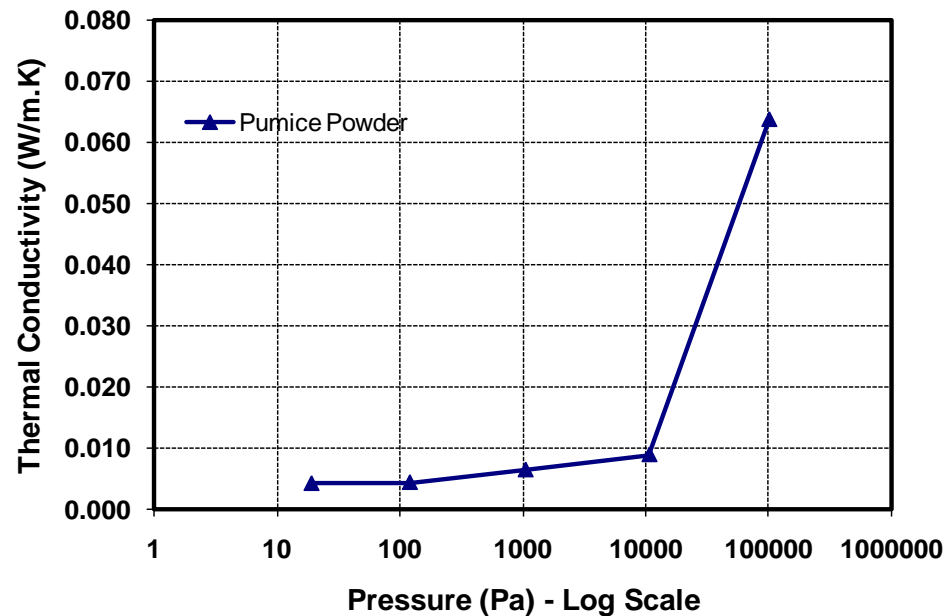
Particle Size Distribution



Zeolite

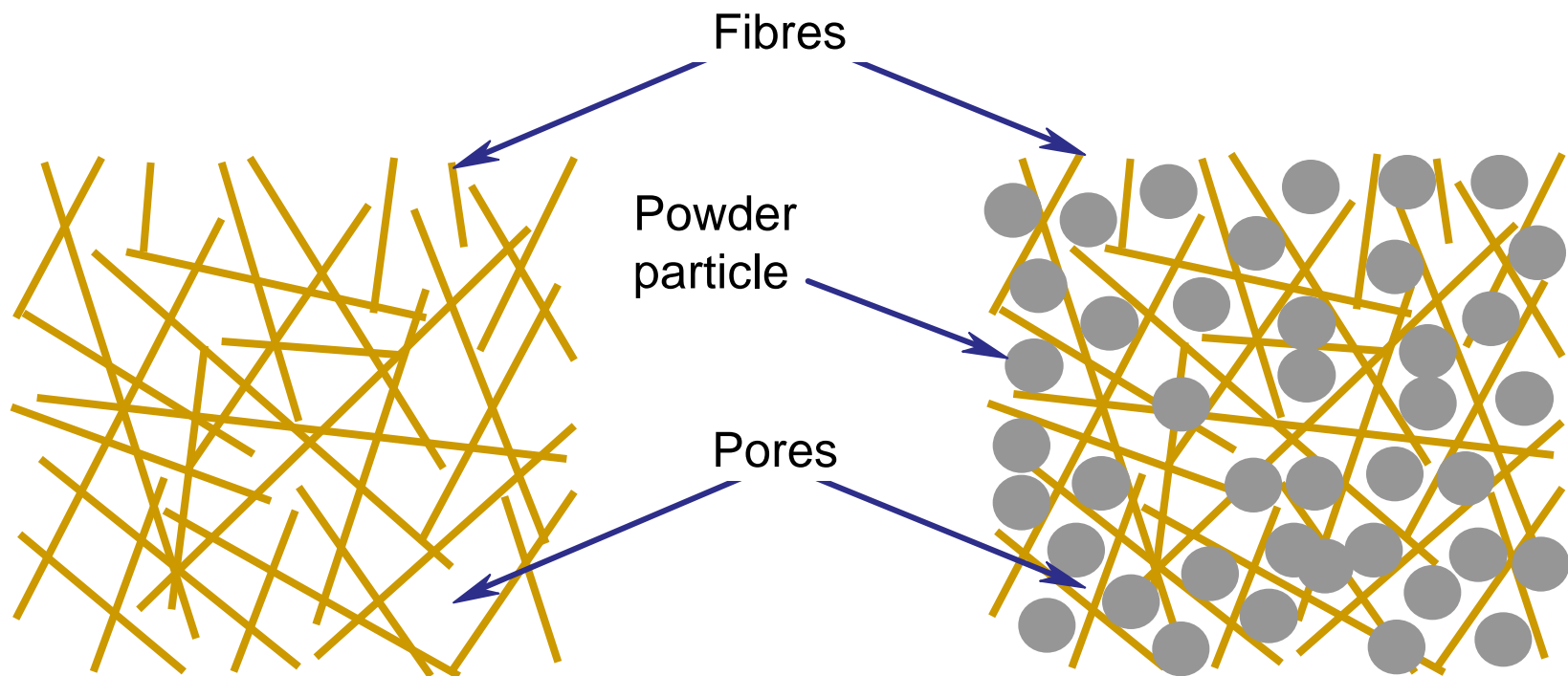
Alternative Nano-Porous Core Materials

Thermal Characteristics of Pumice and Zeolite Powders



Alternative Nano-Porous Core Materials

Basic Hypothesis of Fibre-Powder Composite

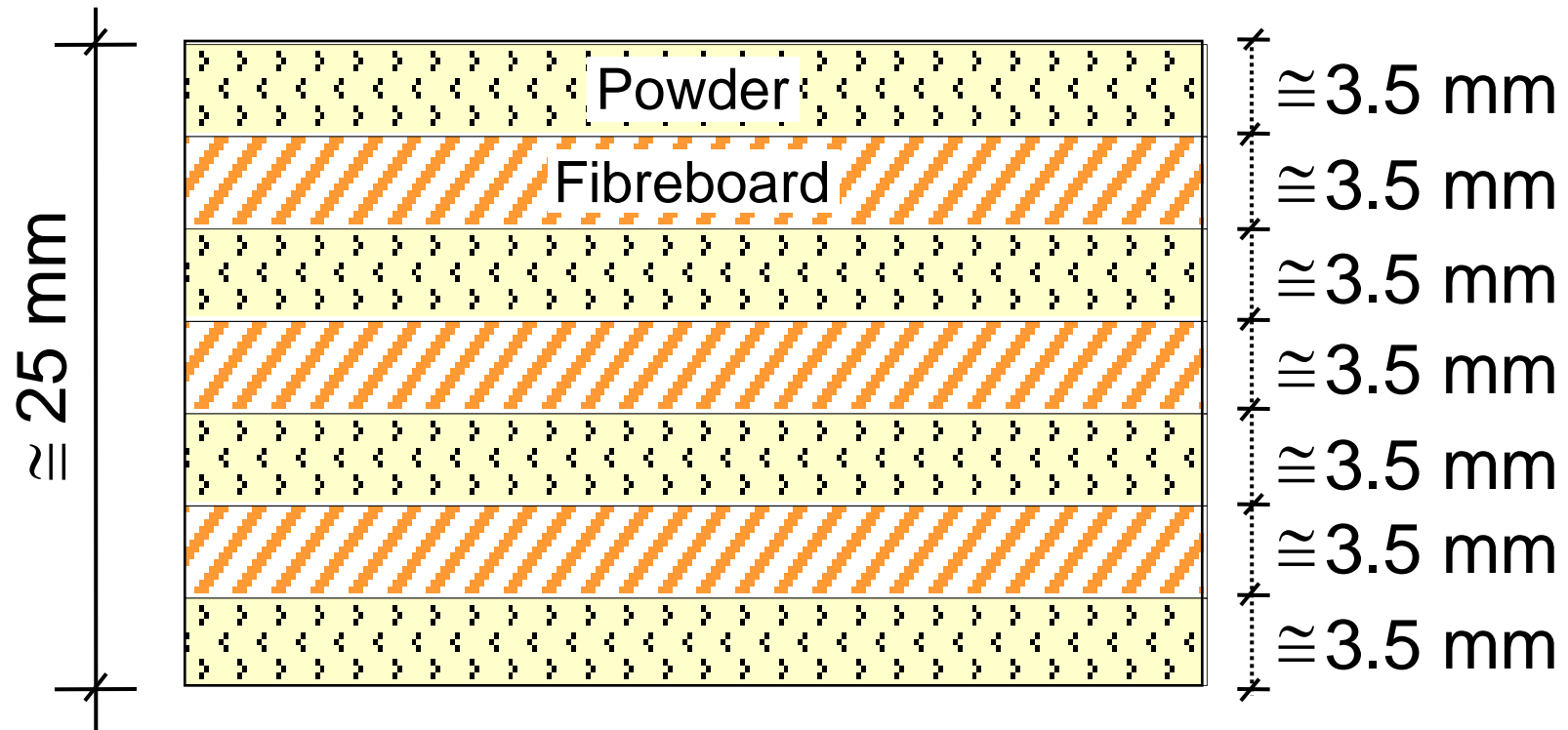


(a) Fibrous pore structures

(b) Fibrous pore structures packed with particles

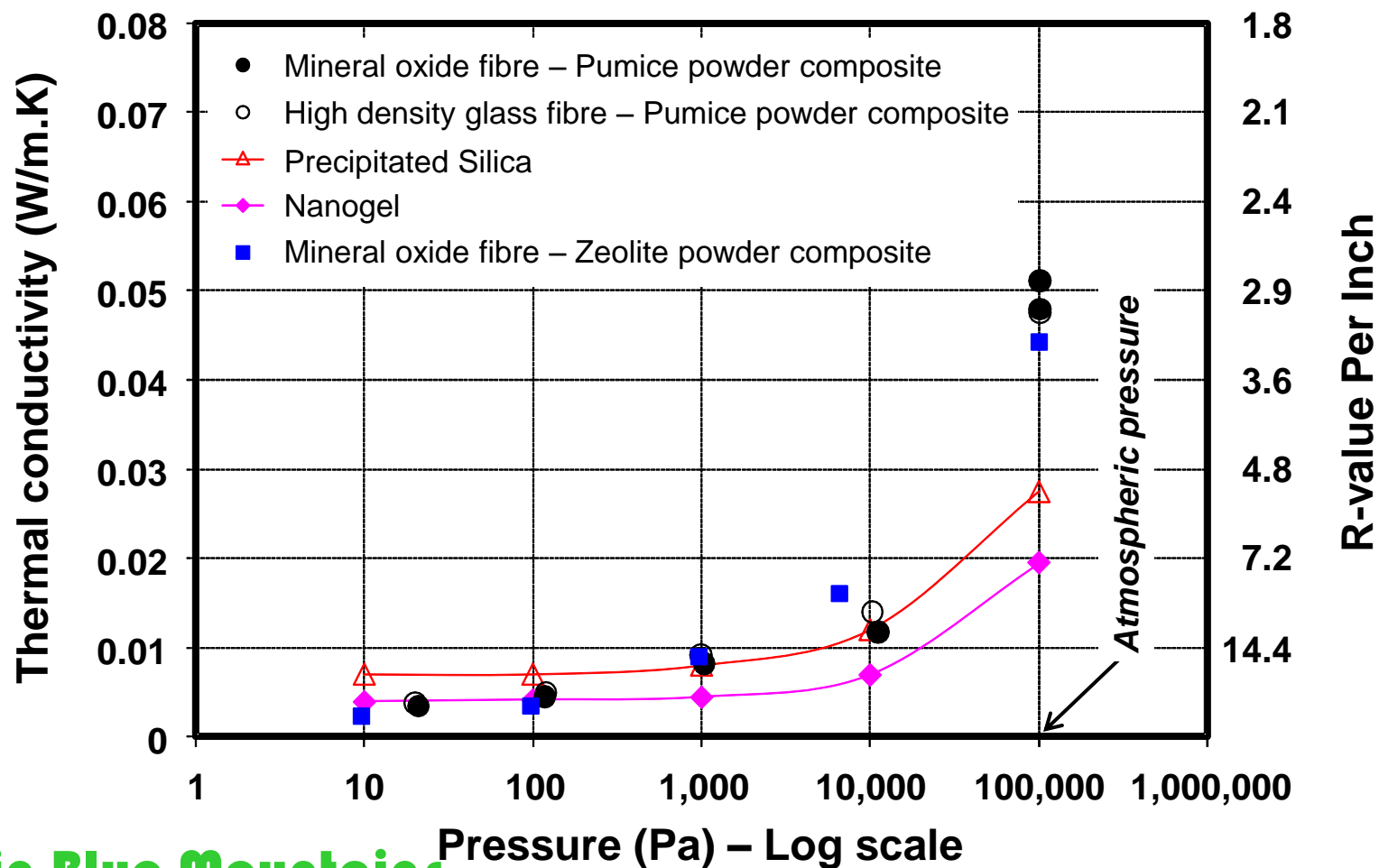
Alternative Nano-Porous Core Materials

Basic Hypothesis of Fibre-Powder Composite



Alternative Nano-Porous Core Materials

Comparison of Thermal Characteristics – New/Alternative Core Materials vs. Nanogel and Precipitated Silica



Alternative Nano-Porous Core Materials

New Vacuum Packaging Facility at NRC-IRC



Vacuum Insulation Panel

- Challenges
 - Building physics and engineering
 - Aging and durability
 - Thermal bridge effects at edges
 - Condensation

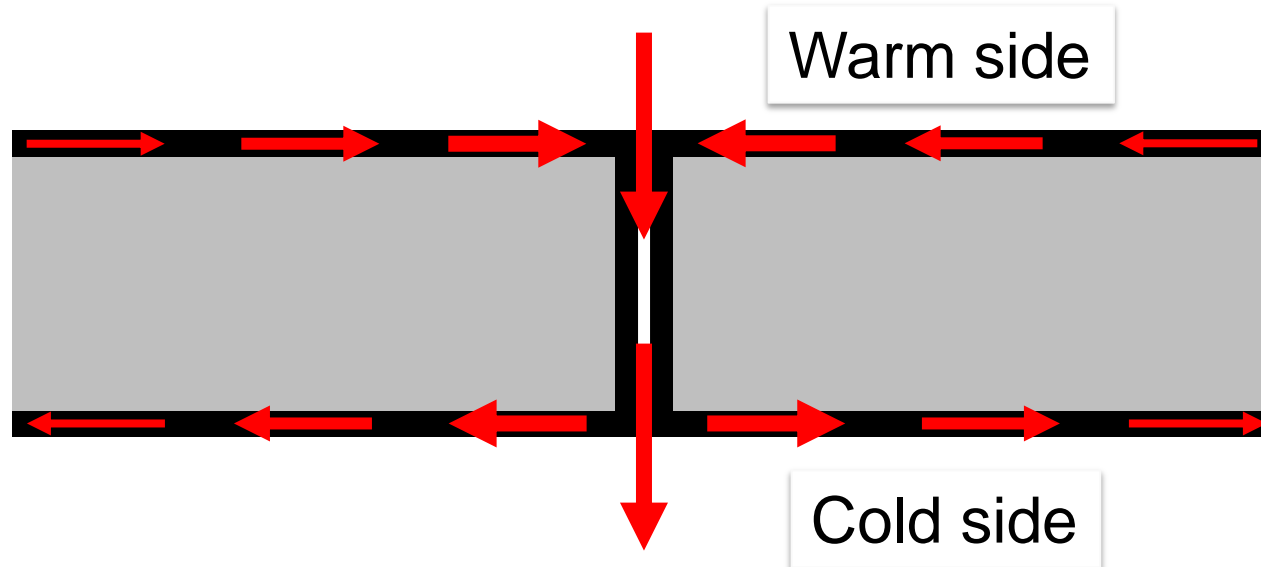
Aging and Durability

- Manufacturing
- Properties of core materials
- Handling and exposure



Thermal Bridge

- Use large panels
- Overlap panels
- Fill gaps at edges with insulating materials



Condensation

- VIP is an absolute vapour barrier
- Avoid damp construction materials
- Consequences of vacuum failure

Various Applications



Various Applications



Floor



Wall



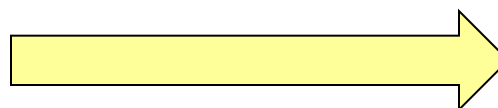
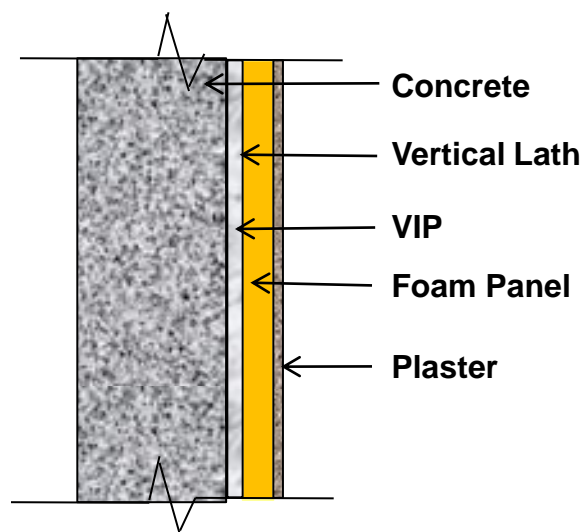
Ceiling



Wall

Apartment and Office Block (Europe)

Façade Renovation



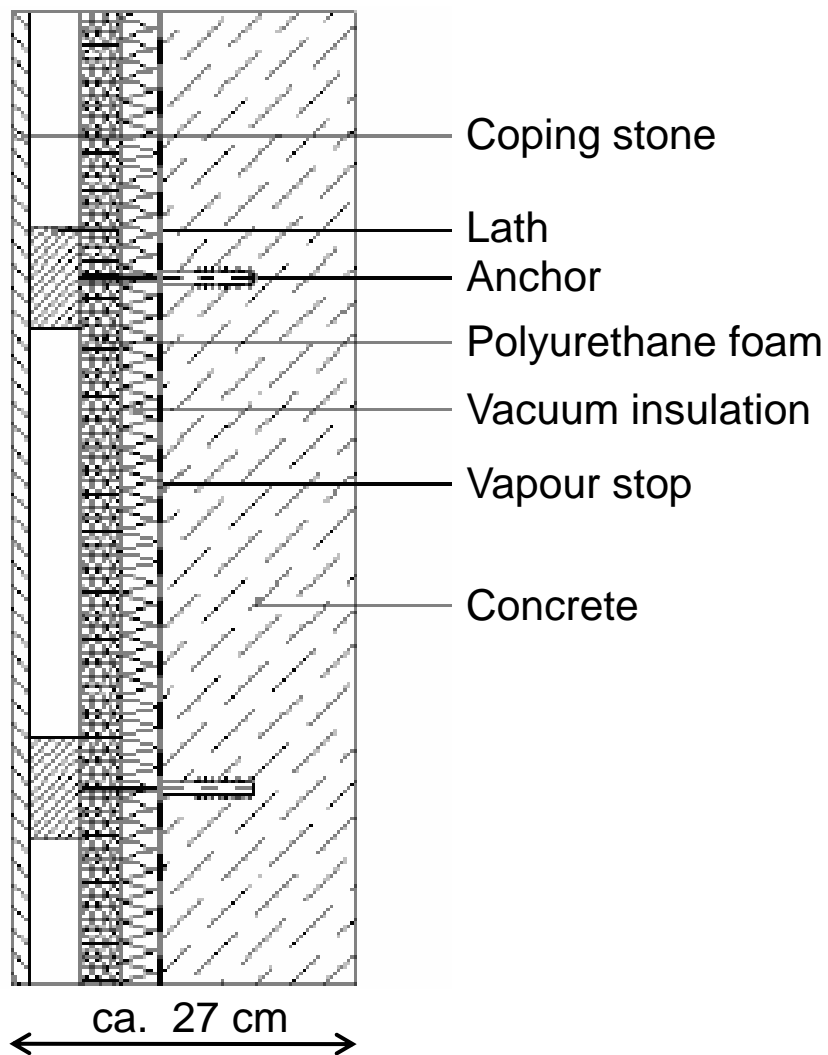
After

Office Building (Europe)

Insulated Prefabricated Concrete Elements



Prefabricated Wall Elements



Semi-detached House (Europe)

Façade Renovation



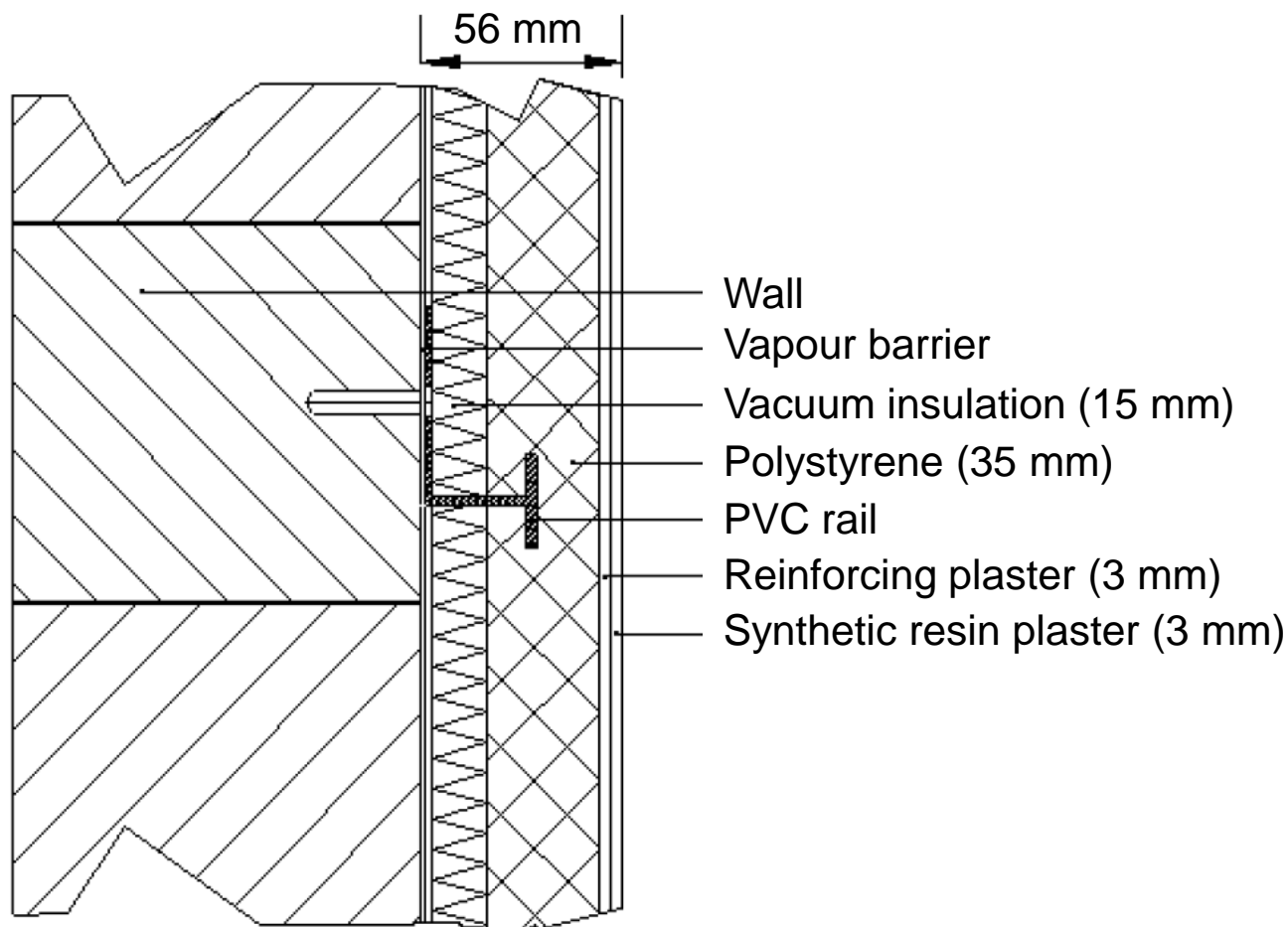
Before



After

Semi-detached House

Cross-section of Insulated Wall

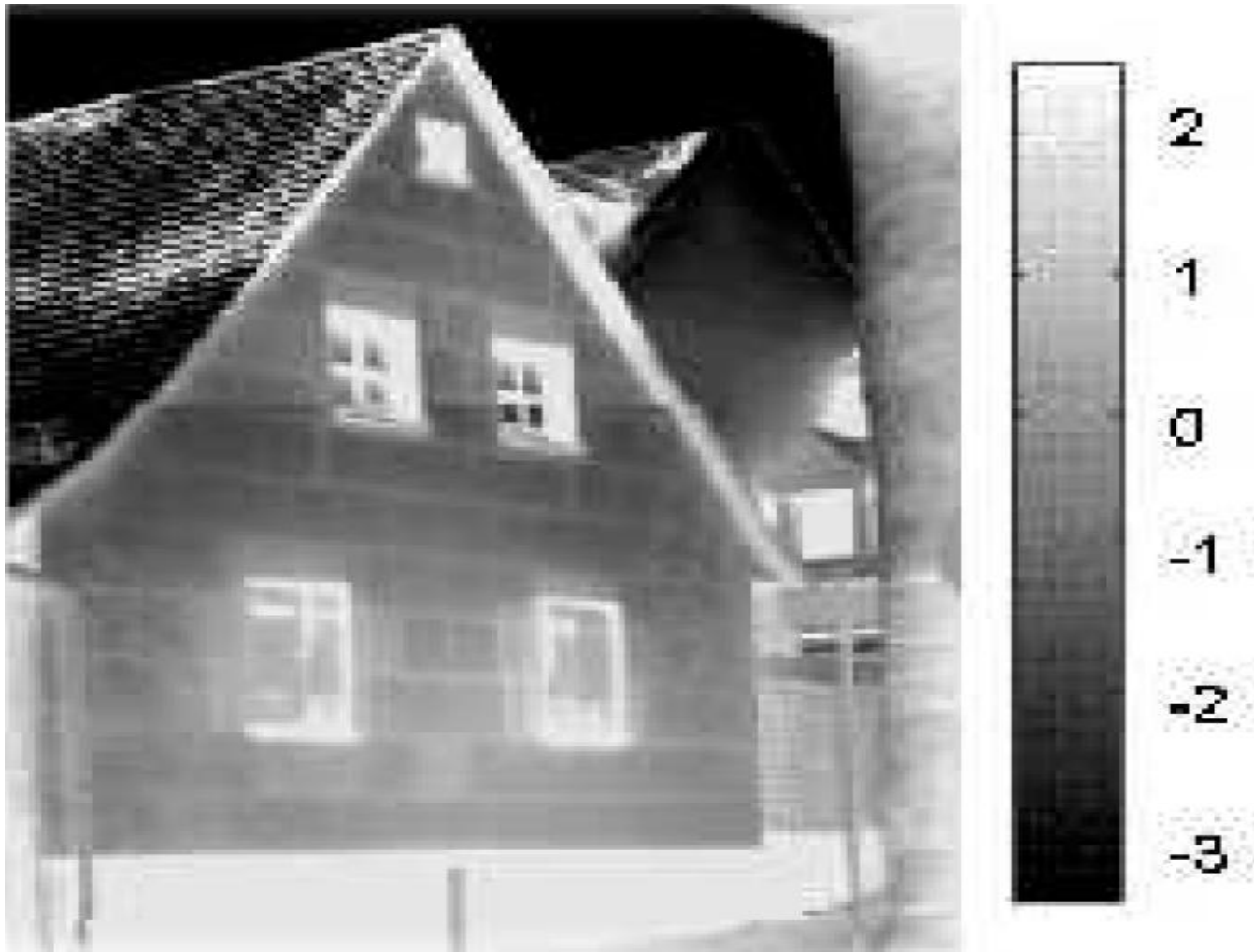


Semi-detached House



Installation

Performance Assessment



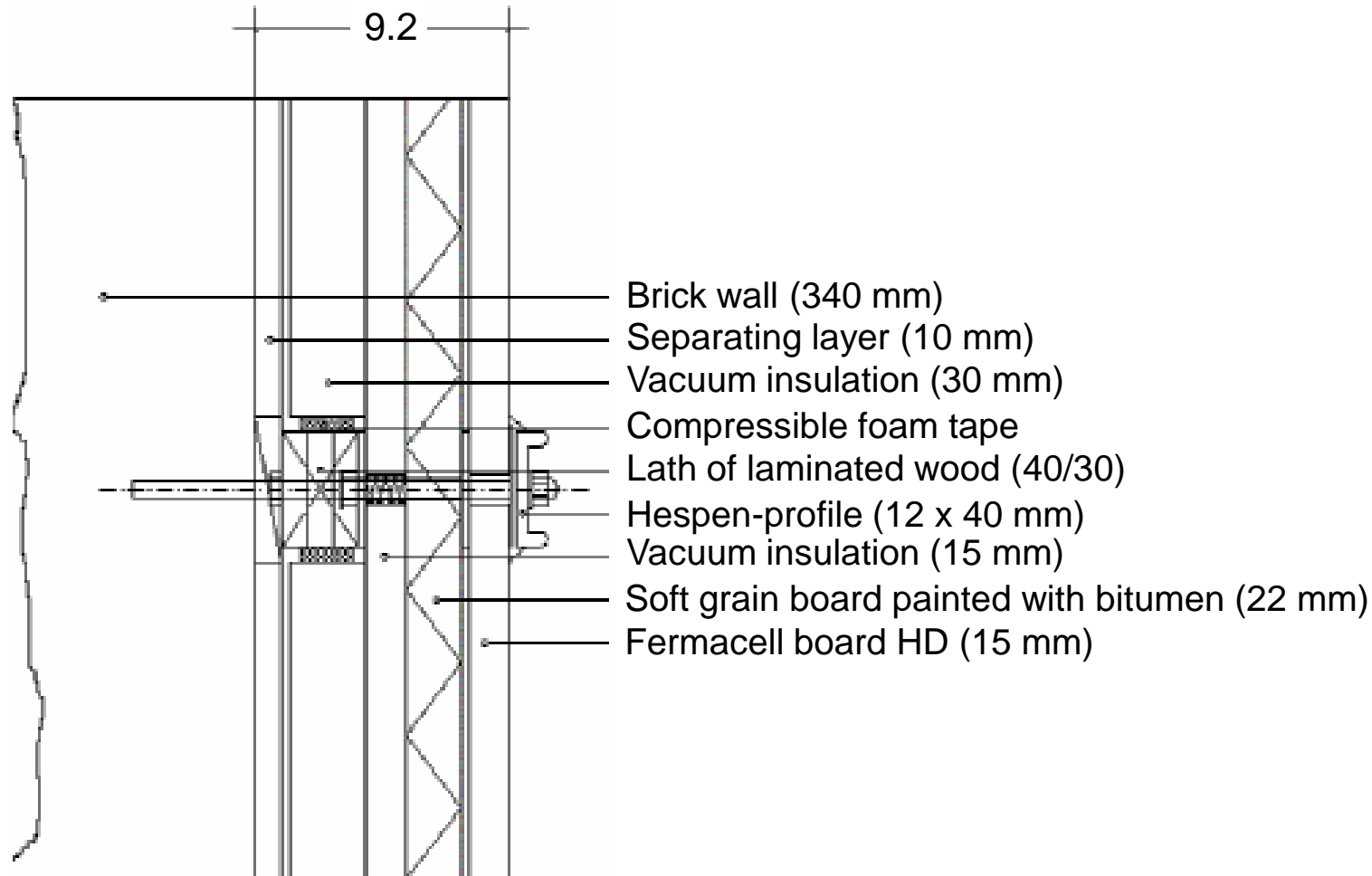
Terraced House (Europe)

Building Envelope Renovation



Terraced House

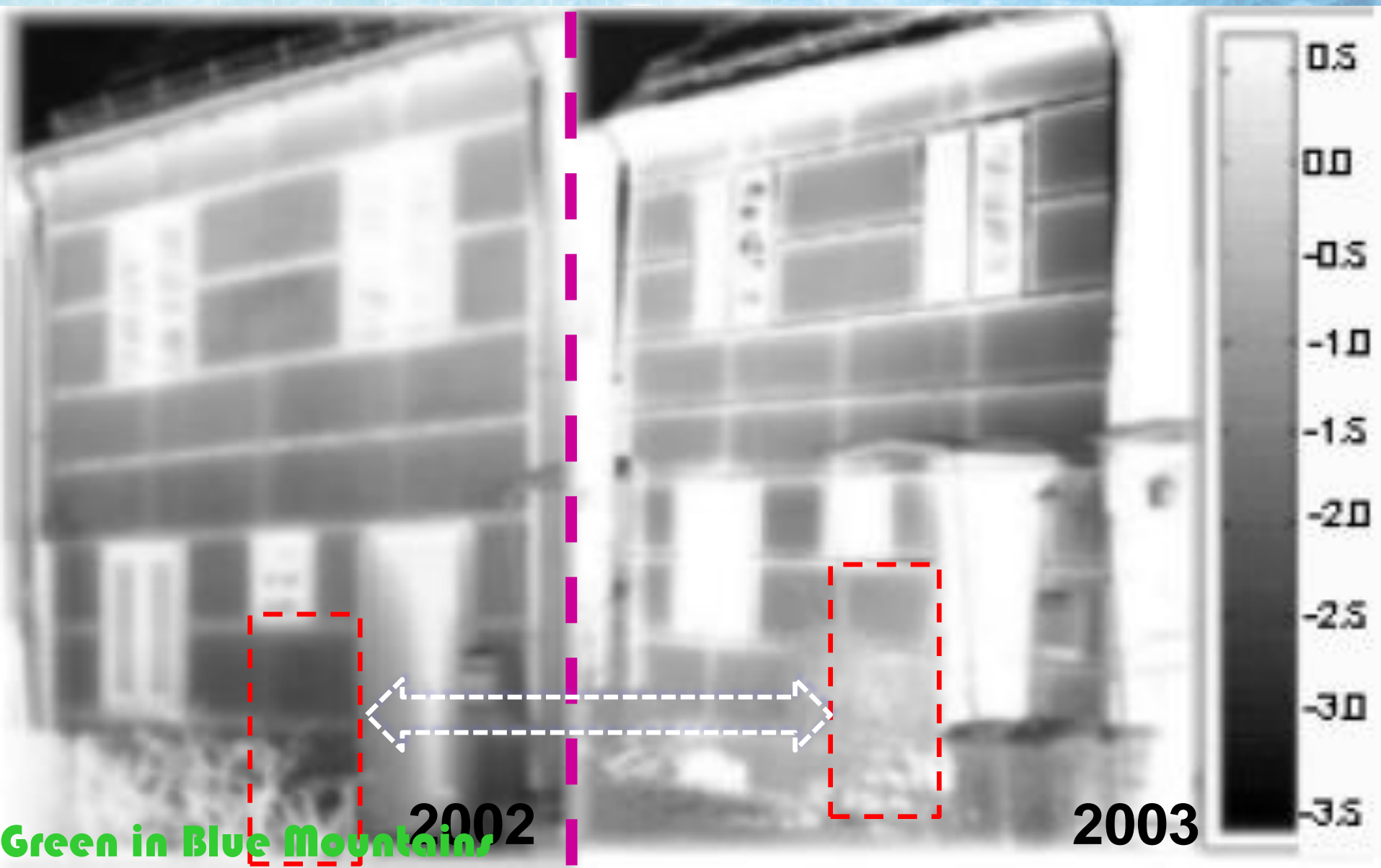
Cross-section of Insulated Wall



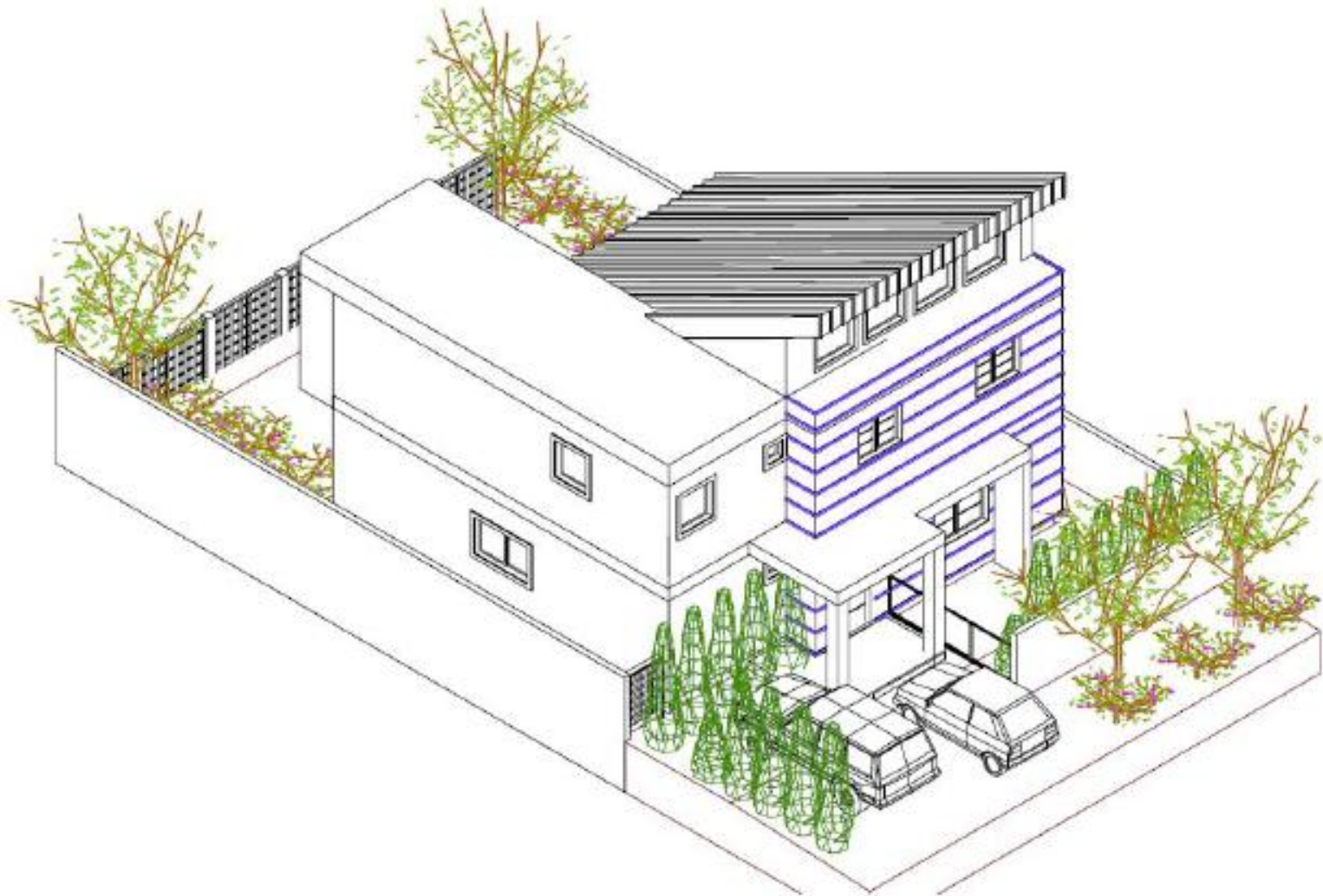
Performance Assessment

Green in Blue Mountains

Source: IEA/ECBCS Annex 39



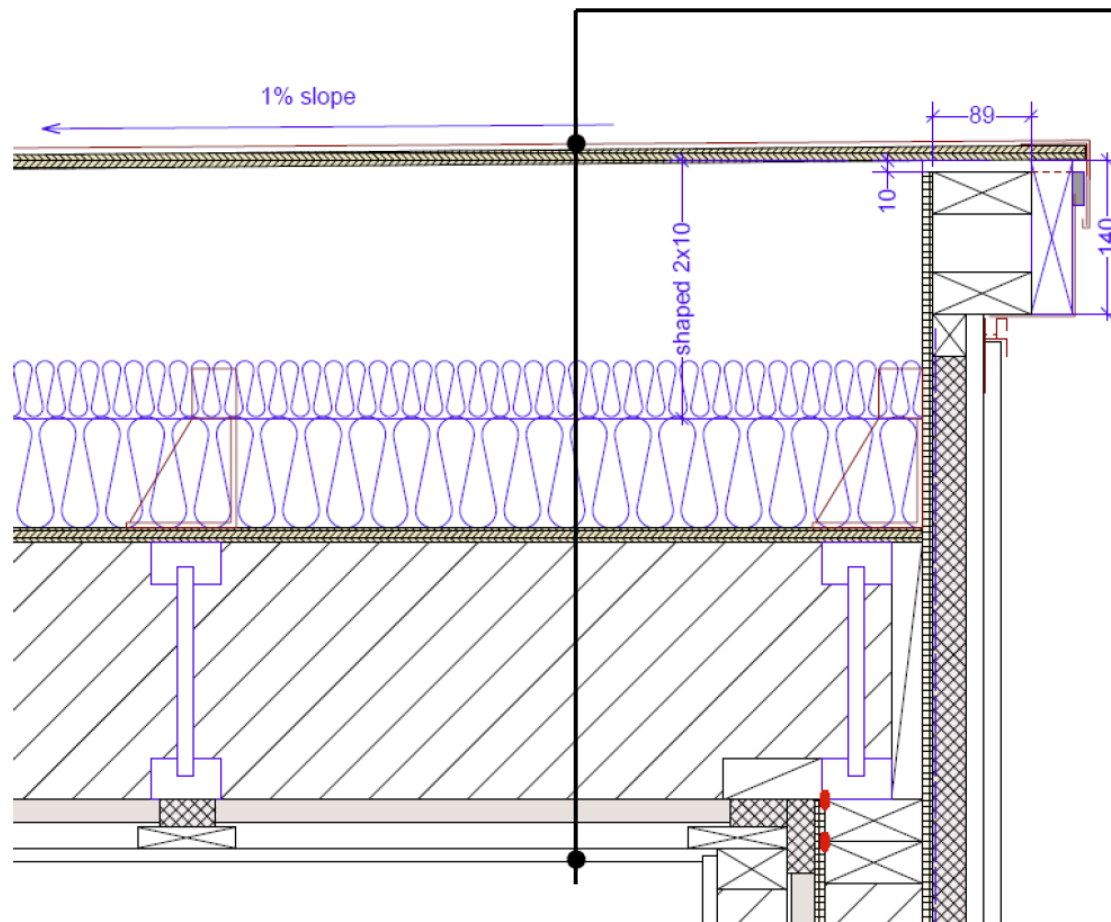
Net Zero Energy Super E House (Japan)



Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

Green in Blue Mountains

Flat Roof Assembly

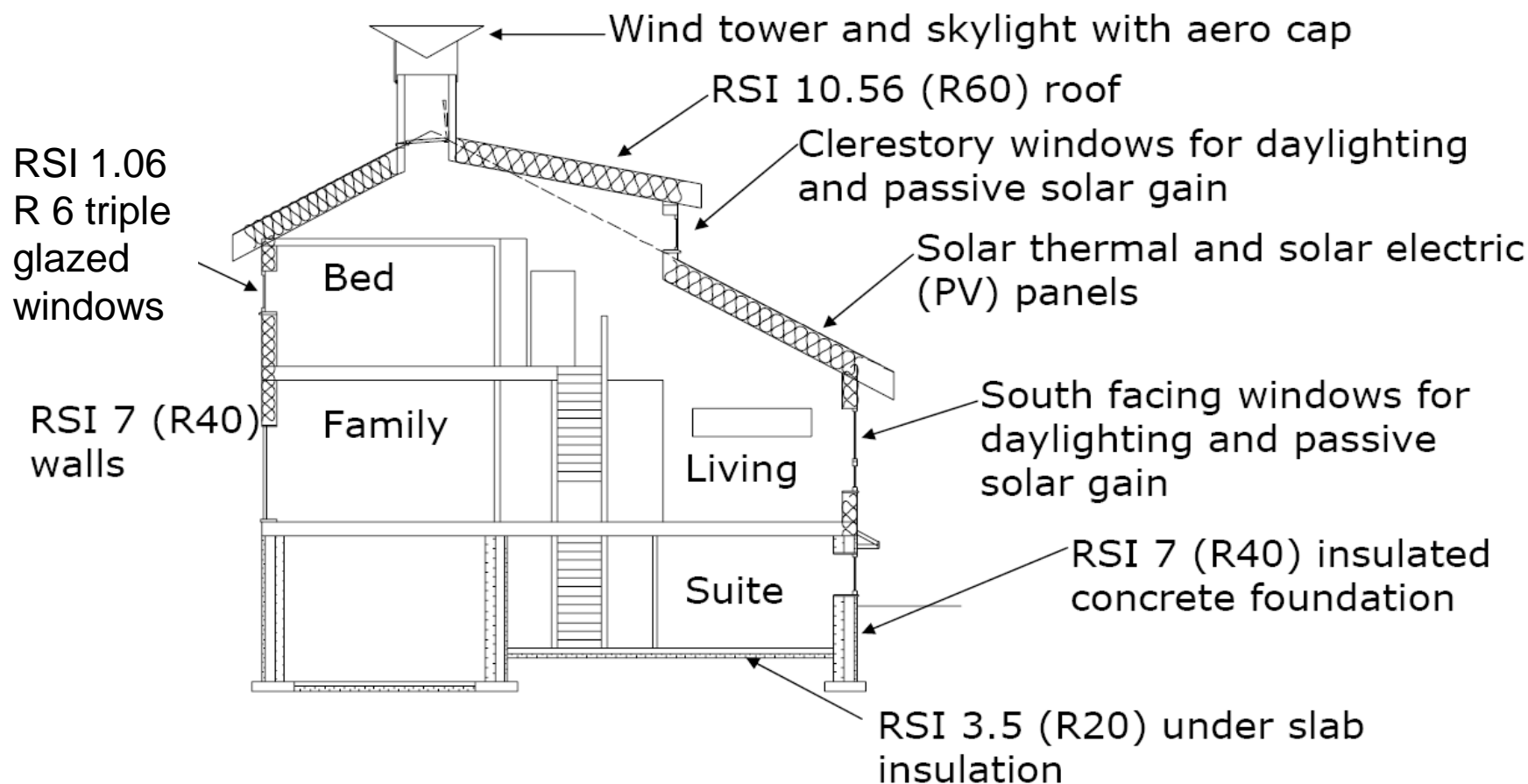


TYPICAL FLAT ROOF

Metal roof
 Roofing paper
 12.5 mm plywood sheathing
 shaped 38x184 @ 610mm o.c.
 Fibreglass bracket
 150 mm Rock wool (R22)
 Roofing paper
 12.5 mm plywood sheathing
 241 mml-joist @610mm o.c.
 241 mm Icynene A.B. (R34.2)
 21 mm VIP (R43)
 19x89 strapping @610mm o.c.
 12.5mm drywall ceiling
 Paint finish

Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

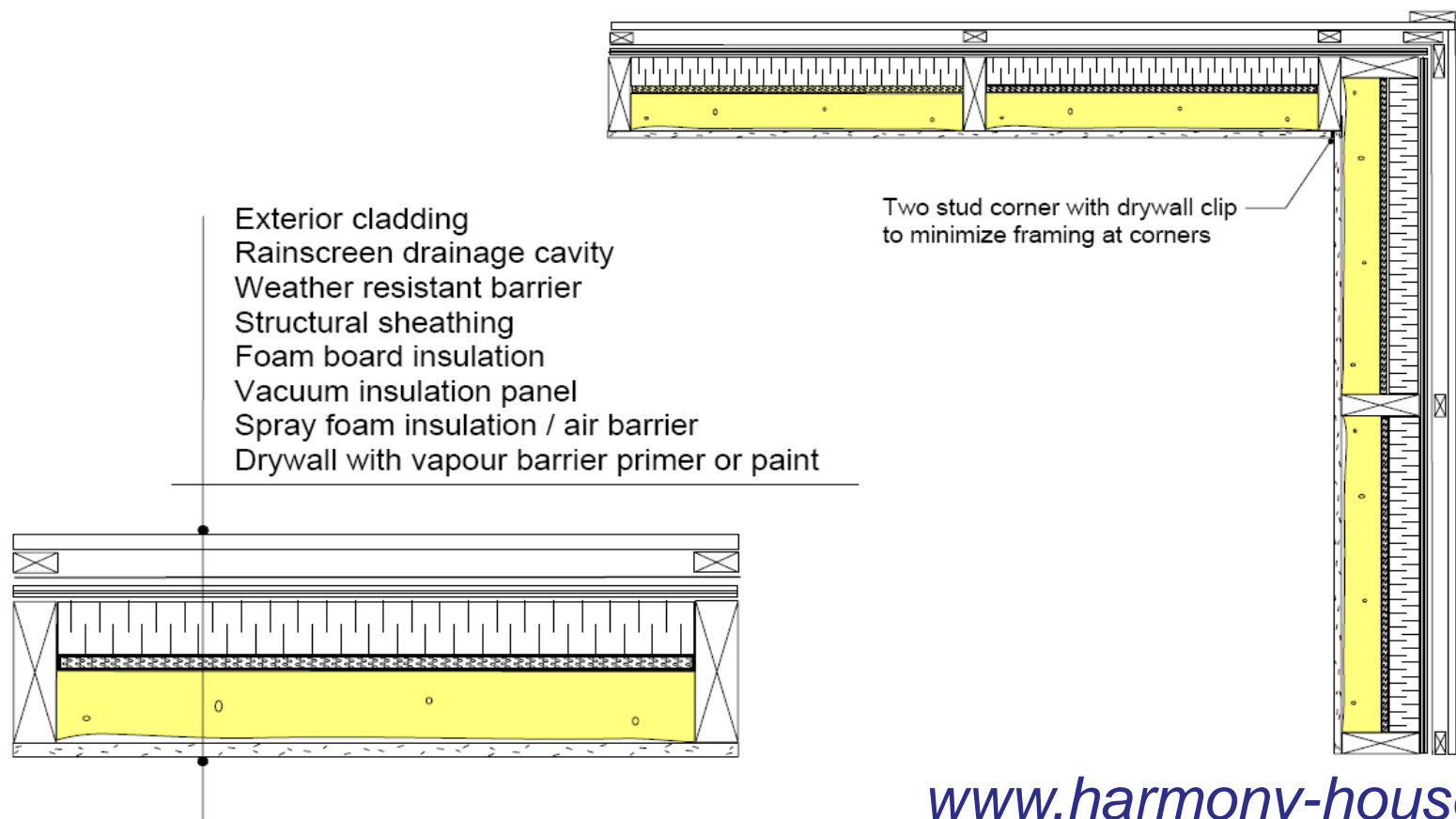
Harmony House Equilibrium Project (Canada)



Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

Wall Assembly

RSI 11.9 (R 67.6) Nominal
RSI 6.6 (R 37.7) Composite



www.harmony-house.ca

Source: Chris Mattock MRAIC, Habitat Design Plus Consulting Ltd.

Upcoming Northern Canada Project

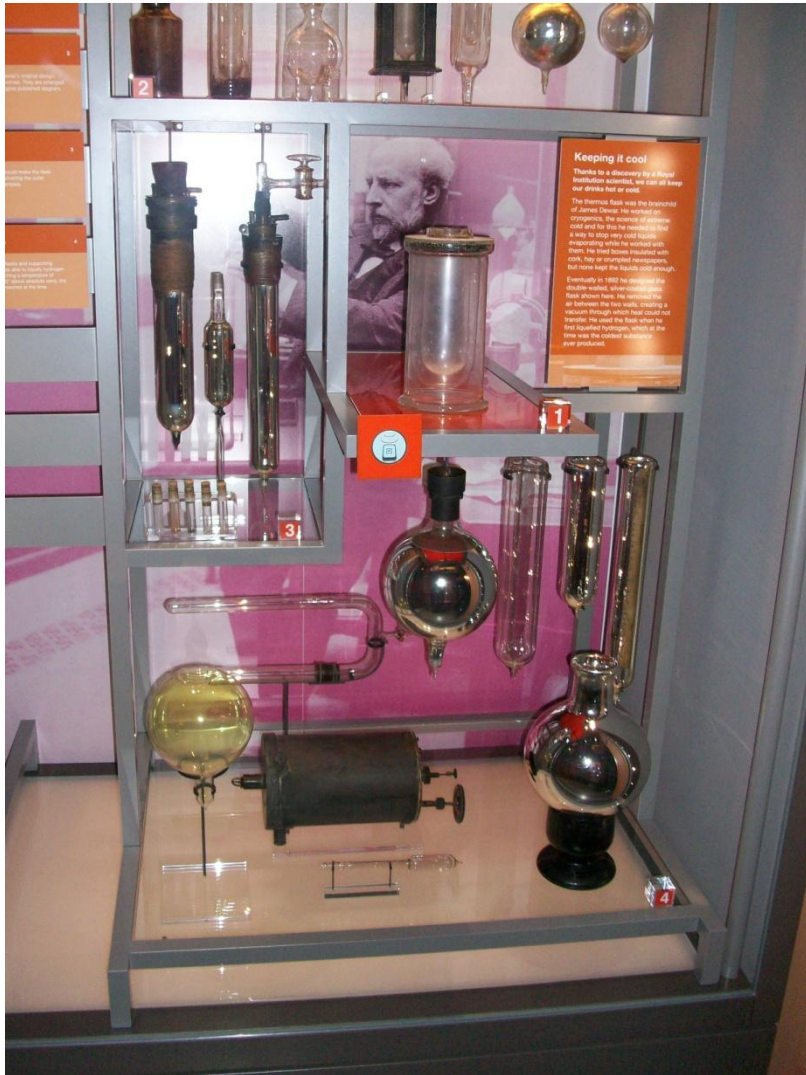


House in Yukon

Conclusions

- High performance thermal insulation can be used in various components of the exterior building envelopes.
- Vacuum Insulation Panel (VIP) offers a great new opportunity for the thermal insulation industry in Canada.
- NRC-IRC is in the forefront of VIP technology research and application.

Parting Shot



Keeping it cool

Thanks to a discovery by a Royal Institution scientist, we can all keep our drinks hot or cold.

The thermos flask was the brainchild of James Dewar. He worked on cryogenics, the science of extreme cold and for this he needed to find a way to stop very cold liquids evaporating while he worked with them. He tried boxes insulated with cork, hay or crumpled newspapers, but none kept the liquids cold enough.

Eventually in 1892 he designed the double-walled, silver-coated glass flask shown here. He removed the air between the two walls, creating a vacuum through which heat could not transfer. He used the flask when he first liquefied hydrogen, which at the time was the coldest substance ever produced.

Parting Remarks

All the forces in the world are not so powerful as an idea whose time has come.

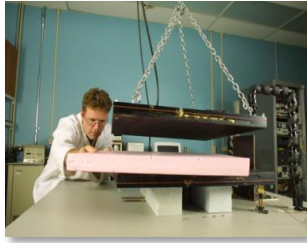
Victor Hugo

Insulation and Building Materials Laboratory (IBML)

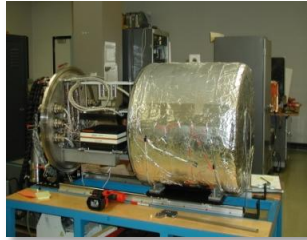
Measurement to Innovation

Focus Areas

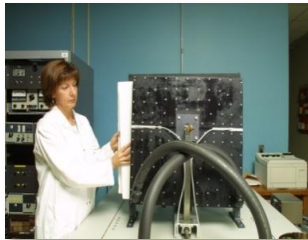
- ❑ Thermal and moisture performance assessment of insulation and building materials
- ❑ National thermal measurement calibration laboratory
- ❑ Research support to CCMC and CCC
- ❑ Development of standard test methods
- ❑ Analytical techniques for thermal and moisture transport process
- ❑ Maintain and enhance unique hygrothermal material property database
- ❑ Research on innovative building materials



*Heat flow metre –
thermal conductivity*



*Vacuum guarded hot plate –
thermal conductivity*



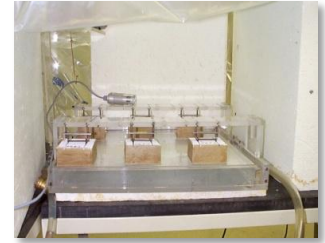
*Guarded hot plate –
thermal conductivity*



*Pressure plate apparatus –
desorption isotherm*



*Air permeability apparatus –
air permeability*



*Partial immersion –
water absorption coefficient*



*Sorption / desorption measurement –
sorption / desorption isotherm*



*Constant temperature and humidity
chambers – water vapour diffusion*

Thank You

- Natural Resources Canada (NRCan)
- Canada Mortgage and Housing Corporation (CMHC)
- Kingspan Insulated Panels
- Yukon Housing
- Yukon Cold Climate Innovation Centre
- Panasonic Canada
- Energy Solutions Centre
- Yukon College

Upcoming International VIP Conference



NRC-IRC to host 10th International Vacuum Insulation Symposium (IVIS-X)

On 15-16 September 2011, the 10th International Vacuum Insulation Symposium (IVIS-X) will be held in Ottawa with the focus on 'Advances in Applications'.

For more information, visit the website at

www.ivis2011.org

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